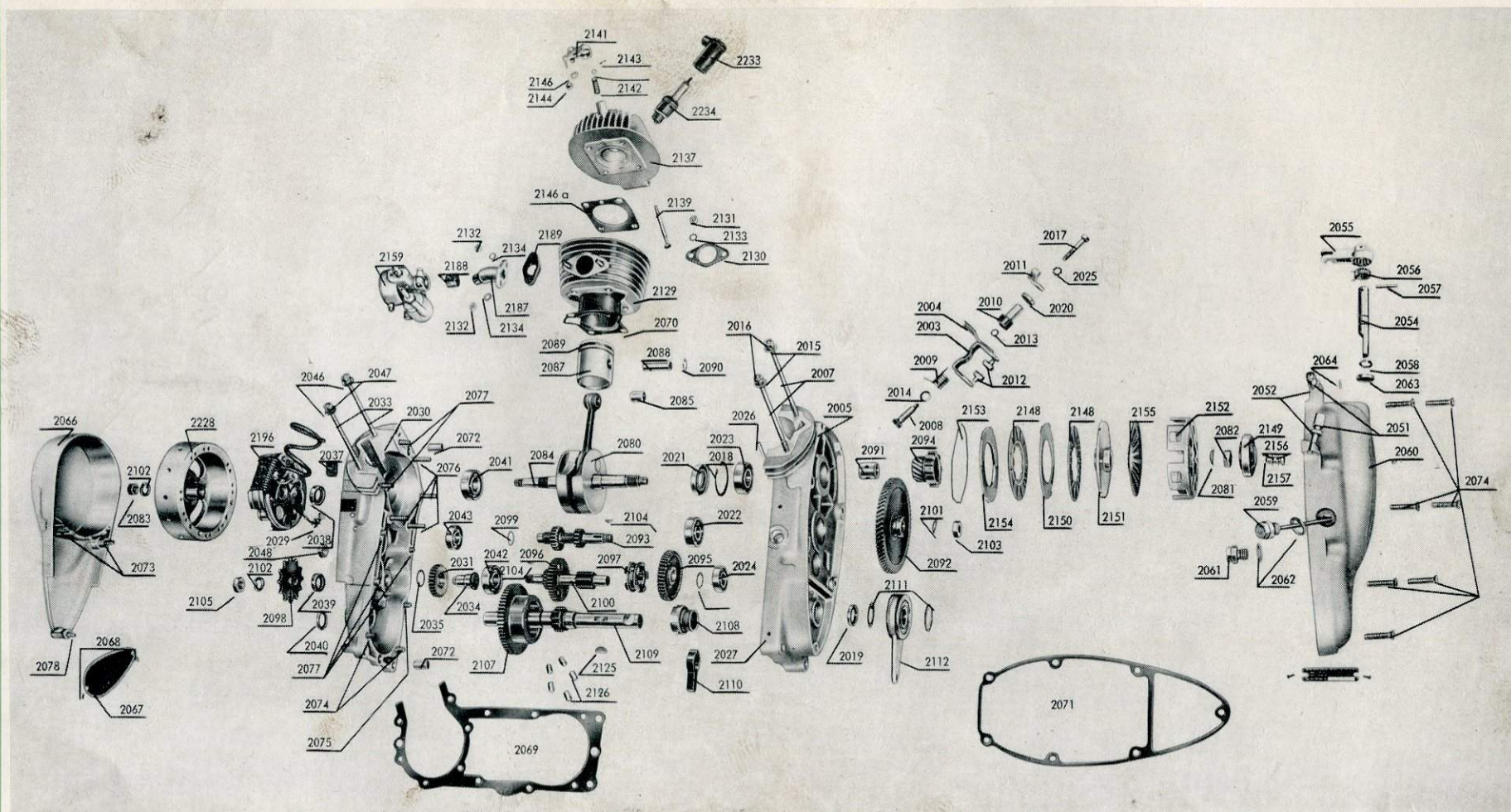


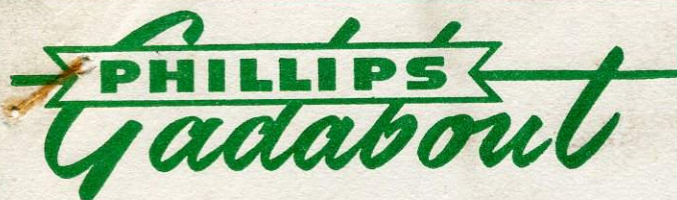
SPARE PARTS LIST



# 



Exploded view and part numbers of engine unit.



# PARTS LIST

Sheet No. 1. Date JULY 1959.

| PART No.      | DESCRIPTION                                                    | Trade Price |     |     | RETAIL PRICE |     |     | PER    |
|---------------|----------------------------------------------------------------|-------------|-----|-----|--------------|-----|-----|--------|
|               |                                                                | £           | s.  | d.  | £            | s.  | d.  |        |
| <u>ENGINE</u> |                                                                |             |     |     |              |     |     |        |
| 504           | Engine complete                                                | 23.         | 11. | 7.  | 38.          | 2.  | 1.  | each.  |
| 2001          | Half case complete - Clutch side.<br>(comp. Parts 2002 - 2027) | 5.          | 12. | 11. | 7.           | 10. | 7.  | "      |
| 2002          | Gear switch clamp complete.<br>(comp. Parts 2002 - 2004)       |             | 2.  | 1.  |              | 2.  | 9.  | "      |
| 2003          | Gear switch clamp only                                         |             | 1.  | 9.  |              | 2.  | 4.  | "      |
| 2004          | Gear shift impact plate                                        |             | 4.  | 10. |              | 6.  | 5.  | doz.   |
| 2005          | Half case only - Clutch side.                                  | 2.          | 19. | 2.  | 3.           | 18. | 10. | each.  |
| 2006          | Sleeve for crank spindle (clutch side)                         |             | 2.  | 10. |              | 3.  | 9.  | "      |
| 2007          | Cylinder tie rods.                                             |             | 1.  | 2.  |              | 1.  | 6.  | "      |
| 2008          | Gear change trunnion screw                                     |             | 1.  | 3.  |              | 1.  | 8.  | "      |
| 2009          | Torsion spring                                                 |             |     | 10. |              | 1.  | 1.  | "      |
| 2010          | Gear shift control shaft                                       |             | 3.  | 6.  |              | 4.  | 8.  | "      |
| 2011          | Gear change shift lever (engine end)                           |             |     | 7.  |              |     | 9.  | "      |
| 2012          | Slide for shift lever.                                         |             | 3.  | 10. |              | 5.  | 1.  | "      |
| 2013          | Gear shift seal ring (rubber)                                  |             | 4.  | 10. |              | 6.  | 5.  | doz.   |
| 2014          | Washer                                                         |             |     | 11. |              | 1.  | 3.  | "      |
| 2015          | Cylinder tie rod washer                                        |             | 2.  | 10. |              | 3.  | 9.  | gross  |
| 2016          | Cylinder tie rod nuts                                          |             | 1.  | 2.  |              | 1.  | 6.  | doz.   |
| 2017          | Hex. Hd. Screw for gear shift control shaft                    |             | 4.  | 10. |              | 6.  | 5.  | "      |
| 2018          | Crankshaft circlip                                             |             |     | 7.  |              |     | 9.  | each.  |
| 2019          | Shaft gasket (oil seal) 22 x 16 x 4 mm.                        |             | 3.  | 4.  |              | 4.  | 5.  | "      |
| 2020          | Shaft gasket (oil seal) 16 x 10 x 4 mm.                        |             | 3.  | 4.  |              | 4.  | 5.  | "      |
| 2021          | Shaft gasket (oil seal) 35 x 17 x 7 mm.                        |             | 4.  | 11. |              | 6.  | 6.  | "      |
| 2022          | Ball bearing (crank shaft, clutch side)                        |             | 8.  | 1.  |              | 10. | 9.  | "      |
| 2023          | Ball bearing (gear countershaft, clutch side.)                 |             | 8.  | 7.  |              | 11. | 5.  | "      |
| 2024          | Ball bearing (indexing gear shaft, clutch side.)               |             | 8.  | 1.  |              | 10. | 9.  | "      |
| 2025          | Spring washers for gear shift control shaft.)                  |             | 5.  | 7.  |              | 7.  | 5.  | gross. |
| 2026          | Half case taper pin                                            |             | 1.  | 9.  |              | 2.  | 4.  | doz.   |



# PARTS LIST

Sheet No. 2. Date JULY 1959

| PART No.                         | DESCRIPTION                                            | Trade Price. |     |     | RETAIL PRICE |     |     | PER    |
|----------------------------------|--------------------------------------------------------|--------------|-----|-----|--------------|-----|-----|--------|
|                                  |                                                        | £            | s.  | d.  | £            | s.  | d.  |        |
| <u>E N G I N E</u> continued ... |                                                        |              |     |     |              |     |     |        |
| 2027                             | Ventilation insert.                                    |              | 2.  | 6.  |              | 3.  | 4.  | gross. |
| 2028                             | Half case - Magneto side.<br>(comp. Parts 2029 - 2048) | 4.           | 16. | 11. | 6.           | 9.  | 2.  | each.  |
| 2029                             | Lighting cable duct                                    |              |     | 10. |              | 1.  | 1.  | "      |
| 2030                             | Half case only - Magneto side                          | 2.           | 4.  | 11. | 2.           | 19. | 10. | "      |
| 2031                             | Idler gear (27 teeth)                                  |              | 7.  | 4.  |              | 9.  | 10. | "      |
| 2031/1                           | Idler gear (24 teeth) from Eng.<br>No. 1358001         |              | 7.  | 4.  |              | 9.  | 10. | "      |
| 2032                             | Sleeve for crank spindle (Mag side)                    |              | 2.  | 7.  |              | 3.  | 5.  | "      |
| 2033                             | Cylinder tie rods                                      |              | 1.  | 2.  |              | 1.  | 6.  | "      |
| 2034                             | Idler gear bearing pin                                 |              | 6.  | 8.  |              | 8.  | 10. | "      |
| 2035                             | Distance Washer.                                       |              | 2.  | 4.  |              | 3.  | 1.  | doz.   |
| 2036                             | Lighting cable duct cover.                             |              | 2.  | 4.  |              | 3.  | 1.  | "      |
| 2037                             | Rubber insulating plate                                |              | 4.  | 8.  |              | 6.  | 2.  | "      |
| 2038                             | Shaft gasket (oil seals) 24 x 15 x 7 mm                |              | 3.  | 6.  |              | 4.  | 8.  | each.  |
| 2039                             | Shaft gasket (oil seals) 22 x 12 x 7 mm.               |              | 3.  | 6.  |              | 4.  | 8.  | "      |
| 2040                             | Shaft gasket for crank spindle                         |              | 3.  | 4.  |              | 4.  | 6.  | "      |
| 2041                             | Ball bearing (crankshaft mag. side)                    |              | 9.  | 2.  |              | 12. | 2.  | "      |
| 2042                             | Ball bearing (gear countershaft, mag side)             |              | 8.  | 3.  |              | 11. | 0.  | "      |
| 2043                             | Ball bearing (indexing gear shaft, mag.<br>side)       |              | 8.  | 1.  |              | 10. | 9.  | "      |
| 2044                             | Fan disc washer.                                       |              | 5.  | 9.  |              | 7.  | 8.  | gross. |
| 2046                             | Cylinder tie rod washer.                               |              | 2.  | 10. |              | 3.  | 9.  | "      |
| 2047                             | Cylinder tie rod nuts.                                 |              | 1.  | 2.  |              | 1.  | 6.  | doz.   |
| 2048                             | Hex. Nut for idler gear                                |              | 2.  | 10. |              | 3.  | 9.  | gross. |
| 2049                             | Clutch cover complete (parts 2050-2064)                | 2.           | 6.  | 10. | 3.           | 2.  | 5.  | each.  |
| 2050                             | Cable adjusting screw complete (Parts<br>2051 - 2052)  |              | 9.  | 0.  |              | 12. | 0.  | doz.   |
| 2051                             | Cable adjusting screw.                                 |              | 7.  | 8.  |              | 10. | 3.  | "      |
| 2052                             | Cable adjusting nut.                                   |              | 1.  | 4.  |              | 1.  | 9.  | "      |
| 2053                             | Coupling wrench complete (Parts 2054 -<br>2058)        |              | 8.  | 3.  |              | 11. | 6.  | each.  |



# PARTS LIST

Sheet No. 3. Date JULY 1959

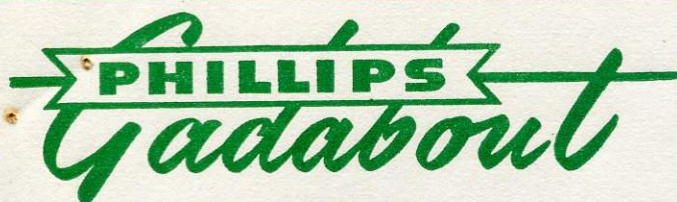
| PART No.                  | DESCRIPTION                         | Trade Price. |     |     | RETAIL PRICE |    |    | PER    |
|---------------------------|-------------------------------------|--------------|-----|-----|--------------|----|----|--------|
|                           |                                     | £            | s.  | d.  | £            | s. | d. |        |
| E N G I N E continued ... |                                     |              |     |     |              |    |    |        |
| 2054                      | Clutch cam only.                    |              | 3.  | 6.  |              | 4. | 8. | each.  |
| 2055                      | Clutch coupling lever.              |              | 3.  | 2.  |              | 4. | 3. | "      |
| 2056                      | Clutch cam spring                   |              |     | 10. |              | 1. | 1. | "      |
| 2057                      | Clutch cam arm retaining pin        |              | 1.  | 2.  |              | 1. | 6. | "      |
| 2058                      | Clutch cam circlip.                 |              | 1.  | 2.  |              | 1. | 6. | "      |
| 2059                      | Dip stick.                          |              | 1.  | 9.  |              | 2. | 4. | "      |
| 2060                      | Clutch cover.                       | 1.           | 12. | 5.  | 2.           | 3. | 3. | "      |
| 2061                      | Sump drain plug                     |              | 1.  | 1.  |              | 1. | 5. | "      |
| 2062                      | Drain plug washer.                  |              | 4.  | 6.  |              | 6. | 0. | doz.   |
| 2063                      | Shaft gasket for clutch cam.        |              | 3.  | 4.  |              | 4. | 6. | each.  |
| 2064                      | Clutch cam spring retaining pin.    |              | 1.  | 2.  |              | 1. | 6. | doz.   |
| 2066                      | Magneto cover.                      | 16.          | 9.  |     | 1.           | 2. | 4. | each.  |
| 2069                      | Casing gasket.                      |              | 6.  | 5.  |              | 8. | 6. | doz.   |
| 2070                      | Cylinder gasket (base)              |              | 2.  | 10. |              | 3. | 9. | "      |
| 2071                      | Clutch cover                        |              | 5.  | 8.  |              | 7. | 7. | "      |
| 2072                      | Crank case guide sleeve             |              |     | 10. |              | 1. | 1. | each.  |
| 2073                      | Magneto cover sleeve.               |              | 1.  | 8.  |              | 2. | 2. | doz.   |
| 2074                      | Clutch cover screw.                 |              | 1.  | 11. |              | 2. | 7. | "      |
| 2075                      | Crankcase 35 mm. screw              |              | 1.  | 11. |              | 2. | 7. | "      |
| 2076                      | Crank case 40 mm. screw             |              | 2.  | 4.  |              | 3. | 1. | "      |
| 2077                      | Crankcase 45 mm. screw              |              | 2.  | 4.  |              | 3. | 1. | "      |
| 2078                      | Magneto cover & chainguard screw.   |              | 1.  | 8.  |              | 2. | 2. | "      |
| 2079                      | Fan disc washer                     |              | 5.  | 7.  |              | 7. | 5. | gross. |
| 2080                      | Crankshaft assembly                 | 4.           | 1.  | 4.  | 5.           | 8. | 6. | each.  |
| 2081                      | Washer for clutch retaining nut.    |              |     | 11. |              | 1. | 3. | doz.   |
| 2082                      | Clutch retaining nut.               |              | 2.  | 4.  |              | 3. | 1. | "      |
| 2083                      | Magneto retaining nut.              |              | 2.  | 4.  |              | 3. | 1. | "      |
| 2084                      | Flywheel location peg.              |              | 1.  | 2.  |              | 1. | 6. | "      |
| 2085                      | Gudgeon pin sleeve                  |              | 2.  | 4.  |              | 3. | 1. | each.  |
| 2086                      | Piston complete (Parts 2087 - 2090) | 1.           | 13. | 11. | 2.           | 5. | 2. | "      |



# PARTS LIST

Sheet No. 4. Date JULY 1959.

| PART No.                         | DESCRIPTION                                                 | Trade Price |     |     | RETAIL PRICE |     |     | PER    |
|----------------------------------|-------------------------------------------------------------|-------------|-----|-----|--------------|-----|-----|--------|
|                                  |                                                             | £           | s.  | d.  | £            | s.  | d.  |        |
| <u>E N G I N E</u> continued ... |                                                             |             |     |     |              |     |     |        |
| 2087                             | Piston only.                                                | 1.          | 3.  | 1.  | 1.           | 10. | 9.  | each.  |
| 2088                             | Gudgeon pin.                                                |             | 4.  | 11. |              | 6.  | 7.  | "      |
| 2089                             | Piston ring.                                                |             | 3.  | 2.  |              | 4.  | 3.  | "      |
| 2090                             | Gudgeon pin circlip.                                        |             | 1.  | 6.  |              | 2.  | 0.  | doz.   |
| 2091                             | Crankshaft pinion sleeve.                                   |             | 3.  | 6.  |              | 4.  | 3.  | each.  |
| 2092                             | Secondary drive gear wheel.                                 | 1.          | 8.  | 8.  | 1.           | 18. | 3.  | "      |
| 2093                             | Gear countershaft (20T and 15 T)                            | 1.          | 3.  | 7.  | 1.           | 11. | 5.  | "      |
| 2093/1                           | Gear countershaft (18T and 13T) from<br>Engine No. 1358001. | 1.          | 3.  | 7.  | 1.           | 11. | 5.  | "      |
| 2094                             | Clutch primary drive pinion                                 |             | 14. | 4.  |              | 19. | 1.  | "      |
| 2095                             | Gear Wheel. I. (41T)                                        |             | 10. | 5.  |              | 13. | 11. | "      |
| 2095/1                           | Gear Wheel. I. (36T) from Engine No.<br>1358001             |             | 10. | 5.  |              | 13. | 11. | "      |
| 2096                             | Gear Wheel. II. (36T and 16T)                               |             | 18. | 4.  | 1.           | 4.  | 5.  | "      |
| 2096/1                           | Gear Wheel. II. (32T and 14T) from<br>Engine No. 1358001    |             | 18. | 4.  | 1.           | 4.  | 5.  | "      |
| 2097                             | Gear shift dog.                                             | 1.          | 0.  | 6.  | 1.           | 7.  | 4.  | "      |
| 2098                             | Chain drive sprocket.                                       |             | 8.  | 8.  |              | 11. | 6.  | "      |
| 2099                             | Distance washer for counter shaft.                          |             | 4.  | 8.  |              | 6.  | 2.  | doz.   |
| 2100                             | Indexing gear shaft                                         |             | 12. | 10. |              | 17. | 1.  | each.  |
| 2101                             | Locking washer for indexing gear shaft.                     |             | 5.  | 7.  |              | 7.  | 5.  | gross. |
| 2102                             | Locking washer for gear countershaft                        |             |     | 11. |              | 1.  | 3.  | doz.   |
| 2103                             | Flat Hex. nut for indexing gear shaft.                      |             | 2.  | 4.  |              | 3.  | 9.  | gross. |
| 2104                             | Woodruff key for gear countershaft.                         |             |     | 11. |              | 1.  | 3.  | doz.   |
| 2105                             | Hex. nut for gear countershaft                              |             | 2.  | 4.  |              | 3.  | 1.  | "      |
| 2107                             | Pedal drive gear wheel. (59T)                               | 1.          | 1.  | 2.  | 1.           | 8.  | 3.  | each.  |
| 2107/1                           | Pedal drive gear wheel. (52T)                               | 1.          | 1.  | 2.  | 1.           | 8.  | 3.  | "      |
| 2108                             | Crank spindle idler cover.                                  |             | 1.  | 3.  |              | 1.  | 8.  | "      |
| 2109                             | Crank spindle                                               | 1.          | 4.  | 10. | 1.           | 13. | 1.  | "      |
| 2110                             | Drag spring.                                                |             | 6.  | 2.  |              | 8.  | 2.  | doz.   |
| 2111                             | Distance washer for crank spindle                           |             | 4.  | 10. |              | 6.  | 5.  | "      |



# PARTS LIST

Sheet No. 5. Date JULY 1959.

| PART No.             | DESCRIPTION                                                    | Trade Price. |     |    | RETAIL PRICE |     |     | PER    |
|----------------------|----------------------------------------------------------------|--------------|-----|----|--------------|-----|-----|--------|
|                      |                                                                | £            | s.  | d. | £            | s.  | d.  |        |
| ENGINE continued ... |                                                                |              |     |    |              |     |     |        |
| 2112                 | Brake arm complete                                             | 1.           | 0.  | 0. | 1.           | 6.  | 9.  | each.  |
| 2125                 | Woodruff key for crank spindle.                                | 2.           | 4.  |    | 3.           | 1.  |     | doz.   |
| 2126                 | Short roller                                                   | 4.           | 8.  |    | 6.           | 2.  |     | "      |
| 2127                 | Distance washer for crank spindle                              | 3.           | 5.  |    | 4.           | 7.  |     | "      |
| 2129                 | Cylinder with liner                                            | 3.           | 12. | 5. | 4.           | 16. | 7.  | each.  |
| 2130                 | Exhaust gasket.                                                | 6.           | 1.  |    | 8.           | 1.  |     | doz.   |
| 2131                 | Exhaust attachment nuts (Engine end)                           | 1.           | 2.  |    | 1.           | 6.  |     | "      |
| 2132                 | Carburettor junction nut.                                      | 1.           | 2.  |    | 1.           | 6.  |     | "      |
| 2133                 | Exhaust attachment washer.                                     | 2.           | 10. |    | 3.           | 9.  |     | gross. |
| 2134                 | Carburettor junction washer.                                   | 2.           | 10. |    | 3.           | 9.  |     | "      |
| 2135                 | Carburettor junction fan disc washer                           | 2.           | 10. |    | 3.           | 9.  |     | "      |
| 2136                 | Cylinder head complete with decompressor valve.                | 1.           | 1.  | 4. | 1.           | 8.  | 6.  | each.  |
| 2137                 | Cylinder head only.                                            | 17.          | 10. |    | 1.           | 3.  | 10. | "      |
| 2138                 | Decompressor valve complete (Parts 2139 - 2146)                | 3.           | 10. |    | 5.           | 1.  |     | "      |
| 2139                 | Decompressor valve only.                                       | 1.           | 5.  |    | 1.           | 11. |     | "      |
| 2140                 | Decompressor operating unit complete (comp. Parts 2141 - 2146) | 2.           | 7.  |    | 3.           | 5.  |     | "      |
| 2141                 | Decompressor operating arm and support                         | 2.           | 6.  |    | 3.           | 4.  |     | "      |
| 2142                 | Decompression valve spring.                                    | 1.           | 2.  |    | 1.           | 6.  |     | doz.   |
| 2143                 | Split pin for decompressor valve.                              | 2.           | 10. |    | 3.           | 9.  |     | gross. |
| 2144                 | Screw for decompressor operating arm support                   | 11.          | 10. |    | 14.          | 8.  |     | "      |
| 2145                 | Washer for decompressor operating arm support                  | 2.           | 10. |    | 3.           | 9.  |     | "      |
| 2146                 | Decompressor valve washer                                      | 2.           | 10. |    | 3.           | 9.  |     | "      |
| 2146a                | Cylinder head gasket.                                          | 11.          |     |    | 1.           | 3.  |     | each.  |
| 2147                 | Clutch complete (comp. Parts 2148-2157)                        | 1.           | 18. | 4. | 2.           | 11. | 1.  | "      |
| 2148                 | Clutch driving disc.                                           | 5.           | 4.  |    | 7.           | 2.  |     | "      |
| 2149                 | Clutch thrust bearing.                                         | 4.           | 2.  |    | 5.           | 6.  |     | "      |



## PARTS LIST

Sheet No. 6. Date JULY 1959.

| PART No.             | DESCRIPTION                         | Trade Price |     |     | RETAIL PRICE |     |    | PER   |
|----------------------|-------------------------------------|-------------|-----|-----|--------------|-----|----|-------|
|                      |                                     | £           | s.  | d.  | £            | s.  | d. |       |
| ENGINE continued ... |                                     |             |     |     |              |     |    |       |
| 2150                 | Clutch steel disc.                  |             | 1.  | 8.  |              | 2.  | 2. | each. |
| 2151                 | Support plate                       |             | 12. | 2.  |              | 16. | 2. | "     |
| 2152                 | Clutch casing.                      |             | 7.  | 0.  |              | 9.  | 4. | "     |
| 2153                 | Clutch circlip.                     |             | 4.  | 8.  |              | 6.  | 2. | doz.  |
| 2154                 | Clutch pressure plate               |             | 4.  | 2.  |              | 5.  | 6. | each. |
| 2155                 | Clutch spring plate                 |             | 2.  | 10. |              | 3.  | 9. | "     |
| 2156                 | Distance disc for compression cover |             | 7.  | 0.  |              | 9.  | 4. | doz.  |
| 2157                 | Clutch compression cover            |             | 8.  | 10. |              | 11. | 9. | "     |
| 2187                 | Carburettor junction                |             | 3.  | 10. |              | 5.  | 1. | each. |
| 2188                 | Insulating bush                     |             |     | 10. |              | 1.  | 1. | "     |
| 2189                 | Carburettor junction gasket.        |             | 1.  | 11. |              | 2.  | 7. | "     |
| 2233                 | Sparking plug cap.                  |             | 2.  | 0.  |              | 2.  | 8. | "     |
| 2234                 | Sparking plug.                      |             | 4.  | 2.  |              | 6.  | 4. | "     |
| Z504-1               | Protecting spring plate             |             | 1.  | 6.  |              | 2.  | 0. | "     |



# PARTS LIST

Sheet No. 7. Date JULY 1959.

| PART No.           | DESCRIPTION                             | Trade Price |     |     | RETAIL PRICE |     |     | PER   |
|--------------------|-----------------------------------------|-------------|-----|-----|--------------|-----|-----|-------|
|                    |                                         | £           | s.  | d.  | £            | s.  | d.  |       |
| <u>CARBURETTOR</u> |                                         |             |     |     |              |     |     |       |
| 2159               | Carburettor only                        | 1.          | 13. | 8.  | 2.           | 4.  | 10. | each. |
| 2160               | Carburettor casing, M12/2.              |             | 14. | 7.  |              | 19. | 5.  | "     |
| 2160/1             | Carburettor casing, M12/101             |             | 14. | 7.  |              | 19. | 5.  | "     |
| 2161               | Carburettor casing cover.               |             | 1.  | 10. |              | 2.  | 5.  | "     |
| 2162               | Throttle cable bend.                    |             | 3.  | 10. |              | 5.  | 1.  | "     |
| 2163               | Knurled nut for throttle cable bend.    |             | 6.  | 2.  |              | 8.  | 2.  | doz.  |
| 2164               | Carburettor cap attachment screw        |             | 4.  | 8.  |              | 6.  | 2.  | "     |
| 2165               | Throttle slide                          |             | 2.  | 10. |              | 3.  | 9.  | each. |
| 2166               | Throttle slide spring                   |             | 6.  | 2.  |              | 8.  | 2.  | doz.  |
| 2167               | Spray nozzle.                           |             | 5.  | 9.  |              | 7.  | 8.  | each. |
| 2168               | Grub-screw for spray nozzle end.        |             | 4.  | 8.  |              | 6.  | 2.  | doz.  |
| 2169               | Rubber seal ring for carburettor        |             | 8.  | 10. |              | 11. | 9.  | "     |
| 2170               | Throttle slide screw                    |             | 6.  | 2.  |              | 8.  | 2.  | "     |
| 2171               | Safety spring                           |             | 4.  | 8.  |              | 6.  | 2.  | "     |
| 2172               | Float for Carburettor, M12/2            |             | 5.  | 3.  |              | 7.  | 7.  | each. |
| 2172/1             | Float for Carburettor, M12/101          |             | 5.  | 3.  |              | 7.  | 7.  | "     |
| 2173               | Float cover                             |             | 3.  | 10. |              | 5.  | 1.  | "     |
| 2173a              | Float chamber gasket.                   |             |     | 11. |              | 1.  | 3.  | "     |
| 2174               | Petrol feed nipple                      |             | 1.  | 11. |              | 2.  | 7.  | "     |
| 2175               | Fuel filter screen for carburettor      |             | 1.  | 2.  |              | 1.  | 6.  | "     |
| 2176               | Cap screw                               |             | 3.  | 6.  |              | 4.  | 8.  | doz.  |
| 2177               | Fibre washer for petrol feed nipple     |             | 3.  | 6.  |              | 4.  | 8.  | "     |
| 2178               | Control jet (specify size 50, 52 or 55) |             | 2.  | 6.  |              | 3.  | 4.  | each. |
| 2180               | Choke.                                  |             |     | 11. |              | 1.  | 3.  | "     |
| 2181               | Choke washer.                           |             | 4.  | 8.  |              | 6.  | 2.  | doz.  |
| 2182               | Choke set screw.                        |             | 6.  | 4.  |              | 8.  | 6.  | "     |
| 2183               | Air filter.                             |             | 4.  | 8.  |              | 6.  | 11. | each. |
| 2184               | Filter screw.                           |             |     | 11. |              | 1.  | 3.  | "     |
| 2185               | Filter washer.                          |             | 3.  | 6.  |              | 4.  | 8.  | doz.  |
| 2186               | Clamping screw.                         |             |     | 11. |              | 1.  | 3.  | each. |



# PARTS LIST

Sheet No. 8. Date JULY 1959.

| PART No.                                                                                                                                                                                                                                                                                                | DESCRIPTION                                                       | Trade Price. |     |     | RETAIL PRICE |     |    | PER    |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------|--------------|-----|-----|--------------|-----|----|--------|
|                                                                                                                                                                                                                                                                                                         |                                                                   | £            | s.  | d.  | £            | s.  | d. |        |
| <u>M A G N E T O</u>                                                                                                                                                                                                                                                                                    |                                                                   |              |     |     |              |     |    |        |
| There have been several changes in the types of magnetos fitted to the Gadabout (Model P.39) since it was first produced, and it is therefore desirable that the old parts should be enclosed with orders for replacements. When this is not possible, please quote the number stamped on the flywheel. |                                                                   |              |     |     |              |     |    |        |
| 2192                                                                                                                                                                                                                                                                                                    | Flywheel magdyno                                                  | 8.           | 15. | 1.  | 11.          | 13. | 5. | each.  |
| 2195                                                                                                                                                                                                                                                                                                    | Armature-plate unit complete.                                     | 5.           | 3.  | 6.  | 6.           | 18. | 0. | "      |
| 2197                                                                                                                                                                                                                                                                                                    | Ignition armature with coil.                                      | 2.           | 2.  | 11. | 2.           | 17. | 3. | "      |
| 2200                                                                                                                                                                                                                                                                                                    | Lighting armature with coil                                       | 13.          | 7.  |     | 18.          | 1.  |    | "      |
| 2201                                                                                                                                                                                                                                                                                                    | Cheese-head screws for armature attachment (4mm dia x 23 mm long) | 2.           | 1.  |     | 2.           | 9.  |    | doz.   |
| 2202                                                                                                                                                                                                                                                                                                    | Spring-washer for armature attachment                             |              | 10. |     | 1.           | 1.  |    | "      |
| 2203                                                                                                                                                                                                                                                                                                    | Condenser                                                         | 5.           | 5.  |     | 7.           | 3.  |    | each.  |
| 2204                                                                                                                                                                                                                                                                                                    | Cable connecting condenser to contact-breaker                     | 6.           | 4.  |     | 8.           | 6.  |    | doz.   |
| 2205x                                                                                                                                                                                                                                                                                                   | Contact breaker set.                                              | 5.           | 9.  |     | 7.           | 7.  |    | set.   |
| 2206                                                                                                                                                                                                                                                                                                    | Cheese-head screw ( 4 mm dia x 12 mm long)                        | 1.           | 10. |     | 2.           | 5.  |    | doz.   |
| 2207                                                                                                                                                                                                                                                                                                    | Spring washer (4 mm)                                              | 8.           | 10. |     | 11.          | 9.  |    | gross. |
| 2208                                                                                                                                                                                                                                                                                                    | Steel washer (4 mm)                                               | 1.           | 10. |     | 2.           | 5.  |    | doz.   |
| 2209                                                                                                                                                                                                                                                                                                    | Bearing pin for rocker arm.                                       | 1.           | 6.  |     | 2.           | 0.  |    | each.  |
| 2211                                                                                                                                                                                                                                                                                                    | Upper compensating washer 0.1 mm thick.                           | 9.           | 3.  |     | 12.          | 4.  |    | gross. |
| 2212                                                                                                                                                                                                                                                                                                    | Upper compensating washer 0.2 mm thick.                           | 9.           | 3.  |     | 12.          | 4.  |    | "      |
| 2213                                                                                                                                                                                                                                                                                                    | Upper compensating washer 0.3 mm thick.                           | 8.           | 10. |     | 11.          | 9.  |    | "      |
| 2214                                                                                                                                                                                                                                                                                                    | Lower shim                                                        | 1.           | 10. |     | 2.           | 5.  |    | doz.   |



# PARTS LIST

Sheet No. 9. Date JULY 1959.

| PART No.                           | DESCRIPTION                                                       | Trade Price. |     |    | RETAIL PRICE |     |    | PER    |
|------------------------------------|-------------------------------------------------------------------|--------------|-----|----|--------------|-----|----|--------|
|                                    |                                                                   | £            | s.  | d. | £            | s.  | d. |        |
| <u>M A G N E T O</u> continued ... |                                                                   |              |     |    |              |     |    |        |
| 2215                               | Spring clip                                                       | 3.           | 5.  |    | 4.           | 7.  |    | doz.   |
| 2216                               | Hex. bolt (3 mm dia x 10 mm long)<br>for contact-carrier-terminal | 1.           | 10. |    | 2.           | 5.  |    | "      |
| 2217                               | Steel washers (3 mm) for contact-<br>carrier-terminal             | 8.           | 10. |    | 11.          | 9.  |    | gross. |
| 2218                               | Large insulating washers for contact-<br>carrier-terminal.        | 1.           | 10. |    | 2.           | 5.  |    | doz.   |
| 2219                               | Small insulating washers for contact-<br>carrier-terminal.        | 8.           | 10. |    | 11.          | 9.  |    | gross. |
| 2220                               | Spring washer for contact-carrier-<br>terminal.                   | 1.           | 10. |    | 2.           | 5.  |    | doz.   |
| 2221                               | Hex. nut (3 mm) for contact-carrier-<br>terminal.                 | 2.           | 3.  |    | 3.           | 0.  |    | "      |
| 2222                               | Lubricating-pad with spring-steel<br>attachment-strip.            |              | 11. |    | 1.           | 3.  |    | each.  |
| 2223                               | Attachment rivet for lubricating-pad<br>unit.                     | 4.           | 2.  |    | 5.           | 6.  |    | gross. |
| 2224                               | Washer for lubricating-pad unit.                                  | 1.           | 6.  |    | 2.           | 0.  |    | doz.   |
| 2225                               | H-T ignition cable.                                               | 1.           | 6.  |    | 2.           | 0.  |    | each.  |
| 2227                               | Lighting wire.                                                    | 1.           | 10. |    | 2.           | 5.  |    | "      |
| 2229                               | Flywheel complete with cam.                                       | 4.           | 8.  | 4. | 5.           | 17. | 9. | "      |



# PARTS LIST

Sheet No. 10. Date JULY 1959.

| PART No.                           | DESCRIPTION                                 | Trade Price. |     |     | RETAIL PRICE |     |     | PER   |
|------------------------------------|---------------------------------------------|--------------|-----|-----|--------------|-----|-----|-------|
|                                    |                                             | £            | s.  | d.  | £            | s.  | d.  |       |
| <u>EXHAUST / SILENCER ASSEMBLY</u> |                                             |              |     |     |              |     |     |       |
| <u>CONTINENTAL PATTERN</u>         |                                             |              |     |     |              |     |     |       |
| V7356                              | Exhaust pipe with silencer complete.        | 1.           | 19. | 9.  | 2.           | 19. | 8.  | each. |
| V7356a                             | Exhaust silencer only complete.             | 1.           | 10. | 3.  | 2.           | 5.  | 5.  | "     |
| V7357a                             | Exhaust pipe with flange.                   | 10.          | 0.  |     | 15.          | 0.  |     | "     |
| V7357b                             | Exhaust silencer case.                      | 10.          | 0.  |     | 15.          | 0.  |     | "     |
| V7358                              | Silencer inset.                             | 2.           | 1.  |     | 3.           | 1.  |     | "     |
| V7359                              | Silencer stop jet.                          | 6.           | 1.  |     | 9.           | 1.  |     | "     |
| V7360                              | Silencer case clip.                         | 1.           | 9.  |     | 2.           | 8.  |     | "     |
| V7361                              | Connection hanger plate                     | 5.           | 4.  |     | 8.           | 0.  |     | doz.  |
| V7362                              | Asbestos cord.                              |              | 2.  |     |              | 3.  |     | each. |
| V7363                              | Nut.                                        | 1.           | 0.  |     | 1.           | 6.  |     | dozen |
| V7364                              | Spring washer.                              | 1.           | 0.  |     | 1.           | 6.  |     | "     |
| V7365                              | Nut.                                        | 1.           | 4.  |     | 2.           | 0.  |     | "     |
| V7366                              | Screw                                       | 2.           | 0.  |     | 3.           | 0.  |     | "     |
| V7367                              | Toothed washer.                             | 1.           | 0.  |     | 1.           | 6.  |     | "     |
| <u>BURGESS PATTERN</u>             |                                             |              |     |     |              |     |     |       |
| V7456                              | Exhaust pipe with silencer complete         | 1.           | 3.  | 11. | 1.           | 15. | 11. | each. |
| V7457                              | Exhaust pipe                                | 10.          | 0.  |     | 15.          | 0.  |     | "     |
| V7458                              | Silencer with bracket complete.             | 14.          | 9.  |     | 1.           | 2.  | 2.  | "     |
| V7459                              | Silencer only (V7458 less V7462 and V7463)  | 12.          | 9.  |     | 19.          | 2.  |     | "     |
| V7460                              | Silencer case, front half with centre rod.  | 7.           | 3.  |     | 10.          | 11. |     | "     |
| V7461                              | Silencer case, rear half.                   | 6.           | 5.  |     | 9.           | 8.  |     | "     |
| V7462                              | Junction clip, with pin and nut.            |              | 7d. |     |              | 11. |     | "     |
| V7463                              | Silencer support bracket, with pin and nut. | 1.           | 5.  |     | 2.           | 2.  |     | "     |
| V7464                              | Fibre glass inserts (set of 2)              | 2.           | 8.  |     | 4.           | 0.  |     | set.  |



# PARTS LIST

Sheet No. 11. Date JULY 1959.

| PART No.               | DESCRIPTION                    | Trade Price. |     |    | RETAIL PRICE |     |    | PER    |
|------------------------|--------------------------------|--------------|-----|----|--------------|-----|----|--------|
|                        |                                | £            | s.  | d. | £            | s.  | d. |        |
| <u>TELESCOPIC FORK</u> |                                |              |     |    |              |     |    |        |
| 663                    | Telescopic fork complete       | 2.           | 17. | 6. | 4.           | 6.  | 3. | each.  |
| F338x                  | Fork frame                     | 13.          | 2.  |    | 19.          | 10. |    | "      |
| F339                   | Bottom spacer tube             |              | 11. |    | 1.           | 5.  |    | "      |
| F340                   | Top spacer tube.               |              | 11. |    | 1.           | 5.  |    | "      |
| F341x                  | Fork end tube only.            | 10.          | 8.  |    | 16.          | 0.  |    | "      |
| F341                   | Spring retainer bolt.          | 13.          | 4.  |    | 1.           | 0.  | 0. | doz.   |
| F401                   | Top ball race                  | 2.           | 9.  |    | 4.           | 2.  |    | "      |
| F401                   | Bottom ball race               | 2.           | 9.  |    | 4.           | 2.  |    | "      |
| F402                   | Crown race                     | 3.           | 7.  |    | 5.           | 4.  |    | "      |
| F422                   | Expander screw race            | 6.           | 7.  |    | 9.           | 10. |    | "      |
| F2118                  | Top plate                      | 2.           | 1.  |    | 3.           | 2.  |    | each.  |
| F2522                  | Bottom bush                    | 2.           | 8.  |    | 4.           | 0.  |    | "      |
| F2524                  | Mudguard retainer collar.      | 9.           | 8.  |    | 14.          | 6.  |    | doz.   |
| F2525                  | Top bush                       | 2.           | 8.  |    | 4.           | 0.  |    | each.  |
| N601                   | Mudguard retainer bolt nut.    | 2.           | 11. |    | 4.           | 4.  |    | gross. |
| N1007                  | Handlebar lug bolt nut.        |              | 11. |    | 1.           | 4.  |    | doz.   |
| N1201                  | Spring retainer bolt lock nut. | 10.          | 1.  |    | 15.          | 2.  |    | gross. |
| N1213x                 | Domed cap nut.                 | 4.           | 7.  |    | 6.           | 10. |    | doz.   |
| N3212                  | Domed head lock nut.           | 1.           | 1.  |    | 1.           | 3.  |    | each.  |
| N4001                  | Top housing nut                | 2.           | 0.  |    | 3.           | 0.  |    | "      |
| N4002                  | Bottom housing nut.            | 1.           | 0.  |    | 1.           | 6.  |    | "      |



## PARTS LIST

Sheet No. 12. Date JULY 1959.

| PART No.                             | DESCRIPTION                          | Trade Price |    |    | RETAIL PRICE |    |    | PER    |
|--------------------------------------|--------------------------------------|-------------|----|----|--------------|----|----|--------|
|                                      |                                      | £           | s. | d. | £            | s. | d. |        |
| <u>TELESCOPIC FORK</u> continued ... |                                      |             |    |    |              |    |    |        |
| N4003                                | Lock nut                             | 10.         | 0. |    | 15.          | 0. |    | doz.   |
| Q916                                 | Compression spring                   | 1.          | 4. |    | 2.           | 0. |    | each.  |
| S656x                                | Mudguard retainer pin, nut & washer. | 2.          | 0. |    | 3.           | 0. |    | doz.   |
| S656                                 | Mudguard retainer pin only.          | 1.          | 4. |    | 2.           | 0. |    | "      |
| S1007x                               | Handlebar lug pin, nut & washer      | 3.          | 5. |    | 5.           | 2. |    | "      |
| S1007                                | Handlebar lug pin only.              | 2.          | 9. |    | 4.           | 2. |    | "      |
| T125x                                | Extended stem lug                    | 3.          | 9. |    | 5.           | 8. |    | each.  |
| W301                                 | Mudguard retainer bolt washer        | 1.          | 5. |    | 2.           | 2. |    | gross. |
| W815                                 | Fan disc washer.                     | 2.          | 4. |    | 3.           | 6. |    | "      |
| W1003                                | Handlebar lug pin washer.            | 2.          | 3. |    | 3.           | 4. |    | "      |
| W1202                                | Spring retainer bolt washer.         | 2.          | 4. |    | 3.           | 6. |    | "      |
| M113                                 | Oil nipple                           | 2.          | 4. |    | 3.           | 6. |    | doz.   |



# PARTS LIST

Sheet No. 13. Date JULY 1959.

| PART No.                      | DESCRIPTION                                                    | Trade Price |     |    | RETAIL PRICE |    |    | PER   |
|-------------------------------|----------------------------------------------------------------|-------------|-----|----|--------------|----|----|-------|
|                               |                                                                | £           | s.  | d. | £            | s. | d. |       |
| <u>HANDLEBAR and CONTROLS</u> |                                                                |             |     |    |              |    |    |       |
| 800                           | Handlebar bend.                                                | 6.          | 3.  |    | 9.           | 5. |    | each. |
| V7187                         | Throttle twist grip with brake lever.                          | 14.         | 3.  |    | 19.          | 0. |    | "     |
| V7188                         | Throttle twist grip casing ( including<br>7193 and 7209)       | 7.          | 0.  |    | 9.           | 4. |    | "     |
| V7193                         | Throttle twist grip case pin                                   | 3.          | 0.  |    | 4.           | 0. |    | doz.  |
| V7194                         | Throttle tubular handle with rubber<br>grip.                   | 5.          | 6.  |    | 7.           | 4. |    | each. |
| V7196                         | Throttle rubber grip                                           |             | 10. |    | 1.           | 3. |    | "     |
| V7197                         | Front brake lever.                                             | 1.          | 8.  |    | 2.           | 6. |    | "     |
| V7198                         | Front brake lever pivot pin                                    | 5.          | 7.  |    | 7.           | 5. |    | doz.  |
| V7199                         | Front brake lever pivot pin, nut.                              | 1.          | 1.  |    | 1.           | 5. |    | "     |
| V7200                         | Front brake lever pivot pin toothed<br>washer (small diameter) | 1.          | 1.  |    | 1.           | 5. |    | "     |
| V7200/A                       | Front brake lever pivot pin toothed<br>washer (large diameter) | 1.          | 1.  |    | 1.           | 5. |    | "     |
| V7205                         | Gear change grip with clutch lever<br>and valve lifter unit.   | 1.          | 0.  | 3. | 1.           | 7. | 1. | each. |
| V7206                         | Gear change case (including 7208 & 7209)                       | 6.          | 11. |    | 9.           | 3. |    | "     |
| V7208                         | Gear change case pin                                           | 1.          | 7.  |    | 2.           | 1. |    | doz.  |
| V7209                         | Adjuster screw unit                                            | 1.          | 3.  |    | 1.           | 8. |    | "     |
| V7212                         | Gear change tubular handle with rubber<br>grip.                | 10.         | 6.  |    | 14.          | 0. |    | each. |
| V7214                         | Gear change rubber grip.                                       |             | 10. |    | 1.           | 3. |    | "     |
| V7215                         | Clutch lever                                                   | 1.          | 8.  |    | 2.           | 6. |    | "     |



## PARTS LIST

Sheet No. 14. Date JULY 1959.

| PART No.                                                   | DESCRIPTION                           | Trade Price |    |     | RETAIL PRICE |    |    | PER   |
|------------------------------------------------------------|---------------------------------------|-------------|----|-----|--------------|----|----|-------|
|                                                            |                                       | £           | s. | d.  | £            | s. | d. |       |
| <u>H A N D L E B A R and C O N T R O L S</u> continued ... |                                       |             |    |     |              |    |    |       |
| V7216                                                      | Clutch lever pivot pin                |             | 5. | 7.  |              | 7. | 5. | each. |
| V7217                                                      | Clutch lever pivot pin toothed washer |             | 1. | 1.  |              | 1. | 5. | "     |
| V7218                                                      | Clutch lever pivot pin nut.           |             | 1. | 1.  |              | 1. | 5. | "     |
| V7219                                                      | Cable stop                            |             |    | 6.  |              |    | 8. | "     |
| V7222                                                      | Decompressor lever unit.              |             | 2. | 0.  |              | 3. | 0. | "     |
| V7225                                                      | Throttle cable                        |             | 1. | 10. |              | 2. | 6. | "     |
| V7233                                                      | Decompressor cable                    |             |    | 11. |              | 1. | 3. | "     |
| V7239                                                      | Gear change cable                     |             | 2. | 6.  |              | 3. | 4. | "     |
| V7250                                                      | Clutch cable                          |             | 2. | 6.  |              | 3. | 4. | "     |
| V7258                                                      | Front brake cable                     |             | 1. | 7.  |              | 2. | 1. | "     |



# PARTS LIST

Sheet No. 15. Date JULY 1959.

| PART No. | DESCRIPTION                                      | Trade Price |     |     | RETAIL PRICE |     |     | PER    |
|----------|--------------------------------------------------|-------------|-----|-----|--------------|-----|-----|--------|
|          |                                                  | £           | s.  | d.  | £            | s.  | d.  |        |
| FRAME    |                                                  |             |     |     |              |     |     |        |
| 154      | All rubber pedals                                |             | 7.  | 1.  |              | 10. | 3.  | pr.    |
| 592      | 9" chrome plated steel pump                      |             | 2.  | 6.  |              | 3.  | 9.  | each.  |
| 65/3     | Large spring seat saddle                         |             | 17. | 3.  | 1.           | 5.  | 11. | "      |
| 663      | Telescopic fork complete                         | 2.          | 17. | 6.  | 4.           | 6.  | 3.  | "      |
| 2078     | Magneto cover and chainguard screw.              |             | 1.  | 8.  |              | 2.  | 2.  | doz.   |
| 2114     | R.H. crank.                                      |             | 4.  | 8.  |              | 7.  | 1.  | each.  |
| 2115     | Crank cotter pin                                 |             | 6.  | 4.  |              | 8.  | 6.  | doz.   |
| 2117     | Crank cotter pin nut.                            |             | 2.  | 4.  |              | 3.  | 1.  | "      |
| 2118     | Crank cotter pin washer.                         |             | 1.  | 6.  |              | 2.  | 0.  | "      |
| 2120     | L.H. Crank.                                      |             | 4.  | 8.  |              | 7.  | 1.  | each   |
| V7001    | Frame complete with engine mounting and toolbox. | 6.          | 6.  | 6.  | 8.           | 8.  | 9.  | "      |
| V7004    | Toolbox cover plate                              |             | 3.  | 1.  |              | 4.  | 1.  | "      |
| V7006    | Toolbox knurled head screw.                      |             |     | 11. |              | 1.  | 3.  | "      |
| V7010    | Seat pillar complete                             |             | 2.  | 9.  |              | 4.  | 2.  | "      |
| V7012x   | Seat pillar expander bolt, with plug and washer. |             | 2.  | 1.  |              | 3.  | 1.  | "      |
| V7021    | Engine mounting bolt washer.                     |             | 7.  | 8.  |              | 10. | 3.  | gross. |
| V7027    | Petrol tank only.                                | 1.          | 7.  | 2.  | 2.           | 1.  | 5.  | each.  |
| V7028    | Petrol tank with filler cap.                     | 1.          | 11. | 3.  | 2.           | 6.  | 11. | "      |
| V7029    | Petrol tank filler cap.                          |             | 4.  | 1.  |              | 5.  | 6.  | "      |
| V7031    | Petrol tank strap.                               |             | 1.  | 10. |              | 2.  | 9.  | "      |
| V7032    | Petrol tank rubber strip.                        |             |     | 10. |              | 1.  | 1.  | "      |
| V7033    | Small rubber tank seat.                          |             | 3.  | 4.  |              | 4.  | 5.  | doz.   |
| V7034    | Large rubber tank seat.                          |             | 1.  | 2.  |              | 1.  | 7.  | each.  |
| V7035    | Petrol tank location tube.                       |             | 3.  | 4.  |              | 4.  | 5.  | doz.   |
| V7036    | Petrol tank screw.                               |             | 3.  | 4.  |              | 4.  | 5.  | "      |
| V7036/A. | Petrol tank locking plate                        |             | 1.  | 1.  |              | 1.  | 6.  | each.  |
| V7037    | Petrol tank fuel pipe                            |             |     | 10. |              | 1.  | 1.  | "      |
| V7038    | Petrol tank tap.                                 |             | 5.  | 4.  |              | 7.  | 1.  | "      |
| V7116    | Aluminium cover plate 'Y' shape.                 |             | 10. | 4.  |              | 13. | 10. | "      |



## PARTS LIST

Sheet No. 16. Date JULY 1959.

| PART No.            | DESCRIPTION                                  | Trade Price. |     |     | RETAIL PRICE |     |     | PER    |
|---------------------|----------------------------------------------|--------------|-----|-----|--------------|-----|-----|--------|
|                     |                                              | £            | s.  | d.  | £            | s.  | d.  |        |
| FRAME continued ... |                                              |              |     |     |              |     |     |        |
| V7122               | Bottom chain cover.                          | 7.           | 3.  |     | 9.           | 8.  |     | each.  |
| V7123               | Chain cover fixing bolt.                     | 1.           | 1.  |     | 1.           | 5.  |     | doz.   |
| V7124               | Chain cover fixing bolt washer.              | 5.           | 6.  |     | 7.           | 4.  |     | gross. |
| V7127               | Top chain cover.                             | 5.           | 10. |     | 7.           | 9.  |     | each.  |
| V7128               | Top chain cover fixing screw.                | 1.           | 1.  |     | 1.           | 5.  |     | doz.   |
| V7130               | Top chain cover fixing screw nut.            |              | 9.  |     | 1.           | 0.  |     | "      |
| V7131               | Chain adjuster complete with nut and washer. |              | 9.  |     | 1.           | 0.  |     | each.  |
| V7167               | Headlamp complete with speedometer.          | 2.           | 19. | 0.  | 4.           | 4.  | 5.  | "      |
| V7168               | Headlamp only.                               | 1.           | 3.  | 11. | 1.           | 11. | 10. | "      |
| V7176               | Horn & light switch complete.                |              | 5.  | 0.  |              | 6.  | 8.  | "      |
| V7178               | Speedometer complete                         | 1.           | 15. | 1.  | 2.           | 12. | 7.  | "      |
| V7179               | Speedometer head.                            | 17.          | 1.  |     | 1.           | 5.  | 7.  | "      |
| V7180               | Speedometer cable.                           |              | 6.  | 1.  |              | 9.  | 2.  | "      |
| V7181               | Speedometer drive.                           | 11.          | 6.  |     | 17.          | 3.  |     | "      |
| V7182               | Electric horn                                |              | 7.  | 8.  |              | 11. | 7.  | "      |
| V7347               | Lifting handle                               |              | 6.  | 6.  |              | 7.  | 8.  | "      |
| V7348               | Air intake rubber socket.                    |              | 1.  | 7.  |              | 2.  | 1.  | "      |
| V7349               | 1/2" x 3/16" chain.                          |              | 8.  | 8.  |              | 13. | 0.  | "      |
| V7350               | Chain connecting link.                       |              | 7.  |     |              | 9.  |     | "      |
| V7351               | Engine mounting bolt                         |              | 6.  |     |              | 8.  |     | "      |
| V7352               | Engine mounting bolt toothed washer.         |              | 6.  |     |              | 8.  |     | doz.   |
| V7354               | Engine mounting bolt nut.                    |              | 1.  | 6.  |              | 2.  | 0.  | "      |
| V7380               | Licence holder                               |              | 1.  | 8.  |              | 2.  | 6.  | each.  |



# PARTS LIST

Sheet No. 17. Date JULY 1959.

| PART No.                 | DESCRIPTION                                                                               | Trade Price |     |     | RETAIL PRICE |     |    | PER    |
|--------------------------|-------------------------------------------------------------------------------------------|-------------|-----|-----|--------------|-----|----|--------|
|                          |                                                                                           | £           | s.  | d.  | £            | s.  | d. |        |
| <u>CARRIER and STAND</u> |                                                                                           |             |     |     |              |     |    |        |
| V7069/A.                 | Carrier top plate, mudguard fixing bolt.                                                  | 2.          | 6.  |     | 3.           | 10. |    | doz.   |
| V7069/B.                 | Carrier stay, frame fixing bolt.                                                          | 2.          | 6.  |     | 3.           | 10. |    | "      |
| V7070                    | Carrier top plate, mudguard fixing bolt nut.                                              |             |     | 11. | 1.           | 4.  |    | "      |
| V7071                    | Washer, for carrier stay, frame fixing bolt, and carrier top plate, mudguard fixing bolt. | 5.          | 2.  |     | 7.           | 8.  |    | gross. |
| V7072                    | Carrier top plate, mudguard fixing bolt toothed washer.                                   | 5.          | 2.  |     | 7.           | 8.  |    | "      |
| V7074                    | Carrier stay, mudguard valance fixing pin                                                 |             |     | 8.  | 1.           | 0.  |    | doz.   |
| V7077                    | Carrier stay, mudguard valance fixing pin toothed washer.                                 | 5.          | 2.  |     | 7.           | 8.  |    | gross. |
| V7105                    | Luggage carrier complete.                                                                 | 19.         | 8.  |     | 1.           | 6.  | 2. | each.  |
| V7106                    | Carrier top plate.                                                                        | 9.          | 7.  |     | 12.          | 9.  |    | "      |
| V7107                    | Carrier stay, left-hand.                                                                  | 4.          | 11. |     | 6.           | 6.  |    | "      |
| V7108                    | Carrier stay, right-hand.                                                                 | 5.          | 2.  |     | 6.           | 11. |    | "      |
| V7112                    | Carrier stay, top plate fixing bolt.                                                      | 2.          | 7.  |     | 3.           | 5.  |    | doz.   |
| V7113                    | Carrier stay, top plate fixing bolt nut.                                                  | 1.          | 9.  |     | 2.           | 4.  |    | "      |
| V7114                    | Carrier stay, top plate fixing bolt toothed washer.                                       |             |     | 11. | 1.           | 3.  |    | "      |
| V7015                    | Kickstand complete with fittings.                                                         | 8.          | 5.  |     | 11.          | 3.  |    | each.  |
| V7016                    | Kickstand fork only                                                                       | 7.          | 0.  |     | 9.           | 4.  |    | "      |
| V7019                    | Kickstand return spring.                                                                  | 6.          | 8.  |     | 8.           | 10. |    | doz.   |
| V7020                    | Kickstand pivot bolt.                                                                     | 6.          | 8.  |     | 8.           | 10. |    | "      |
| V7023                    | Kickstand pivot bolt nut (self locking)                                                   | 1.          | 7.  |     | 2.           | 1.  |    | "      |



# PARTS LIST

Sheet No. 18. Date JULY 1959.

| PART No.         | DESCRIPTION                                        | Trade Price. |     |    | RETAIL PRICE |     |    | PER    |
|------------------|----------------------------------------------------|--------------|-----|----|--------------|-----|----|--------|
|                  |                                                    | £            | s.  | d. | £            | s.  | d. |        |
| <u>MUDGUARDS</u> |                                                    |              |     |    |              |     |    |        |
| <u>FRONT.</u>    |                                                    |              |     |    |              |     |    |        |
| V7059            | Front mudguard complete with stays and fittings.   | 1.           | 2.  | 0. | 1.           | 7.  | 6. | each.  |
| V7060            | Front mudguard only.                               | 17.          | 1.  |    | 1.           | 2.  | 9. | "      |
| V7061            | Front mudguard side stay                           | 2.           | 11. |    | 3.           | 11. |    | "      |
| V7381            | Front number plate                                 | 1.           | 5.  |    | 2.           | 2.  |    | "      |
| V7382            | Front number plate clip unit.                      |              | 5.  |    |              | 8.  |    | "      |
| V7387            | Front mudguard top stay.                           | 2.           | 0.  |    | 2.           | 8.  |    | "      |
| S603/m           | Mudguard fastening pin, nut & washer.              | 9.           | 0.  |    | 13.          | 6.  |    | gross. |
| S603             | Mudguard fastening pin.                            | 3.           | 5.  |    | 5.           | 2.  |    | "      |
| N601             | Mudguard fastening pin nut.                        | 2.           | 11. |    | 4.           | 4.  |    | "      |
| W605             | Mudguard fastening pin plain washer.               | 1.           | 4.  |    | 2.           | 0.  |    | "      |
| W608             | Mudguard fastening pin shakeproof washer.          | 1.           | 4.  |    | 2.           | 0.  |    | "      |
| <u>REAR.</u>     |                                                    |              |     |    |              |     |    |        |
| V7066            | Rear mudguard complete with stays and fittings.    | 1.           | 9.  | 5. | 1.           | 19. | 3. | each.  |
| V7067            | Rear mudguard only.                                | 1.           | 5.  | 4. | 1.           | 13. | 9. | "      |
| V7068            | Rear mudguard stay.                                | 3.           | 2.  |    | 4.           | 2.  |    | "      |
| V7069x           | Bolt and washer, rear mudguard stay, frame fixing. | 3.           | 0.  |    | 4.           | 6.  |    | doz.   |
| V7079            | Rear mudguard rudder shim plate.                   | 1.           | 7.  |    | 2.           | 1.  |    | "      |
| V7080            | Rear tail lamp electric cable.                     | 2.           | 3.  |    | 3.           | 0.  |    | "      |
| V7096            | Rear tail lamp complete.                           | 5.           | 8.  |    | 8.           | 6.  |    | "      |
| V7384            | Rear number plate                                  | 1.           | 3.  |    | 1.           | 11. |    | each.  |
| V7384/A          | Rear number plate and tail lamp bracket.           | 2.           | 0.  |    | 3.           | 0.  |    | "      |
| S601/M           | Number plate fastening pin, nut and washer.        | 9.           | 0.  |    | 13.          | 6.  |    | gross. |



# PARTS LIST

Sheet No. 19. Date JULY 1959.

| PART No.                       | DESCRIPTION                                   | Trade Price |     |    | RETAIL PRICE |    |    | PER    |
|--------------------------------|-----------------------------------------------|-------------|-----|----|--------------|----|----|--------|
|                                |                                               | £           | s.  | d. | £            | s. | d. |        |
| <u>MUDGUARDS</u> continued ... |                                               |             |     |    |              |    |    |        |
| <u>REAR</u> cont ...           |                                               |             |     |    |              |    |    |        |
| S601                           | Number plate fastening pin                    | 3.          | 5.  |    | 5.           | 2. |    | gross. |
| N601                           | Number plate fastening pin nut.               | 2.          | 11. |    | 4.           | 4. |    | "      |
| W605                           | Number plate fastening pin plain washer.      | 1.          | 4.  |    | 2.           | 0. |    | "      |
| W608                           | Number plate fastening pin shakeproof washer. | 1.          | 4.  |    | 2.           | 0. |    | "      |
| S603/M                         | Mudguard fastening pin, nut and washer.       | 9.          | 0.  |    | 13.          | 6. |    | gross. |
| S603                           | Mudguard fastening pin.                       | 3.          | 5.  |    | 5.           | 2. |    | "      |
| N601                           | Mudguard fastening pin nut.                   | 2.          | 11. |    | 4.           | 4. |    | "      |
| W605                           | Mudguard fastening pin, plain washer.         | 1.          | 4.  |    | 2.           | 0. |    | "      |
| W608                           | Mudguard fastening pin, shakeproof washer.    | 1.          | 4.  |    | 2.           | 0. |    | "      |



# PARTS LIST

Sheet No. 20. Date JULY 1959.

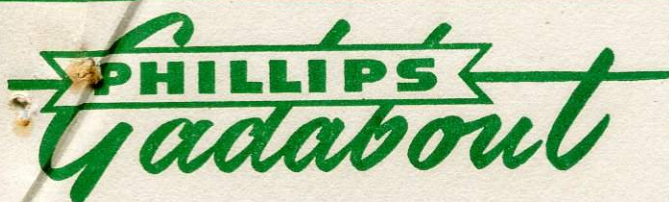
| PART No.                 | DESCRIPTION                                                 | Trade Price |    |     | RETAIL PRICE |     |    | PER   |
|--------------------------|-------------------------------------------------------------|-------------|----|-----|--------------|-----|----|-------|
|                          |                                                             | £           | s. | d.  | £            | s.  | d. |       |
| <u>HUB BRAKE, FRONT.</u> |                                                             |             |    |     |              |     |    |       |
| 320                      | 4" dia. front hub brake                                     | 1.          | 6. | 2.  | 1.           | 19. | 3. | each. |
| C1301x                   | Cable adjuster.                                             |             |    | 4.  |              |     | 6. | "     |
| E123x                    | Front hub spindle unit.                                     | 3.          | 2. |     | 4.           | 9.  |    | "     |
| E123                     | Front hub spindle only.                                     |             |    | 9.  | 1.           | 1.  |    | "     |
| E204                     | Fixed cone                                                  |             |    | 10. | 1.           | 3.  |    | "     |
| E205                     | Adjustable cone.                                            |             |    | 10. | 1.           | 3.  |    | "     |
| E306x                    | Hub shell.                                                  | 13.         | 8. |     | 1.           | 0.  | 6. | "     |
| E401                     | Bearing cup.                                                | 3.          | 3. |     | 4.           | 10. |    | doz.  |
| E602                     | Brake lining                                                | 2.          | 0. |     | 3.           | 0.  |    | each. |
| E307                     | Fulcrum bush.                                               |             |    | 3.  |              | 5   |    | "     |
| E1019                    | Cam arm.                                                    |             |    | 5.  |              | 8.  |    | "     |
| E1114y                   | Anchor plate                                                | 3.          | 2. |     | 4.           | 9.  |    | "     |
| E1117                    | Shoe end-plate                                              |             |    | 9.  | 1.           | 2.  |    | doz.  |
| E1204x                   | Brake shoe complete with linings, rivets<br>and end-plates. | 5.          | 0. |     | 7.           | 6.  |    | each. |
| E1204                    | Brake shoe only                                             | 2.          | 3. |     | 3.           | 4.  |    | "     |
| E1405x                   | Cam pin unit.                                               | 1.          | 2. |     | 1.           | 9.  |    | "     |
| E1405                    | Cam pin                                                     |             |    | 10. | 1.           | 3.  |    | "     |
| N801                     | Anchor pin nut.                                             |             |    | 7.  |              | 10. |    | "     |
| N803                     | Cam pin nut.                                                |             |    | 7.  |              | 10. |    | "     |
| N1402                    | Spindle nut.                                                | 2.          | 0. |     | 3.           | 0.  |    | "     |
| N1403                    | Spindle lock nut.                                           | 1.          | 9. |     | 2.           | 8.  |    | "     |



# PARTS LIST

Sheet No. 21. Date JULY 1959.

| PART No.                              | DESCRIPTION                              | Trade Price |     |    | RETAIL PRICE |     |    | PER    |
|---------------------------------------|------------------------------------------|-------------|-----|----|--------------|-----|----|--------|
|                                       |                                          | £           | s.  | d. | £            | s.  | d. |        |
| <u>HUB BRAKE, FRONT continued ...</u> |                                          |             |     |    |              |     |    |        |
| N1404                                 | Spindle nut                              | 1.          | 8.  |    | 2.           | 6.  |    | doz.   |
| Q708                                  | Shoe spring.                             | 3.          | 0.  |    | 4.           | 6.  |    | "      |
| R301                                  | Brake lining rivet.                      | 1.          | 3.  |    | 1.           | 11. |    | gross. |
| S1025x                                | Fulcrum anchorage bolt unit.             |             | 11. |    | 1.           | 5.  |    | each.  |
| S1025                                 | Adjuster lug bolt.                       |             | 8.  |    | 1.           | 0.  |    | "      |
| S833x                                 | Cable anchor pin unit.                   |             | 4.  |    |              | 6.  |    | "      |
| S833                                  | Cable anchor pin.                        |             | 3.  |    |              | 5.  |    | "      |
| W801                                  | Cable adjuster washer.                   | 1.          | 7.  |    | 2.           | 4.  |    | gross. |
| W809                                  | Spindle washer.                          |             | 11. |    | 1.           | 4.  |    | doz.   |
| W901                                  | Cam pin washer.                          |             | 8.  |    | 1.           | 0.  |    | "      |
| W1404                                 | Washer .031" thick.                      |             | 3.  |    |              | 4.  |    | "      |
| W1405                                 | Washer .072" thick.                      |             | 3.  |    |              | 4.  |    | "      |
| W1801                                 | Spacer washer .128" thick.               | 1.          | 4.  |    | 2.           | 0.  |    | "      |
| W2402                                 | Closure washer.                          |             | 8.  |    | 1.           | 0.  |    | "      |
| W2403                                 | Closure washer.                          |             | 9.  |    | 1.           | 2.  |    | "      |
| W2404                                 | Felt washer.                             |             | 11. |    | 1.           | 4.  |    | "      |
| Z801                                  | 1/4" steel ball bearings (ten each side) |             | 4.  |    |              | 6.  |    | "      |
| E1114y                                | Anchor plate complete.                   | 17.         | 8.  |    | 1.           | 6.  | 6. | each.  |



# PARTS LIST

Sheet No. 22. Date JULY 1959.

| PART No.               | DESCRIPTION                                                 | Trade Price |     |     | RETAIL PRICE |     |     | PER   |
|------------------------|-------------------------------------------------------------|-------------|-----|-----|--------------|-----|-----|-------|
|                        |                                                             | £           | s.  | d.  | £            | s.  | d.  |       |
| <u>HUB BRAKE, REAR</u> |                                                             |             |     |     |              |     |     |       |
| 321                    | 4" dia. rear hub brake.                                     | 1.          | 11. | 11. | 2.           | 7.  | 11. | each. |
| E124x                  | Rear hub spindle unit                                       | 3.          | 2.  |     | 4.           | 9.  |     | "     |
| E124                   | Rear hub spindle only.                                      |             | 9.  |     | 1.           | 2.  |     | "     |
| E204                   | Fixed cone                                                  |             | 10. |     | 1.           | 3.  |     | "     |
| E205                   | Adjustable cone                                             |             | 10. |     | 1.           | 3.  |     | "     |
| E307x                  | Hub shell                                                   | 15.         | 4.  |     | 1.           | 3.  | 0.  | "     |
| E401                   | Bearing cup                                                 | 3.          | 3.  |     | 4.           | 10. |     | doz.  |
| E602                   | Brake lining.                                               | 2.          | 0.  |     | 3.           | 0.  |     | each. |
| E807                   | Fulcrum bush.                                               |             | 3.  |     |              | 5.  |     | "     |
| E1020                  | Cam arm.                                                    |             | 5.  |     |              | 7.  |     | "     |
| E1115x                 | Anchor plate and arm only.                                  | 3.          | 2.  |     | 4.           | 9.  |     | "     |
| E1115y                 | Anchor plate complete with shoes, linings,<br>etc.,         | 17.         | 8.  |     | 1.           | 6.  | 6.  | "     |
| E1117                  | Shoe end-plate                                              |             | 9.  |     | 1.           | 2.  |     | doz.  |
| E1204x                 | Brake shoe complete with linings, rivets<br>and end-plates. | 5.          | 0.  |     | 7.           | 6.  |     | each. |
| E1204                  | Brake shoe only.                                            | 2.          | 3.  |     | 3.           | 4.  |     | "     |
| E1405x                 | Cam pin unit                                                | 1.          | 2.  |     | 1.           | 9.  |     | "     |
| E1405                  | Cam pin                                                     |             | 10. |     | 1.           | 3.  |     | "     |
| E1021                  | 26T sprocket, dished, 5-hole.                               | 3.          | 10. |     | 5.           | 9.  |     | "     |
| 7327                   | 26T sprocket, old patt. flat, 4-hole                        | 3.          | 10. |     | 5.           | 9.  |     | "     |
| N802                   | Cam pin nut.                                                |             | 7.  |     |              | 10. |     | doz.  |
| N1402                  | Spindle nut.                                                | 2.          | 0.  |     | 3.           | 0.  |     | "     |



# PARTS LIST

Sheet No. 23. Date JULY 1959.

| PART No.                      |                                          | DESCRIPTION | Trade Price |    |    | RETAIL PRICE |     |    | PER    |
|-------------------------------|------------------------------------------|-------------|-------------|----|----|--------------|-----|----|--------|
|                               |                                          |             | £           | s. | d. | £            | s.  | d. |        |
| HUB BRAKE, REAR continued ... |                                          |             |             |    |    |              |     |    |        |
| N1403                         | Spindle lock nut.                        |             | 1.          | 9. |    | 2.           | 8.  |    | doz.   |
| Q708                          | Shoe spring.                             |             | 3.          | 0. |    | 4.           | 6.  |    | "      |
| R301                          | Brake lining rivet.                      |             | 1.          | 3. |    | 1.           | 11. |    | gross  |
| S852                          | Sprocket bolt.                           |             | 10.         |    |    | 1.           | 3.  |    | each.  |
| S1024x                        | Fulcrum anchorage bolt unit.             |             | 7.          |    |    | 11.          |     |    | "      |
| S1024                         | Fulcrum anchorage bolt.                  |             | 4.          |    |    | 6.           |     |    | "      |
| W901                          | Cam pin washer.                          |             | 8.          |    |    | 1.           | 0.  |    | doz.   |
| W1405                         | Washer .072" thick.                      |             | 3.          |    |    | 4.           |     |    | "      |
| W1801                         | Spacer washer .128" thick.               |             | 1.          | 4. |    | 2.           | 0.  |    | "      |
| W1804                         | Packing washer .031" thick.              |             | 4.          |    |    | 6.           |     |    | "      |
| W2402                         | Closure washer.                          |             | 8.          |    |    | 1.           | 0.  |    | "      |
| W2403                         | Closure washer.                          |             | 9.          |    |    | 1.           | 2.  |    | "      |
| W2404                         | Felt washer.                             |             | 11.         |    |    | 1.           | 4.  |    | "      |
| W4301                         | Keep ring.                               |             | 2.          | 0. |    | 3.           | 0.  |    | "      |
| Z801                          | 1/4" steel ball bearings (ten each side) |             | 4.          |    |    | 6.           |     |    | "      |
| E1801x                        | Rear brake rod unit.                     |             | 2.          | 0. |    | 3.           | 0.  |    | each.  |
| B1316                         | Rear brake rod.                          |             | 1.          | 0. |    | 1.           | 6.  |    | "      |
| E905                          | Cam arm swivel roller.                   |             | 1.          | 8. |    | 2.           | 6.  |    | doz.   |
| M207                          | Split pin                                |             | 3.          |    |    | 4.           |     |    | "      |
| N6M03                         | Knurled adjuster nut.                    |             | 7.          |    |    | 11.          |     |    | each.  |
| Q917                          | Spring                                   |             | 1.          | 9. |    | 2.           | 8.  |    | doz.   |
| W703                          | Washer.                                  |             | 9.          |    |    | 1.           | 2.  |    | "      |
| W801                          | Washer.                                  |             | 1.          | 7. |    | 2.           | 4.  |    | gross. |
| W820                          | Domed washer.                            |             | 8.          |    |    | 1.           | 0.  |    | doz.   |



# PARTS LIST

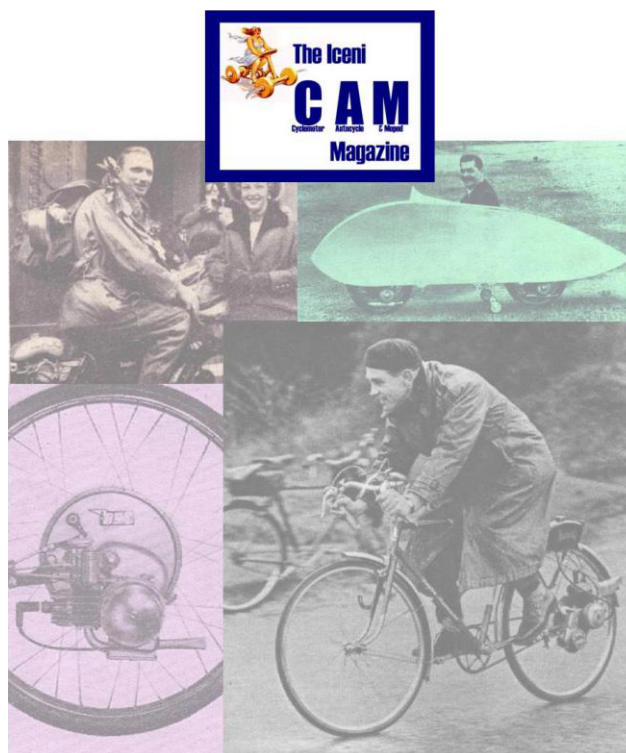
Sheet No. 24. Date JULY 1959.

| PART No.                                 | DESCRIPTION                        | Trade Price. |    |        | RETAIL PRICE |     |        | PER    |
|------------------------------------------|------------------------------------|--------------|----|--------|--------------|-----|--------|--------|
|                                          |                                    | £            | s. | d.     | £            | s.  | d.     |        |
| <u>W H E E L S     and     T O O L S</u> |                                    |              |    |        |              |     |        |        |
| <u>WHEELS.</u>                           |                                    |              |    |        |              |     |        |        |
| V7269                                    | Front wheel complete, 23" x 2"     | 2.           | 1. | 3.     | 3.           | 2.  | 0.     | each.  |
| V7295                                    | 13G spokes.                        | 11.          | 7. |        | 17.          | 4.  |        | gross. |
| V7294                                    | Front rim 23" x 2", chrome plated. | 10.          | 0. |        | 15.          | 0.  |        | each.  |
| V7303                                    | Rear wheel complete, 23" x 2".     | 2.           | 7. | 0.     | 3.           | 10. | 0.     | "      |
| V7329                                    | 13G spokes.                        | 11.          | 7. |        | 17.          | 4.  |        | gross. |
| V7328                                    | Rear rim 23" x 2", chrome plated.  | 10.          | 0. |        | 15.          | 0.  |        | each.  |
| <br><u>TOOLS.</u>                        |                                    |              |    |        |              |     |        |        |
| 714                                      | 8-way spanner.                     |              |    | 10.    |              | 1.  | 3.     | each.  |
| V7370                                    | 6-way spanner.                     |              |    | 1.     | 4.           |     | 1. 10. | "      |
| V7371                                    | Small box spanner with tommy bar.  |              |    | 1.     | 6.           |     | 2. 0.  | "      |
| V7372                                    | Large box spanner with tommy bar.  |              |    | 1. 10. |              | 2.  | 6.     | "      |





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