

SPARE PARTS

SACHS 50

with Three Speed Gear

STUART & PAYNE LTD.
4, BROAD STREET PLACE,
LONDON, E.C.2.



FICHEL & SACHS AG, SCHWEINFURT

SPARE PARTS

SACHS 50

with Three Speed Gear



FICHTEL & SACHS AG, SCHWEINFURT

Center Housing Section

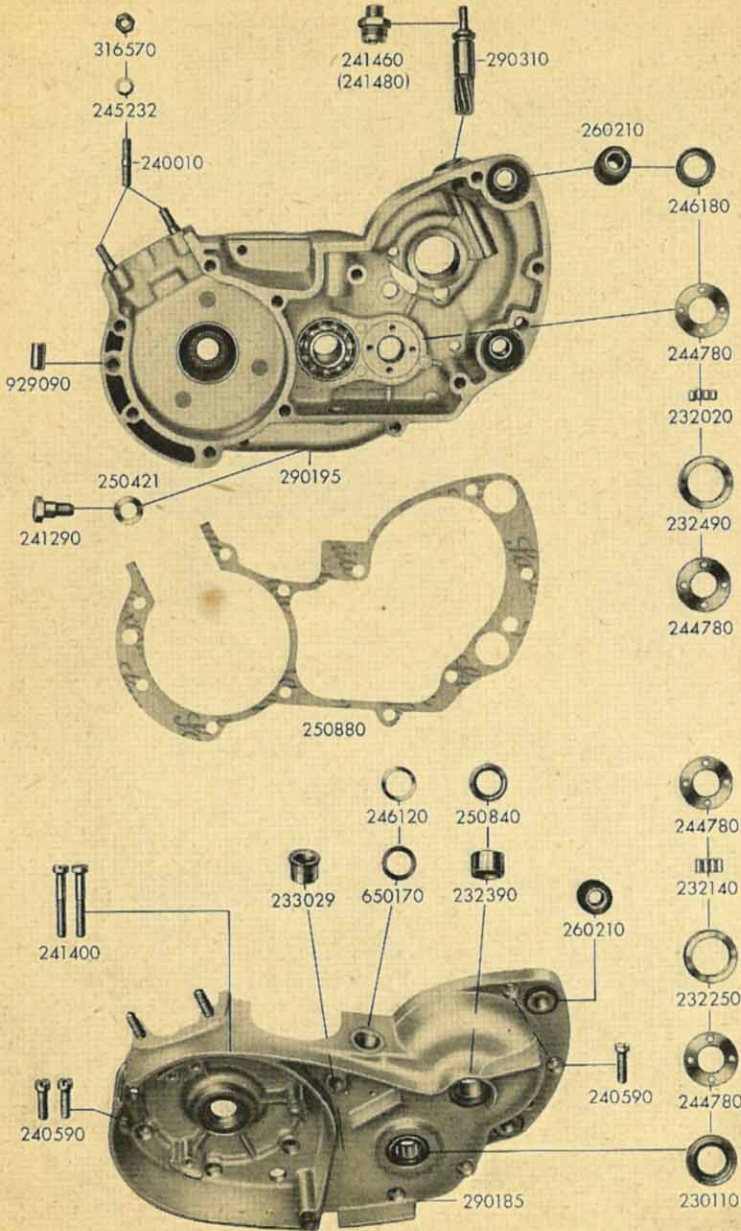
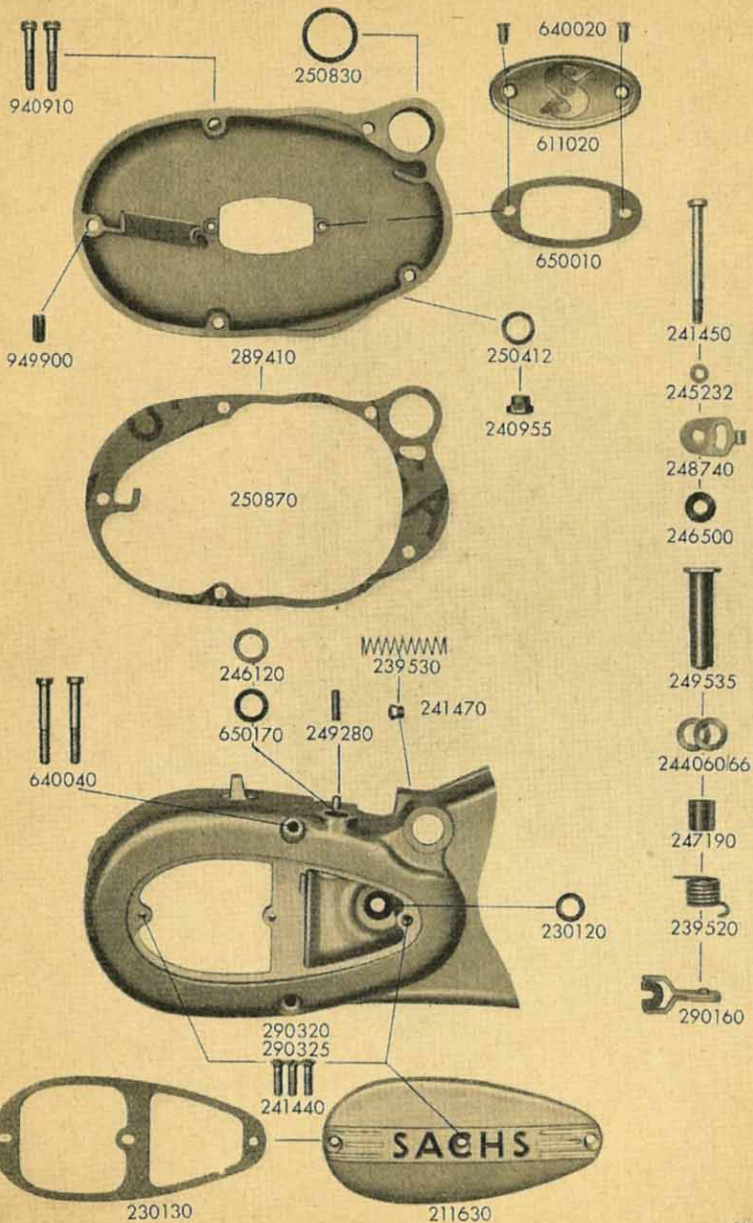


TABLE 1

Center Housing Section

Part No.	Description	Number required	Weight in g per piece
230 110	Seal for Mainshaft	1	0,6
232 020	Bearing Roller Dia. 4 mm x 6 mm	15	0,6
232 140	Bearing Roller Dia. 4 mm x 8 mm	15	0,6
232 250	Roller Bearing Outer Ring	1	22
232 390	Bush for Axle Shaft	1	18
232 490	Roller Bearing Outer Ring	1	16
233 029	Bush for Layshaft	1	10
240 010	Stud, Metric 6 x 15 securing Cylinder	4	5,5
240 590	Cheese Head Screw, Metric 6 x 20	7	4,5
241 290	Oil Drain Plug	1	12
241 400	Cheese Head Screw, Metric 6 x 38 for Housing, Timing Side	4	6
241 460	Screwed Adapter for Speedometer Drive	1	15
241 480 (not ill.)	Plug, Design without Speedometer replacing 241 460	1	
244 780	Thrust Washer	4	
245 232	Lock Washer for Metric 6	4	0,5
246 120	Cap	1	1
246 180	Retaining Washer	2	6
250 421	Washer for Oil Drain Plug	1	0,2
250 840	Seal for Crank Axle	1	1,5
250 880	Gasket for Housing, Timing Side	1	0,5
260 210	Rubber Mounting for Engine Suspension (replaced by 260 218)	4	9
260 410 (not ill.)	Rubber Cap for Speedometer Cover	1	
290 185	Housing Half-member, Timing Side, complete (Design: With Dovetail)	1	520
	Consisting of: 1 x 211 600 Housing Half-Member		
	2 x 240 010 Stud		
	1 x 250 900 Seal		
	1 x 232 175 Ball Bearing		
	1 x 232 390 Bush for Axle Bearing		
	1 x 233 025 Bush for Clutch Actuating Lever		
	1 x 232 250 Roller Bearing Outer Ring		
	1 x 244 780 Thrust Washer		
	2 x 260 218 Rubber Mounting		
	1 x 246 120 Cap		
	1 x 650 170 Washer		
	2 x 949 900 Dowel Tube		
	1 x 230 110 Seal		
	1 x 250 840 Seal		
290 188	Housing Half-member, Timing Side, complete (Design: Without Dovetail)	1	
290 195	Housing Half-member, Clutch Side, complete	1	700
	Consisting of: 1 x 211 610 Housing Half-member		
	2 x 240 010 Stud		
	1 x 250 900 Seal		
	1 x 232 175 Ball Bearing		
	1 x 286 791 Ball Bearing Inner Ring		
	1 x 232 340 Bearing Bush		
	1 x 232 490 Roller Bearing Outer Ring		
	1 x 244 780 Thrust Washer		
	2 x 260 218 Rubber Mounting		
	2 x 246 180 Retaining Washer		
	2 x 929 090 Dowel Tube		
290 310	Speedometer Drive, complete	1	160
316 570	Nut, Metric 6 securing cylinder	4	2
650 170	Washer for Clutch Actuating Lever	1	0,5
929 090	Dowel Tube	2	2

Side Cover



F&S 314.13

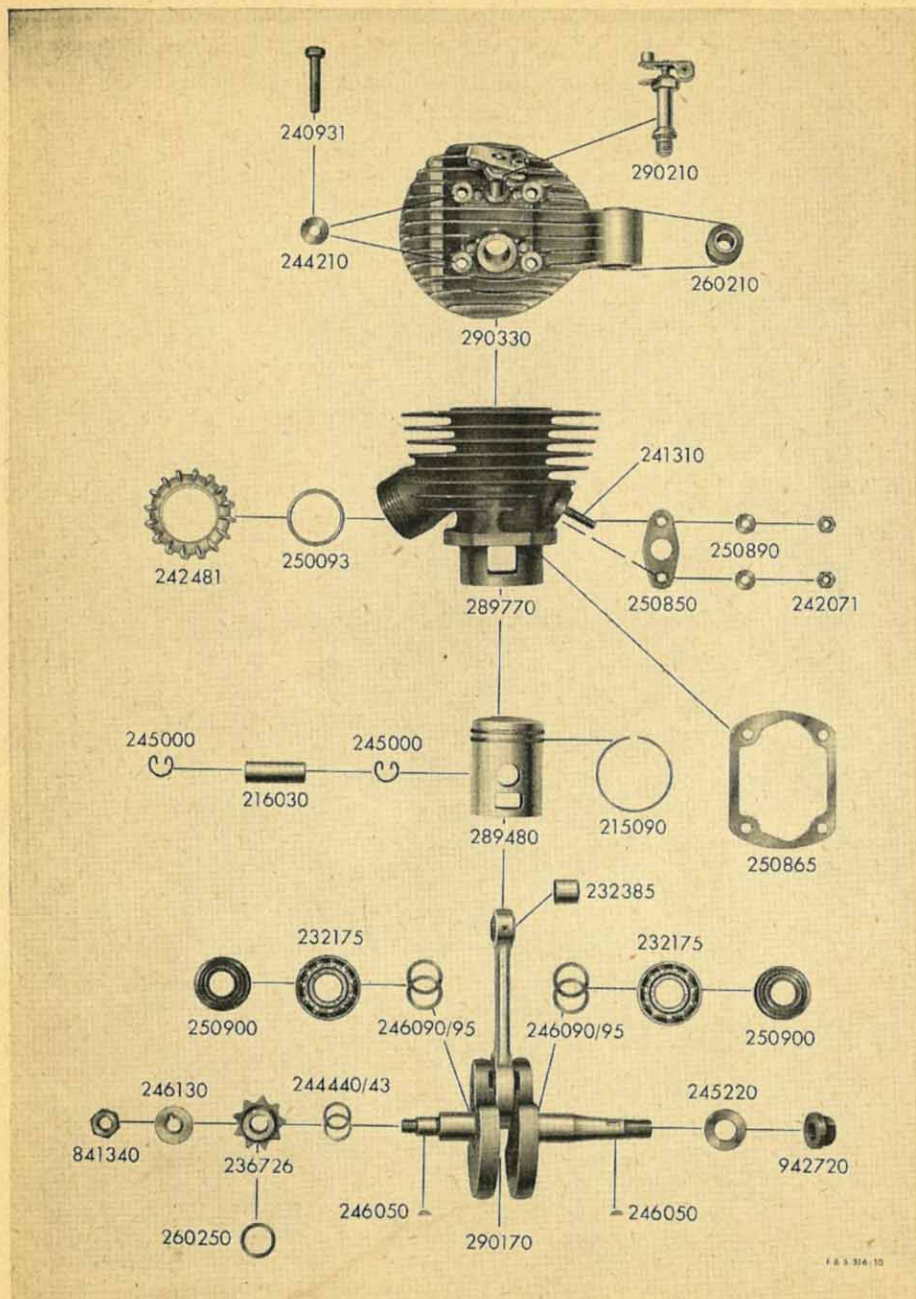
TABLE 2

Side Cover

Part No.	Description	Number required	Weight in g per piece
211 630	Housing Cover	1	45
230 120	Seal for Mainshaft	1	0,5
230 130	Gasket for Housing Cover	1	2,5
* 239 520	Torsion Coil Spring for Gear Actuating Lever (replaced by 239 525)	1	10
239 530	Compression Spring for Gearbox Control Wire (not required when using 239 525)	1	
240 955	Plug	1	3
241 440	Oval Head Countersunk Screw, Metric 5 x 20 for Housing Cover 211 630	3	11
* 241 450	Securing Screw, Metric 6 x 67 for Gear Actuating Lever (replaced by 241 455)	1	16
241 470	Screwed Nipple	1	2
244 060	Shim 0.5 mm	} as required	0,5
244 061	Shim 0.3 mm		0,3
244 062	Shim 0.8 mm		0,8
244 063	Shim 0.4 mm		0,4
244 064	Shim 0.6 mm		0,6
244 065	Shim 1.0 mm		1,0
244 066	Shim 0.2 mm		0,2
245 232	Lock Washer for Metric 6	1	0,5
246 120	Cap for 650 170	1	1
246 500	Transmission Plate for Gear Lever Bracket	1	1
248 740	Gear Lever Bracket	1	11
* 247 190	Spacer Bush (replaced by 247 195)	1	4,5
249 280	Grooved Pin	1	2,5
* 249 535	Selector Pin complete (replaced by 249 538)	1	46
250 412	Washer for 240 955	1	0,3
250 830	Seal for Crank Axle	1	1
250 870	Gasket for Housing Cover, Timing Side	1	1
289 410	Housing Cover, Clutch Side	1	183
	Consisting of: 1 x 211 630 Housing Cover 1 x 250 830 Seal 1 x 272 560 Oil Pipe		
* 290 160	Gear Shift Fork complete (replaced by 290 165)	1	17
290 320	Housing Cover, Timing Side complete with Dovetail Consisting of: 1 x 211 620 Housing Cover 1 x 230 120 Seal 1 x 241 470 Screwed Nipple 1 x 246 120 Cap 1 x 249 280 Grooved Pin 1 x 650 170 Washer	1	240
290 325	Housing Cover, Timing Side complete without Dovetail	1	
611 020	Cover for Clutch Side	1	20
640 020	Oval Head Countersunk Screw for 611 020	2	2
640 040	Cheese Head Screw, Metric 6 x 46 for Housing Cover Timing Side	2	11
650 010	Gasket for 611 020	1	0,5
650 170	Washer for Gear Actuating Lever	1	0,5
940 910	Cheese Head Screw, Metric 6 x 35 for Housing Cover Clutch Side	5	8
949 900	Dowel Tube for Timing Side	2	2

* When mounting the new leg spring 239 525 the parts 241 455, 247 195, 249 538 and 290 165 must be mounted simult.

Cylinder, Piston, Crankshaft



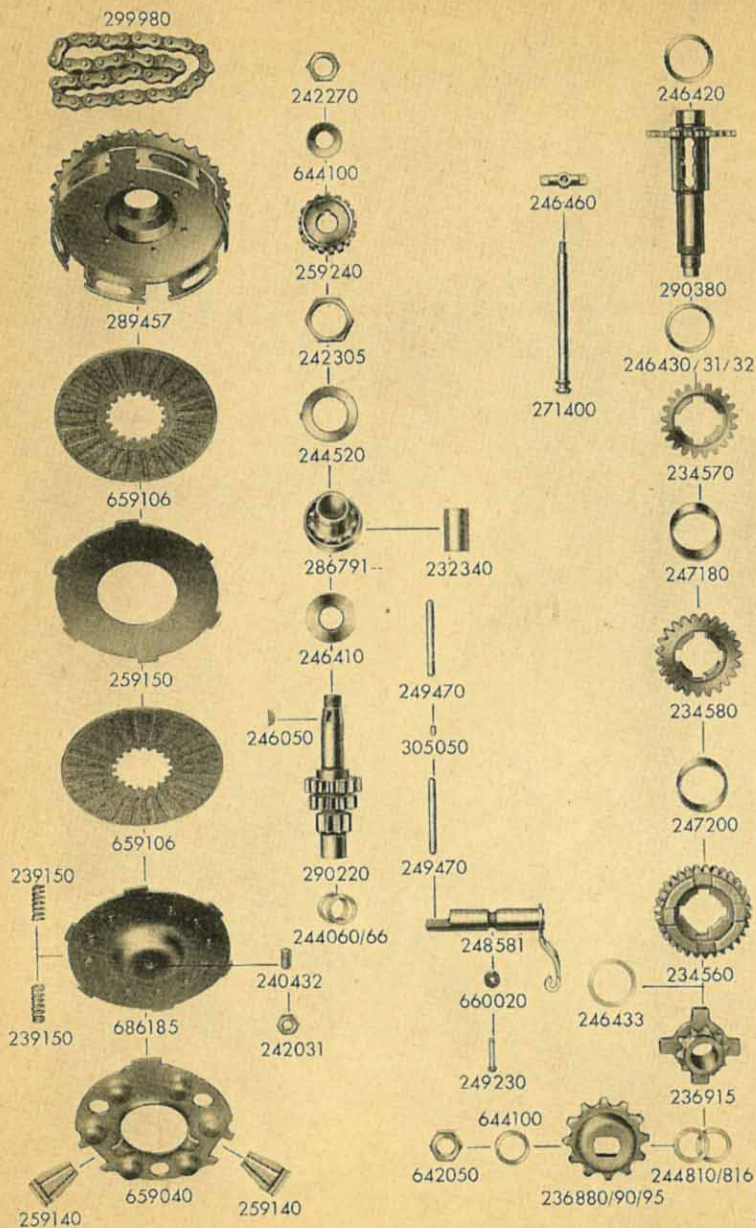
F. & S. 316, 10

TABLE 3

Cylinder, Piston, Crankshaft

Part No.	Description	Number required	Weight in g per piece
215 090	Piston Ring, Standard Type, Dia. 38.0 mm	2	2
215 100	Piston Ring, Dia. 38.3 mm, for 1st Rebore	2	2
215 101	Piston Ring, Dia. 38.6 mm, for 2nd Rebore	2	2
215 102	Piston Ring, Dia. 38.9 mm, for 3rd Rebore	2	2
215 103	Piston Ring, Dia. 39.2 mm, for 4th Rebore	2	2
216 030	Gudgeon Pin	1	16
230 150 (not ill.)	Sealing Ring for Decompressor	1	
232 175	Deep-groove Ball Bearing E 15	2	36
232 385	Small End Bush	1	5
236 726	Sprocket on Crankshaft (9 teeth) with 2 Thrust Washers No. 260 250	1	21,5
240 931	Hexagon Bolt for Cylinder Head	4	9
241 310	Stud, Metric 5 x 18, securing Carburettor	2	3
242 071	Nut, Metric 5, securing Carburettor	2	2
242 481	Cap Nut	1	33
244 210	Washer for 240 931	4	1,5
244 440	Shim 1.0 mm	as required	0,7
244 441	Shim 0.8 mm		0,6
244 442	Shim 0.3 mm		0,2
244 443	Shim 0.15 mm		0,1
245 000	Circlip for Gudgeon Pin	2	0,2
245 220	Lock-washer for Crankshaft, Timing Side	1	1
246 050	Woodruff Key for Crankshaft	2	0,6
246 090	Thrust Washer for Crankshaft, 0.3 mm	as required	0,3
246 091	Thrust Washer for Crankshaft, 0.5 mm		0,5
246 092	Thrust Washer for Crankshaft, 1.0 mm		1,0
246 093	Thrust Washer for Crankshaft, 0.1 mm		0,1
246 094	Thrust Washer for Crankshaft, 0.15 mm		0,2
246 095	Thrust Washer for Crankshaft, 0.8 mm		0,8
246 130	Locking Plate for Crankshaft, Drive Side	1	1,5
250 093	Washer for Exhaust Pipe	1	1,5
250 850	Gasket for Carburettor	1	4
250 865	Gasket for Cylinder Flange	1	1
250 890	Insulating Washer for Carburettor Flange	2	1
250 900	Seal for Crankshaft	2	10
260 218	Rubber Mounting f. Engine Suspension (s. Fig. 260 210)	2	9
260 250	Thrust Washers for 236 726	2	0,3
289 480	Piston, compl. with Rings, Standard Type, Dia. 38.0 mm	1	66
289 485	Piston, compl. with Rings, Dia. 38.3 1st Rebore	1	66
289 486	Piston, compl. with Rings, 2nd Rebore	1	66
289 487	Piston, compl. with Rings, 3rd Rebore	1	68
289 488	Piston, compl. with Rings, 4th Rebore	1	68
289 650	Cylinder, compl. with increased Power Output (for Export)	1	
289 770	Cylinder, complete	1	1180
	Consisting of: 1 x 213 440 Cylinder 2 x 241 310 Stud		
290 170	Crankshaft, complete	1	650
290 210	Decompressor (with vertical Cable Connection)	1	
290 215	Decompressor (with horizontal Cable Connection)	1	
290 330	Cylinder Head, complete with 290 210	1	335
	Consisting of: 1 x 213 333 Cylinder Head 2 x 260 218 Rubber Mounting 1 x 290 210 Decompressor		
290 335	Cylinder Head, complete with 290 215	1	
290 370	Cylinder, complete with throttled Power Output	1	
841 340	Hexagon Nut, Metric 8x1 for Crankshaft, Drive Side	1	
942 720	Securing Nut, Metric 10x1 for Crankshaft, Timing Side	1	13

Clutch, Gearbox



FB 5316-6

TABLE 4

Clutch, Gearbox

Part No.	Description	Number required	Weight in g per piece
232 340	Bearing Bush for 286 791	1	5
234 560	Large Sliding Gear, 31 teeth	1	140
234 570	Small Sliding Gear, 21 teeth	1	46
234 580	Sliding Gear, 23 teeth	1	72
236 880	Drive Sprocket, 11 teeth, C. L. 52	1	78
236 885	Drive Sprocket, 11 teeth, C. L. 48 (Design: Achilles)	1	
236 890	Drive Sprocket, 12 teeth, C. L. 52	1	
236 895	Drive Sprocket, 12 teeth, C. L. 48	1	
236 915	Sprocket complete for Mainshaft	1	52
239 150	Clutch Springs	6	2
240 432	Adjuster Screw for Clutch	1	1,5
242 031	Locknut for Clutch	1	2
242 270	Hexagon Nut, Metric 12 x 1, for Layshaft	1	5
242 305	Nut, Metric 20.8 x 1, left-hand for Ball Bearing Bush	1	8
242 560 (not ill.)	Grooved Nut for Selector Rod 271 405	1	
244 060	Shim 0.5 mm for Layshaft	} as required	0,5
244 061	Shim 0.3 mm for Layshaft		0,3
244 062	Shim 0.8 mm for Layshaft		0,8
244 063	Shim 0.4 mm for Layshaft		0,4
244 064	Shim 0.6 mm for Layshaft		0,6
244 065	Shim 1.0 mm for Layshaft		1,0
244 066	Shim 0.2 mm for Layshaft	0,2	
244 520	Retaining Washer for Ball Bearing Bush	1	2
244 810	Shim 0.3 mm for Mainshaft	} as required	0,4
244 811	Shim 0.4 mm for Mainshaft		0,5
244 812	Shim 0.5 mm for Mainshaft		0,6
244 813	Shim 0.6 mm for Mainshaft		0,7
244 815	Shim 0.8 mm for Mainshaft		0,9
244 816	Shim 1.0 mm for Mainshaft		1,2
246 050	Woodruff Key for Layshaft	1	0,6
246 410	Seal for Layshaft	1	3
246 420	Thrust Washer 1.5 mm for Mainshaft	1	2,5
246 430	Shim 0.2 mm for Mainshaft	} as required	
246 431	Shim 0.3 mm for Mainshaft		
246 432	Shim 0.5 mm for Mainshaft		
246 433	Shim 1.0 mm for Mainshaft	2	
246 460	Selector Key	1	8
247 180	Spacer for Sliding Gears, Dia. 32 x 5.5 mm wide	1	6,5
247 200	Spacer for Sliding Gears, Dia. 32 x 7.5 mm wide	1	9

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Clutch, Gearbox

Part No.	Description	Number required	Weight in g per piece
248 581	Clutch Actuating Lever complete	1	75
249 230	Grooved Pin, Dia. 3 x 18 mm for Clutch Actuating Lever	1	1,5
249 470	Thrust Pin for Clutch	2	7
259 140	Locking Plate	2	6
259 150	Clutch Outer Plate	1	69
259 240	Clutch Hub	1	67
271 400	Selector Rod (replaced by 277 405)	1	19
286 791	Ball Bearing Bush complete	1	61
289 457	Clutch Housing complete with Sprocket, 34 teeth	1	385
290 220	Layshaft complete	1	153
	Consisting of: 1 x 237 300 Layshaft		
	1 x 234 550 Fixed Gear, 15 teeth		
290 383	Mainshaft complete	1	205
	Consisting of: 1 x 234 590 Disc Wheel		
	1 x 237 290 Mainshaft		
	1 x 242 560 Grooved Nut		
	1 x 246 433 Shim		
	1 x 246 460 Selector Key		
	1 x 271 405 Selector Rod		
290 385	Mainshaft complete, (ready to fit)	1	530
	Consisting of: 1 x 290 383 Mainshaft complete		
	1 x 234 560 Large Loose Gear		
	1 x 234 570 Small Loose Gear		
	1 x 234 580 Sliding Gear		
	1 x 236 915 Sprocket		
	246 430/432 Shim, as required		
	1 x 247 180 Spacer		
	1 x 247 200 Spacer		
299 980	Chain 38 links, for driving clutch housing	1	125
305 050	Parallel Roller, Dia. 4.5 – 5.5 for Clutch	1	0,5
642 050	Hexagon Nut, Metric 12 x 1 for Mainshaft	1	7
644 100	Lock Washer for Clutch Hub	2	2
659 040	Clutch Spring Plate	1	81
659 106	Driven Plate	2	74
660 020	Rubber Washer for Grooved Pin	1	0,5
686 185	Pressure Plate complete with Screw	1	88

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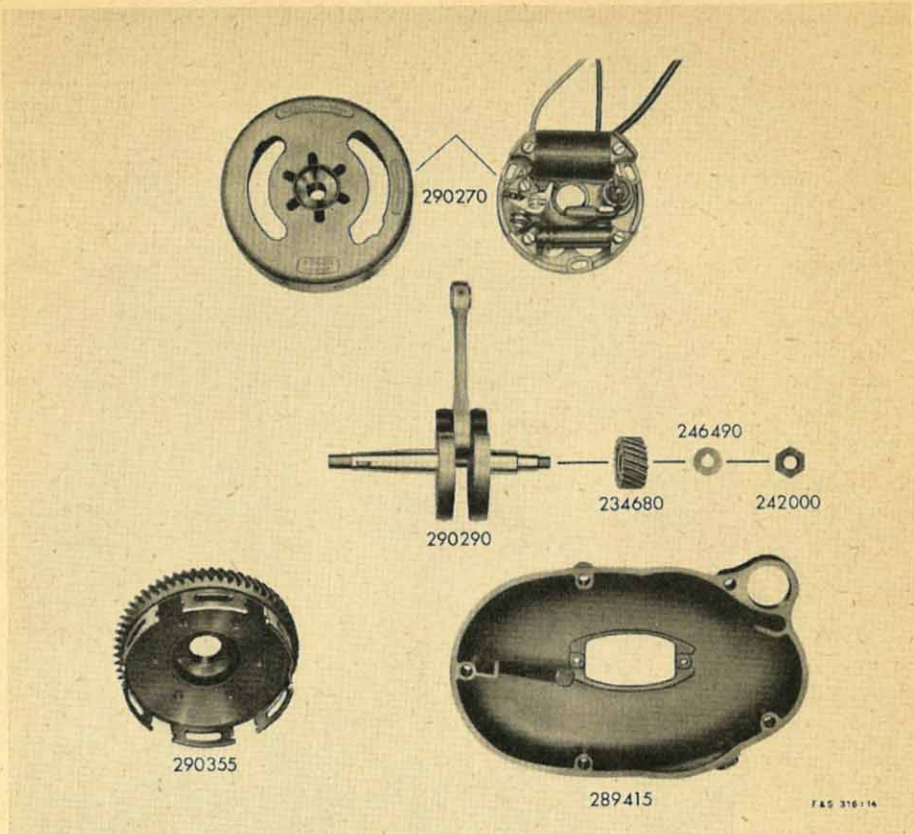
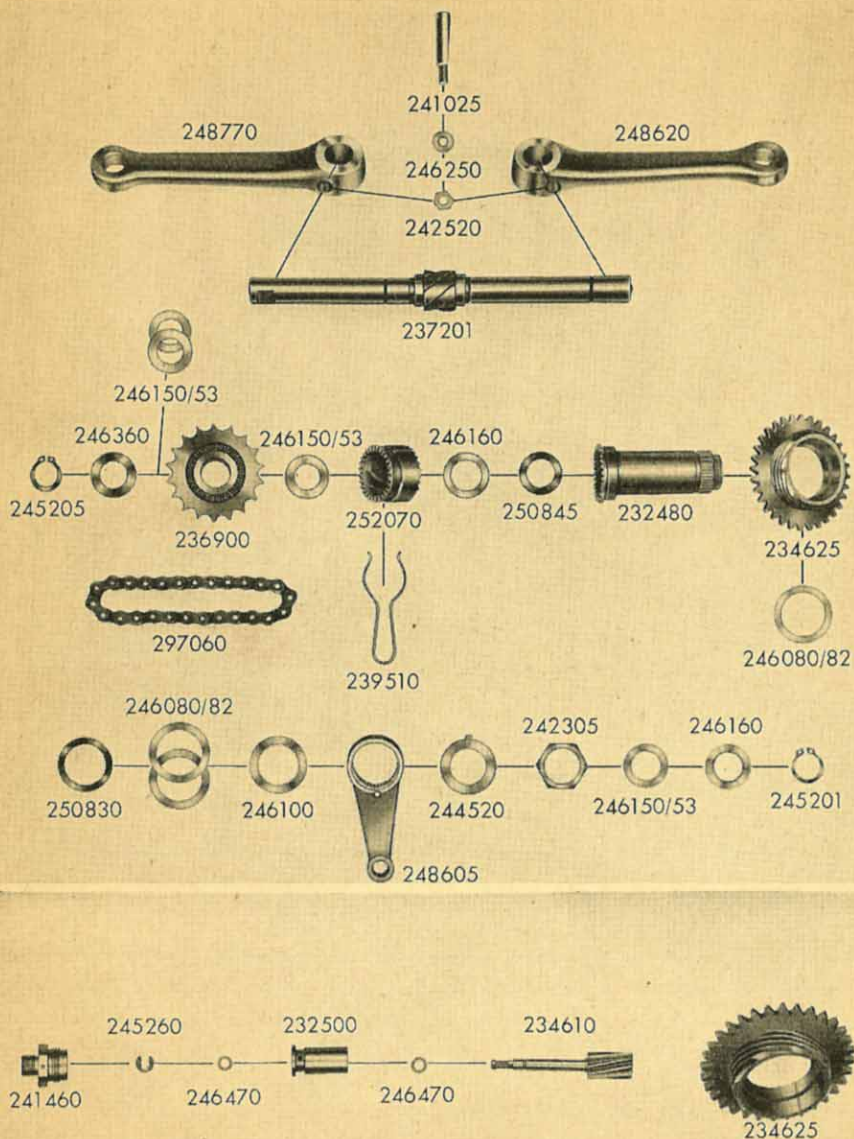


TABLE 5

Part No.	Designation	Number required	Weight in g per piece
234 680	Driving Pinion, 16 teeth (instead of Driving Sprocket 236 736)	1	
242 000	Hexagonal Nut M 10 x 1 for Crankshaft Driving Side (instead of Hexagonal Nut 841 340)	1	
246 490	Locking Plate for Crankshaft Driving Side	1	
289 415	Housing Cover Clutch Side complete (instead of Housing Cover 289 410)	1	
	consisting of: 1 x 211 335 Housing Cover 1 x 250 830 Seal		
290 270	Ignition System complete (counter-clockwise rotation) LM/UR 1/115/17 L 15 (instead of Ignition System 289 512)	1	
290 290	Crankshaft complete (instead of Crankshaft 290 170)	1	
290 355	Clutch Housing complete with riveted Sprocket (62 teeth)	1	

Axle Shaft, Speedometer Drive



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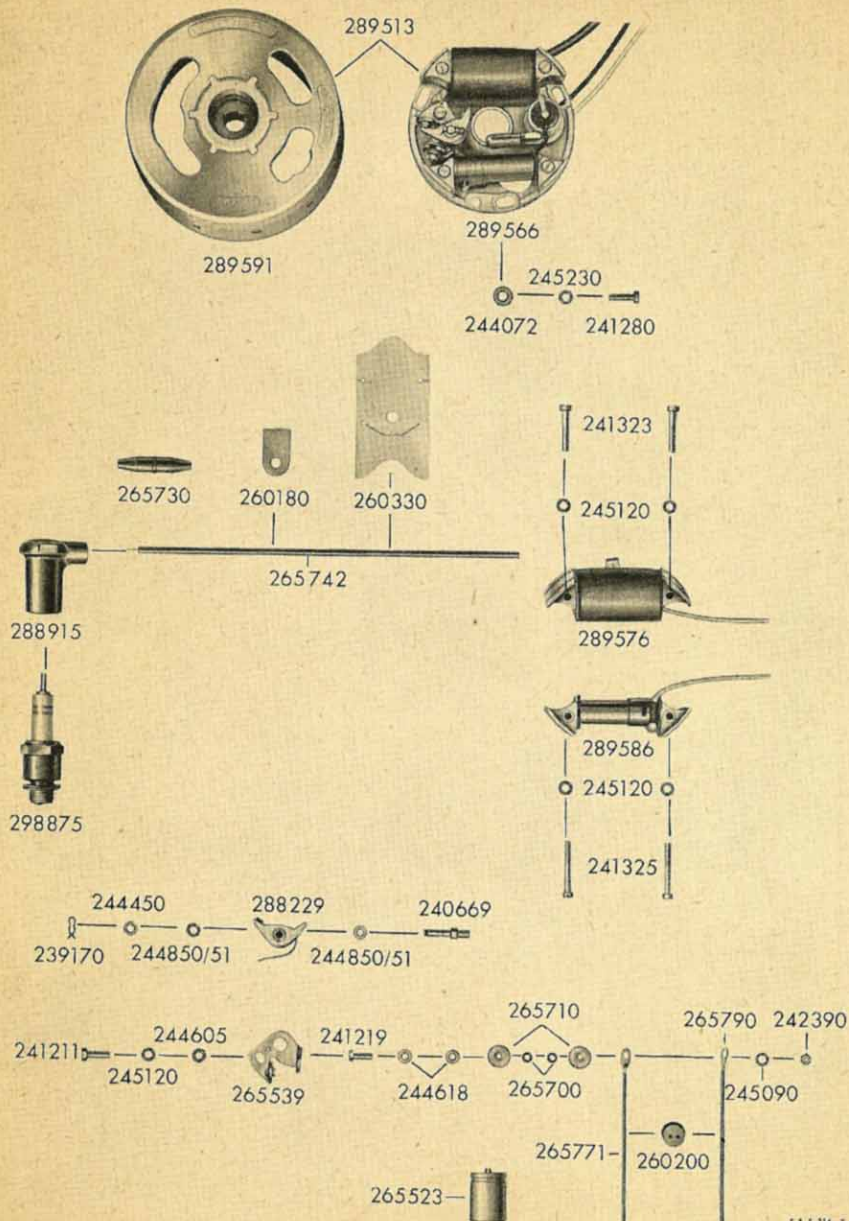
TABLE 6

Axle Shaft, Speedometer Drive

Part No.	Description	Number required	Weight in g per piece
232 480	Driver Sleeve	1	148
234 625	Helical Gear complete for Speedometer Shaft	1	108
236 900	Sprocket, 18 teeth, for Axle Shaft	1	100
237 201	Axle Shaft	1	370
239 510	Brake Spring	1	9
241 025	Crank Cotter	2	18
242 305	Nut Metric 20.8 x 1, left-hand for Brake Arm	1	8
242 520	Nut for Crank Cotter	2	3,5
244 520	Locking Plate for Brake Arm	1	2
245 201	Circlip A 16 x 1.5 (outside)	1	1
245 205	Circlip A 16 x 1.5 (inside)	1	1
246 080	Thrust Washer for Driver Sleeve 1.0 mm	}	2,4
246 081	Thrust Washer for Driver Sleeve 0.5 mm	as required	1,2
246 082	Thrust Washer for Driver Sleeve 0.3 mm	}	0,7
246 100	Distance Washer for Brake Arm	1	5
246 150	Shim 0.3 mm for Sprocket	}	0,7
246 151	Shim 0.5 mm for Sprocket	as required	1,2
246 152	Shim 1.0 mm for Sprocket	}	2,4
246 153	Shim 0.15 mm for Sprocket	as required	0,4
246 160	Thrust Washer 1.5 mm	2	4
246 250	Washer for Crank Cotter	2	1
246 360	Thrust Washer for Sprocket	1	
248 605	Brake Arm complete with Bush	1	21
248 620	Crank, right-hand (straight)	1	110
248 770	Crank, left-hand (offset)	1	108
250 830	Seal for Driver Sleeve	1	1
250 845	Seal for Axle Shaft	1	1
252 070	Driver	1	62
297 060	Chain for Axle Shaft, 26 links	1	86
Speedometer Drive complete with all Parts for Subsequent Fitting			
232 500	Bearing Bush	1	18
234 610	Spiral Pinion	1	20
234 625	Large Spiral Gear	1	108
241 460	Screwed Adapter	1	15
245 260	Circlip	1	0,5
246 470	Washer	2	0,5
290 310	Speedometer Drive complete	1	160

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Ignition



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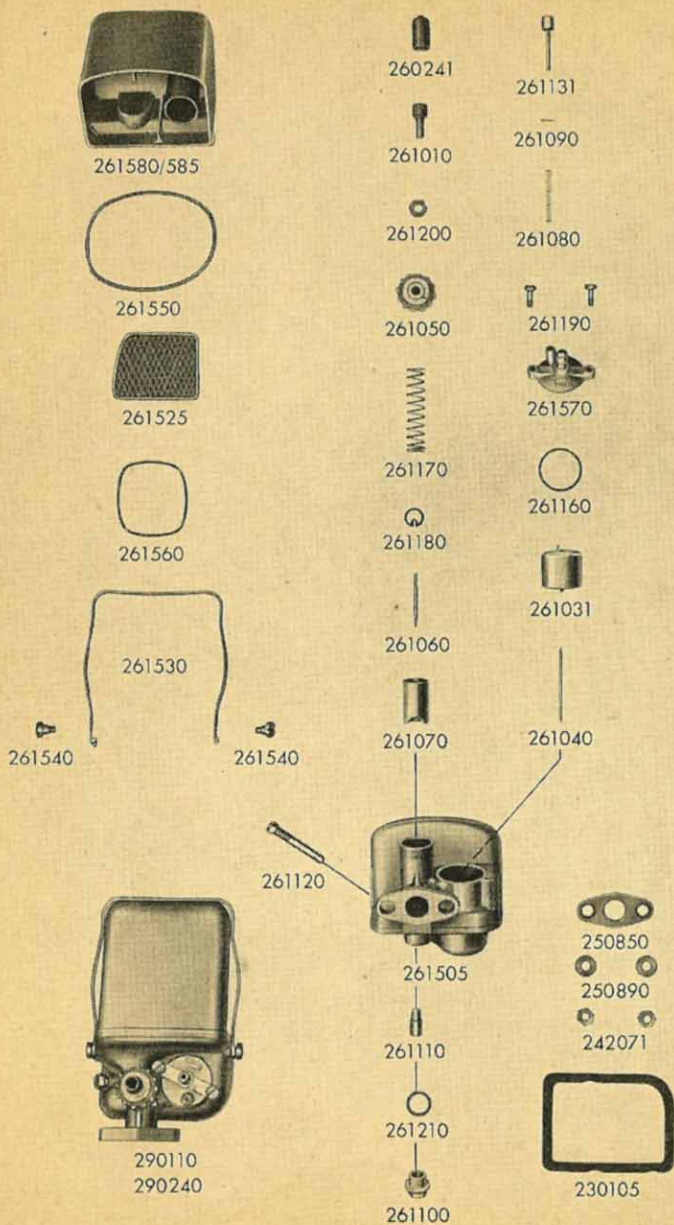
TABLE 7

Ignition

Part No.	Description	Number required	Weight in g per piece
239 170	Clip for Contact Breaker Arm	1	0,2
240 669	Pivot Pin for Contact Breaker Arm	1	3
241 211	Cheese Head Screw Metric 4 x 12 for Contact Carrier	1	0,4
241 219	Hexagon Bolt Metric 3 x 10 for Flat Spring	1	0,5
241 280	Cheese Head Screw Metric 4 x 12	3	0,4
241 323	Cheese Head Screw for Ignition Armature	2	2,5
241 325	Cheese Head Screw for Lighting Armature	2	3
242 390	Hexagon Nut Metric 3	1	0,5
244 072	Clamping Washer for Armature Baseplate	3	0,2
244 450	Washer	as req.	0,1
244 605	Washer	1	0,3
244 618	Washer	2	0,03
244 850	Shim 0.1 mm for Contact Breaker Arm	1	0,03
244 851	Shim 0.2 mm for Contact Breaker Arm	1	0,06
245 090	Lock Washer	1	0,2
245 120	Lock Washer for Metric 4	5	0,2
245 230	Lock Washer for Metric 4	3	0,2
260 180	Rubber Sleeve for H. T. Cable	1	2
260 200	Rubber Sleeve for Lighting Cable	1	0,5
260 330	Insulating Strip for H. T. Cable	1	2
265 523	Condenser	1	14
265 539	Fixed Contact Carrier with Contact	1	8
265 700	Insulating Washer, small	2	0,03
265 710	Insulating Washer, large	2	0,05
265 730	Cable Clip	2	4
265 742	H. T. Cable 330 mm long	1	11
265 771	Cable to Condenser	1	1
265 790	Short-circuiting Cable	1	7
288 229	Contact Breaker Arm with Contact	1	5
288 915	Sparking Plug Cap	1	16
289 512 (see 289 513)	Ignition Unit complete (LM/UR 1/115/17 R 13) with H. T. cable 330 mm long	1	1230
289 566	Armature Baseplate complete	1	380
289 576	Ignition Armature with Winding	1	135
289 586	Lighting Armature with Winding	1	120
289 591	Flywheel with Cam	1	850
298 875	Sparking Plug W 190 M 11 S	1	59

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Carburettor



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TABLE 8

Carburettor

Part No.	Description	Number required	Weight in g per piece
230 105	Packing under Carburettor	1	8
242 071	Securing Nut Metric 5	2	2
250 850	Gasket for Intake Flange	1	4
250 890	Insulating Washer for Carburettor Flange	2	2
260 241	Protective Cap for Adjuster Screw	1	1
261 010	Adjuster Screw Metric 5	1	2
261 031	Float	1	2,5
261 040	Float Needle	1	1
261 050	Cover	1	8,5
261 060	Jet Needle	1	1
261 070	Throttle Slide	1	13
261 080	Tickler Spring	1	0,4
261 090	Split Pin	1	0,2
261 100	Plug	1	2,5
261 110	Needle Jet	1	3,5
261 120	Jet, Size 56	1	9
261 122	Jet, Size 60 for Carburettor 290 110	1	9
261 125	Jet, Size 54	1	9
261 131	Tickler	1	2
261 160	Rubber Washer	1	0,4
261 170	Throttle Slide Spring	1	2
261 180	Spring Clip for Jet Needle	1	0,5
261 190	Securing Screw	2	1
261 200	Nut for Adjuster Screw	1	1
261 210	Washer for Plug	1	0,5
261 505	Carburettor Body for Carburettor 290 110/240	1	225
261 580	Filter Cap without thread for Carburettor 290 110	1	150
261 585	Filter Cap with thread for Carburettor 290 240	1	150
261 525	Filter complete	1	22
261 530	Spring Clip for securing the filter body	1	7
261 540	Retaining Screw for Spring Clip	2	2,5
261 550	Rubber Sealing Ring for Filter Cap	1	1
261 560	Rubber Sealing Ring for Filter	1	0,5
261 570	Float Chamber Cover complete	1	26
290 110	Carburettor complete 1/12/71 without thread in Induction Pipe, with Jets Size 60 for Export	1	465
290 240	Carburettor complete 1/12/72 with thread in Induction Pipe, with Jets Size 56, Standard Design	1	455
290 245	Carburettor complete (as Carburettor 290 240 but with Jets Size 54 for Engines with throttled Power Output)	1	455
290 495 (not ill.)	Carburettor complete for 1,25 Ps.	1	

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Silencer, Front Engine Mounting, Tools, Twistgrip, Control Cables



273540



289760



276010



276060



276741



676060



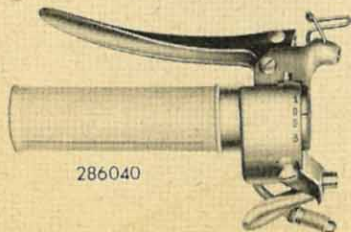
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977170



251780



286040



298921

299025

242071

240193

299420

298910

298900/905

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TABLE 9

Silencer, Front Engine Mounting, Tools, Twistgrip, Control Cables

Part No.	Description	Number required	Weight in g per piece
251 780	Pipe Clip for Silencer	1	65
273 540	Silencer complete	1	700
289 760	Front Engine Mounting	1	95
278 120	Tool Set complete	1	250
	Consisting of: 276 010 Screwdriver	1	23
	276 060 Flat Spanner, width of openings 10 and 14 mm	1	55
	276 741 Box Spanner 21 mm hexagon, 8 mm square, width of openings 8, 9, 10 and 17 mm	1	103
	278 060 Box Spanner for Sparking Plug	1	40
	676 060 Flat Spanner, width of opening 9 mm	1	21
	977 170 Magneto and Jet Spanner	1	8
286 040	Gear Twistgrip complete with Decompressor Lever	1	400
240 193	Adjuster Screw Metric 5 for Clutch Control Cable	1	4,5
242 071	Nut Metric 5 for Adjuster Screw	1	1
298 900	Control Wire, Dia. 1.2 mm, with Soldered Nipple 298 921 for Clutch and Gearbox (state length)	2	11
298 905	Control Wire, Dia. 1.2 mm, with Soldered Nipple 299 025 for Carburettor	1	11
298 910	Control Cable with Casing for Clutch and Gearbox (state length)	2	70
298 921	Soldering Nipple for Clutch and Gearbox Control Wire	2	0,3
299 025	Soldering Nipple for Carburettor Control Wire	1	0,2
299 420	Control Wire Casing for Clutch, Gearbox, and Carburettor (state length)	3	49
299 444	Control Wire complete for Decompressor (state length)	1	
298 918	Cable complete for Control	1	
239 530	Compression Spring for Gearbox Control Wire (see Table 2: Housing Cover)	1	

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SACHS 50

WITH THREE SPEED GEAR

STUART & PAYNE LTD
Broad Street Place
London, E.C.2

NOVEMBER, 1957

Centre
Housing Section Side Cover Cylinder, Piston, Crankshaft

Part No.	£ s. d.	Part No.	£ s. d.	Part No.	£ s. d.	Part No.	£ s. d.
230 110	2 4	211 630	7 6	215 090	2 3	290 170	4 5 0
232 020	3	230 120	3 3	215 100	2 3	290 210	6 6
232 140	4	230 130	5	215 101	2 3	290 215	6 6
232 250	4 0	239 520	5	215 102	2 3	290 330	1 14 6
232 390	2 10	239 530	5	215 103	2 3	290 335	1 14 6
232 490	4 0	240 955	4	216 030	3 10	290 370	3 3 10
233 029	3 8	241 440	2	230 150	2	841 340	4
240 010	6	241 450	5	(not ill.)		942 720	1 0
240 590	2	241 470	4	232 175	9 8		
241 290	6	244 060	1	232 385	2 4		
241 400	5	244 061	1	236 726	9 0		
241 460	1 9	244 062	1	240 931	4		
241 480	10	244 063	1	241 310	2		
(not ill.)		244 064	1	242 071	2		
244 780	3	244 065	1	242 481	4 0		
245 232	1	244 066	1	244 210	1		
246 120	3	245 232	1	244 440	1		
246 180	1 3	246 120	4	244 441	1		
250 421	1	246 500	1	244 442	1		
250 840	1 2	248 740	3	244 443	1		
250 880	9	247 190	10	245 000	2		
260 210	1 3	249 280	2	245 220	1		
260 410		249 535	8 6	246 050	4		
(not ill.)		250 412	2	246 090	1		
290 185	5 3 0	250 830	10	246 091	1		
290 188		250 870	5	246 092	1		
290 195	6 2 8	289 410	1 9 0	246 093	1		
290 310		290 160	6 8	246 094	1		
316 570	1	290 320	1 16 10	246 095	1		
650 170	9	290 325	1 15 2	246 130	2		
929 090	4	611 020	3 6	250 093	3		
		640 020	2	250 850	2 3		
		640 040	3	250 865	2		
		650 010	4	250 890	4		
		650 170	9	250 900	3 10		
		940 910	7	260 218	1 3		
		949 900	4	260 250	5		
				289 480	1 4 0		
				289 485	1 4 0		
				289 486	1 4 0		
				289 487	1 4 0		
				289 488	1 4 0		
				289 650	3 3 10		
				289 770	3 3 10		

Clutch, Gearbox **Clutch, Axle Shaft, speedo-**
Gearbox-Execution **meter drive**

Part No.	£ s. d.	Part No.	£ s. d.	Part No.	£ s. d.	Part No.	£ s. d.
232 340	2 3	259 150	1 6	234 680	12 0	232 480	18 3
234 560	1 6 6	259 240	10 3	242 000	3	234 625	8 6
234 570	13 2	271 400	3 4	246 490	3	236 900	13 3
234 580	13 6	286 791	1 3 0	289 415	1 8 0	237 201	1 8 7
236 880	3 10	289 457	2 2 0	290 270	11 10 10	239 510	3
236 885	3 10	290 220	1 18 6	290 290	4 5 0	241 025	9
236 890	3 10	290 383	2 13 6	290 355	1 13 6	242 305	1 5
236 895	3 10	290 385	5 17 8			242 520	2
236 915	10 10	299 980	10 8			244 520	3
239 150	2	305 050	3			245 201	2
240 432	4	642 050	3			245 205	2
242 031	2	644 100	1			246 080	1
242 270	4	659 040	3 4			246 081	1
242 305	1 5	659 106	5 8			246 082	1
242 560	5	660 020	1			246 100	7
(not ill.)		686 185	3 8			246 150	2
244 060	1					246 151	2
244 061	1					246 152	2
244 062	1					246 153	2
244 063	1					246 160	4
244 064	1					246 250	1
244 065	1					246 360	4
244 066	1					248 605	6 8
244 520	3					248 620	11 6
244 810	2					248 770	11 6
244 811	2					250 830	10
244 812	2					250 845	10
244 813	2					252 070	8 0
244 815	2					297 060	9 6
244 816	2						
246 050	4						
246 410	4						
246 420	4						
246 430	2						
246 431	2						
246 432	2						
246 433	2						
246 460	6 6						
247 180	1 6						
247 200	1 6						
248 581	8 6						
249 230	1						
249 470	1 5						
259 140	2						

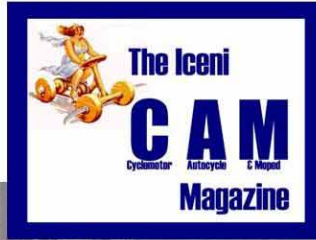
Ignition

Part No.	£	s.	d.
239 170			4
240 669	1	10	
241 211			4
241 219			2
241 280			1
241 323			2
241 325			2
242 390			2
244 072			1
244 450			3
244 605			1
244 618			1
244 850			1
244 851			1
245 090			2
245 120			2
245 230			1
260 180			3
260 200			2
260 330			8
265 523	6	6	
265 539	3	6	
265 700			1
265 710			1
265 730			6
265 742	1	9	
265 771			9
265 790	1	10	
288 229	4	0	
288 915	2	6	
289 512	11	9	8
289 566	6	2	6
289 576	2	9	0
289 586	16	6	
289 591	5	7	6
298 875	5	0	

Carburettor

Part No.	£	s.	d.
230 105	2	0	
242 071			2
250 850	2	3	
250 890			4
260 241			2
261 010			6
261 031	1	6	
261 040			7
261 050	1	0	
261 060			6
261 070	2	0	
261 080			3
261 090			2
261 100			6
261 110			8
261 120	1	9	
261 122	1	9	
261 125	1	9	
261 131			10
261 160			6
261 170			3
261 180			3
261 190			7
261 200			3
261 210			3
261 505	16	0	
261 580	8	0	
261 585	8	0	
261 525	6	6	
261 530	2	0	
261 540			8
261 550	1	1	
261 560			6
261 570	4	0	
290 110	2	7	6
290 240	2	7	6
290 245	2	7	6
290 495			
(not ill.)			

IceniCAM Information Service



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