

Steyr-Daimler-Puch (Great Britain) Ltd.

6 Trinity-Square

Nottingham NG 1 4 AF

ENGLAND

Telephone: Nottingham 42 4 82



Single-Speed-Automatic

England

MAXI
Spare-Parts Catalogue

Edition January 1969

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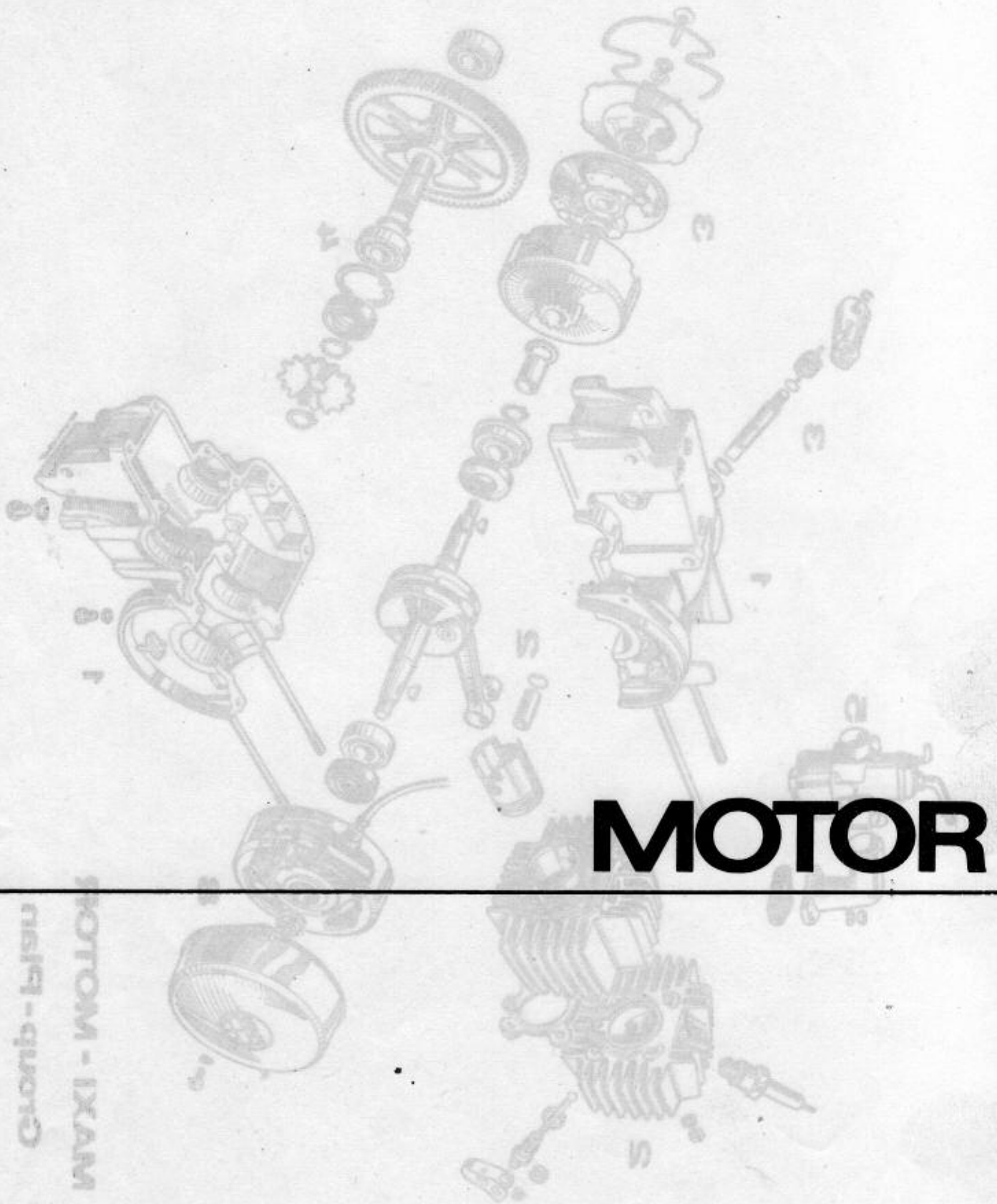
To convert millimeters to inches, multiply by 0,03937.



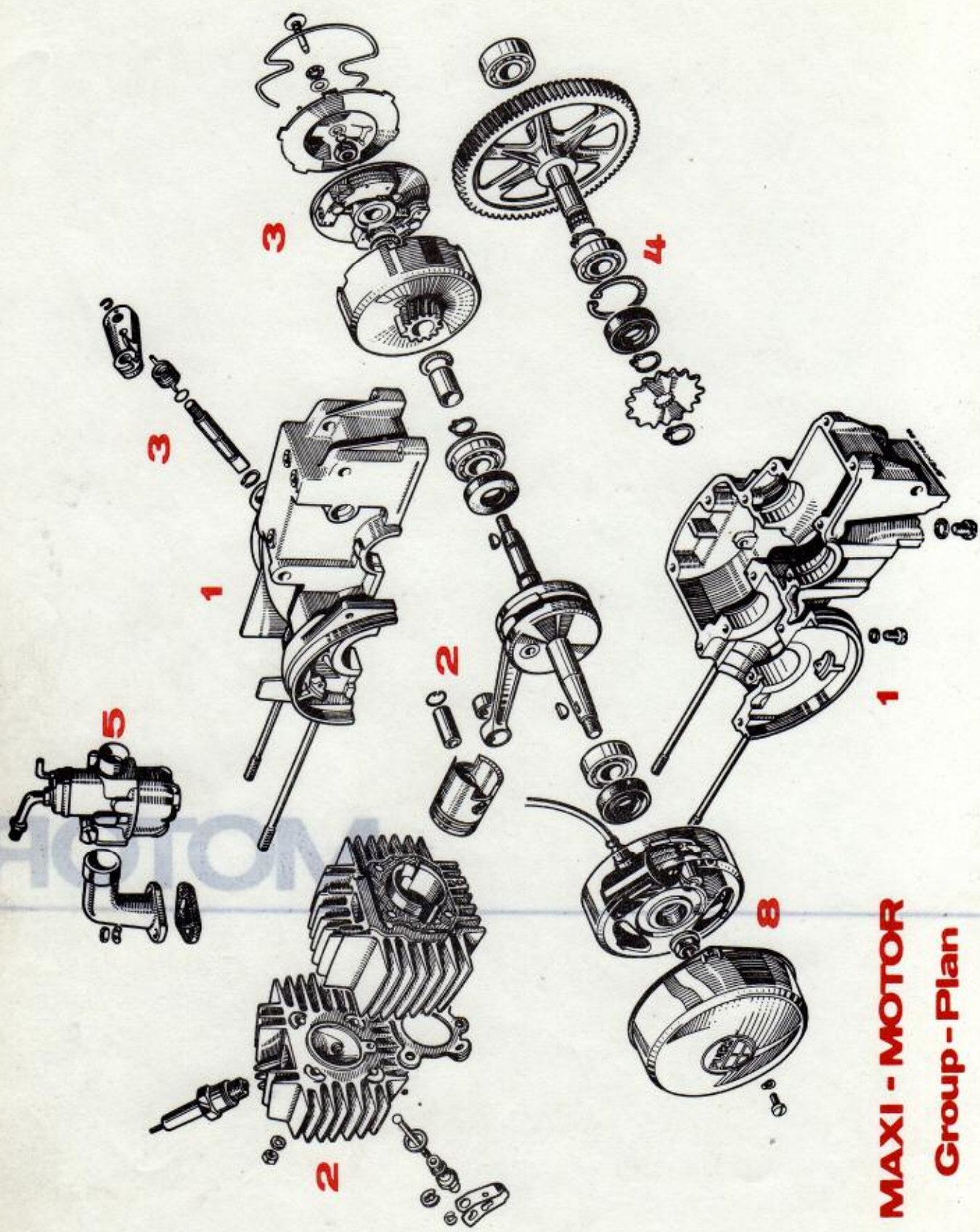
Maxi/1969 View r.h.s.



Maxi/1969 View l.h.s.



MOTOR



MAXI - MOTOR
Group - Plan

IMPORTANT I

To get a quick and correct settlement of your spare parts orders following statements are necessary:

1. Exact statement of vehicle
2. Engine no.
3. Spare parts no.
4. Description
5. Colour
6. Required quantity
7. Wanted way of delivery

Beside this our general terms of sale and delivery are valuable.

Please direct your orders to:

STEYR-DAIMLER-PUCH (GREAT BRITAIN) Ltd.
6 Trinity-Square
Nottingham NG 1 4 AF
ENGLAND
Telephone: Nottingham 42 4 82

GENERAL EXPLANATIONS

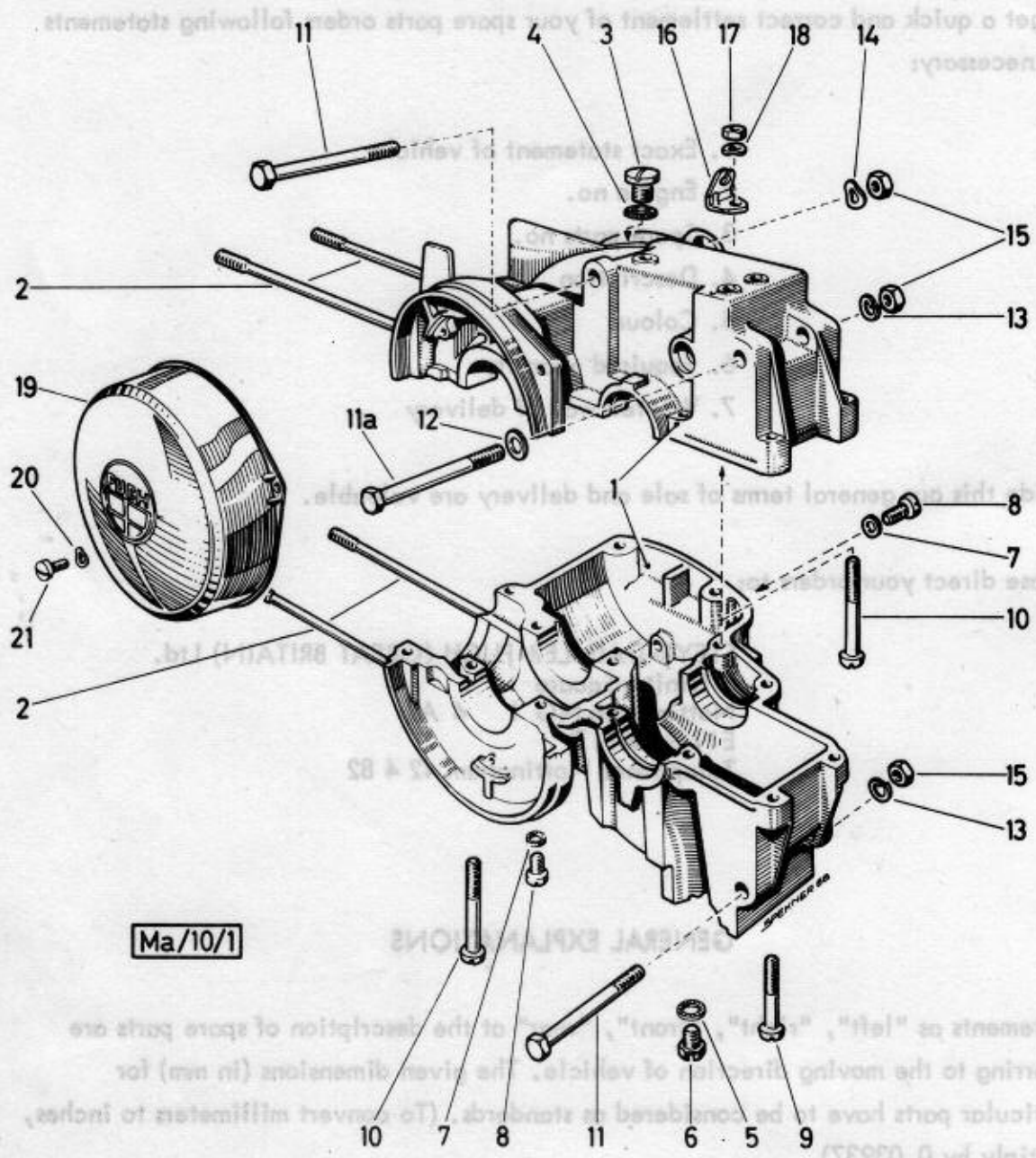
Statements as "left", "right", "front", "rear" at the description of spare parts are referring to the moving direction of vehicle. The given dimensions (in mm) for particular parts have to be considered as standards. (To convert millimeters to inches, multiply by 0,03937).

A ref.no. within brackets before a spare part means, that the said part is only similar to the illustration.

A "N" before the statement of requd. quantity is marking a standard part. The abbreviation "as requd." means "as required"; the abbreviation "p.m." means "per meter".

The content of the present manual is not obliging for delivery and equipment of vehicle.

IMPORTANT!



Ma/10/1

1. CRANKCASE

Ref. No.	Part-No.	Description	Requd. No.
1	349.1.10.032.0	CRANKCASE compl.	1
2	360.1.10.034.1	STUD BOLT M6, 103 long	4
3	364.1.10.660.1	OIL FILLER PLUG (M10)	1
4	27071	SEAL WASHER A10x14 DIN 7603	N 1
5	26482	SEAL WASHER A8x14 DIN 7603	N 1
6	901.1053	HEXAGON HEAD SCREW M8x10 Sz DIN 933	N 1
7	24365	SEAL WASHER A6x12 DIN 7603	N 2
8	900.1305	CHEESE HEAD SCREW M6x8 DIN 84	N 2
9	900.1216	CHEESE HEAD SCREW M6x30 DIN 84-8G	N 9
10	901.1308	CHEESE HEAD SCREW CM6x50 DIN 84-8G	N 5
11 } 11a }	900.1162	HEXAGON BOLT M8x1x80 DIN 960-8G	N 3
12	24797	PLAIN WASHER 8,4 DIN 125	N 1
13	26819	SPRING RING B8 DIN 127	N 2
14	900.3211	SPRING WASHER B8 DIN 137	N 1
15	900.2021	HEXAGON NUT M8x1 DIN 934	N 3
16	349.1.10.022.1	CABLE BRACKET	1
17	24773	HEXAGON NUT M6 DIN 934	N 1
18	900.3212	SPRING WASHER A6 DIN 137	N 1
19	349.1.10.034.1	GENERATOR COVER	1
20	900.3202	SPRING WASHER A4 DIN 137	N 2
21	900.1509	LENS HEAD SCREW AM4x10 DIN 85	N 2

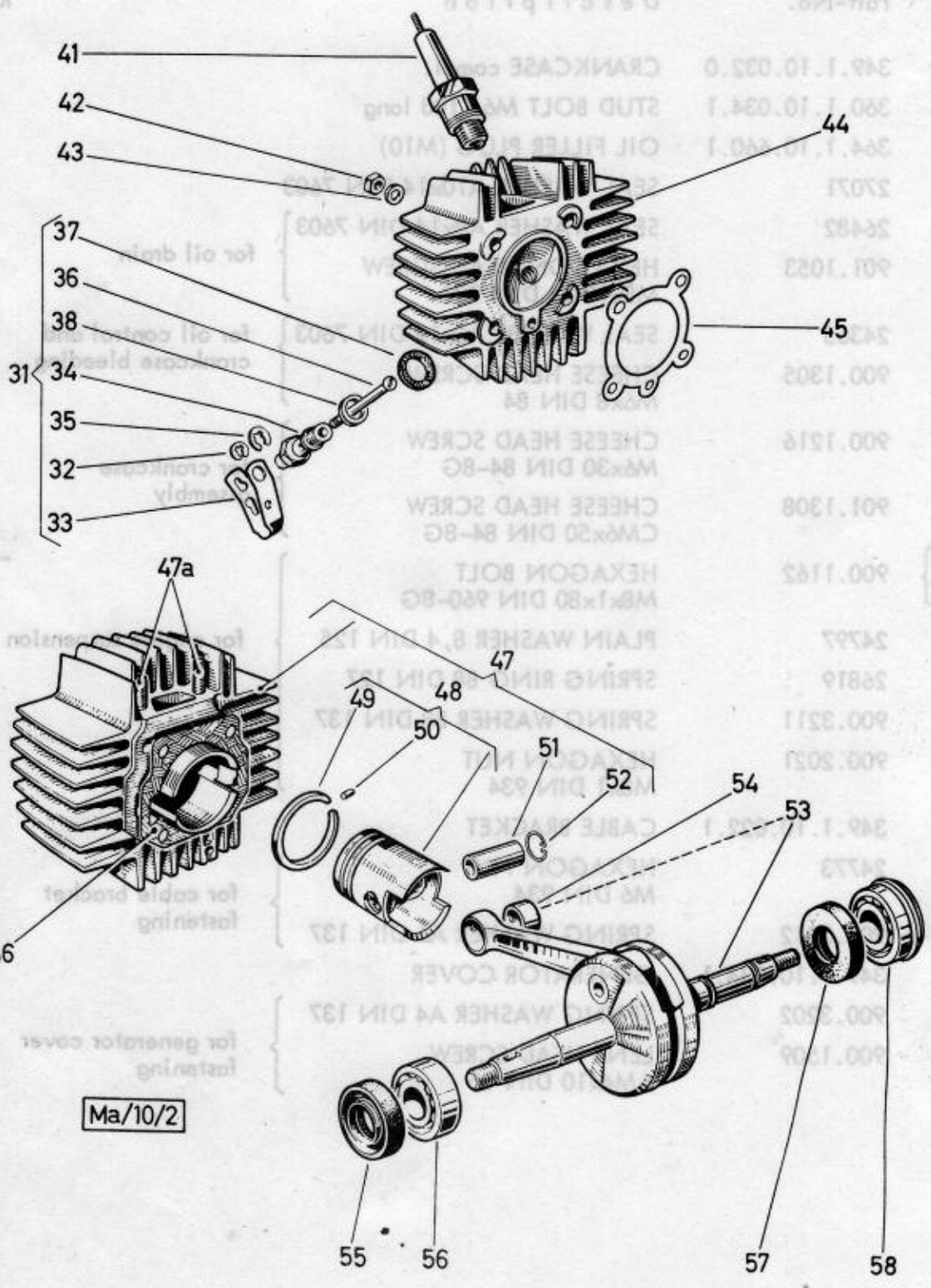
1. CRANKCASE

Ref. No.

Description

Part No.

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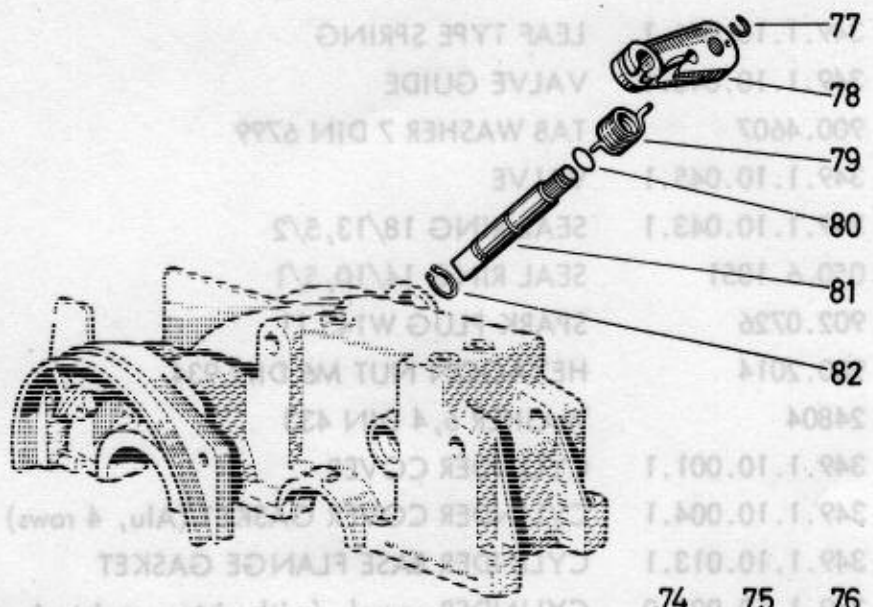
Ma/10/2

2. CYLINDER, DECOMPRESSOR, ENGINE PARTS

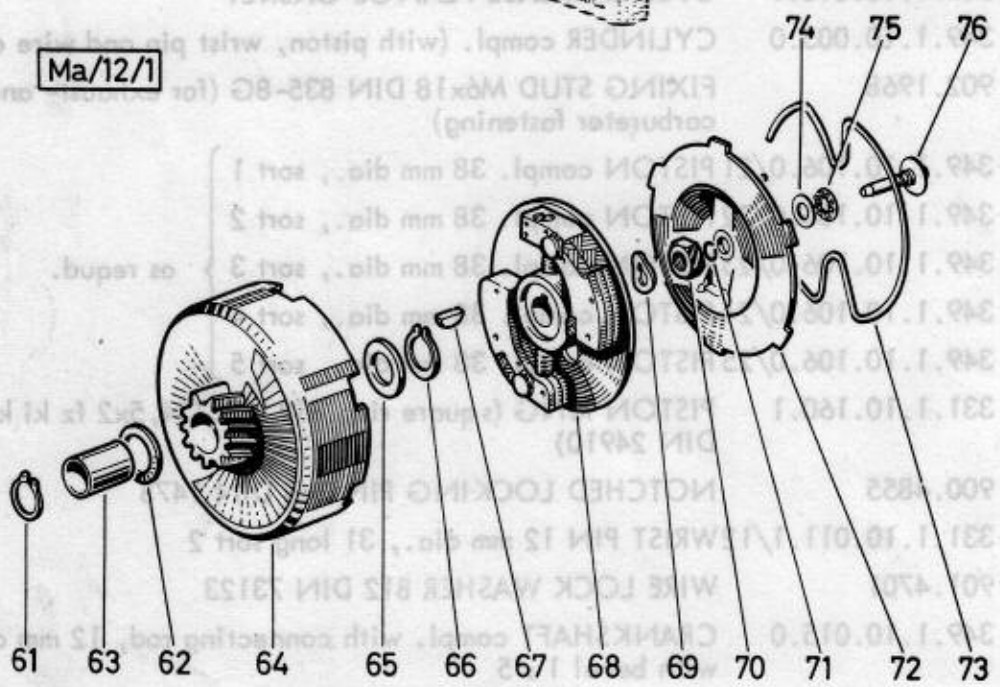
Ref. No.	Part-No.	Description	Requd. No.
31	349.1.10.040.0	DECOMPRESSOR compl. (with parts 32 - 38)	1
32	900.4604	TAB WASHER 4 DIN 6799	N 1
33	349.1.10.046.1	LEAF TYPE SPRING	1
34	349.1.10.040.1	VALVE GUIDE	1
35	900.4607	TAB WASHER 7 DIN 6799	N 1
36	349.1.10.045.1	VALVE	1
37	349.1.10.043.1	SEAL RING 18/13,5/2	1
38	050.6.1051	SEAL RING 14/10,5/1	1
41	902.0726	SPARK PLUG W145 T1	1
42	900.2014	HEXAGON NUT M6 DIN 934	N 4
43	24804	WASHER 6,4 DIN 433	N 4
44	349.1.10.001.1	CYLINDER COVER	1
45	349.1.10.004.1	CYLINDER COVER GASKET (Alu, 4 rows)	1
46	349.1.10.013.1	CYLINDER BASE FLANGE GASKET	1
47	349.1.10.005.0	CYLINDER compl. (with piston, wrist pin and wire circlip)	1
47a	902.1968	FIXING STUD M6x18 DIN 835-8G (for exhaust- and carburetor fastening)	N 4
48	349.1.10.106.0/21	PISTON compl. 38 mm dia., sort 1	1
48	349.1.10.106.0/22	PISTON compl. 38 mm dia., sort 2	1
48	349.1.10.106.0/23	PISTON compl. 38 mm dia., sort 3	1
48	349.1.10.106.0/24	PISTON compl. 38 mm dia., sort 4	1
48	349.1.10.106.0/25	PISTON compl. 38 mm dia., sort 5	1
		} as requd.	
49	331.1.10.160.1	PISTON RING (square ring FS2 - 38/34,5x2 fz ki kz Pt DIN 24910)	N 2
50	900.4855	NOTCHED LOCKING PIN 2x6 DIN 1473	N 2
51	331.1.10.011.1/12	WRIST PIN 12 mm dia., 31 long sort 2	1
52	901.4701	WIRE LOCK WASHER B12 DIN 73123	N 2
53	349.1.10.015.0	CRANKSHAFT compl. with connecting rod, 12 mm dia. with bevel 1:5	1
54	349.1.10.021.1	BUSH for connecting rod 14/11,6/12	1
55	901.3801	SEAL RING BA 40/17/7 DIN 3760	} for crankshaft mounting l.h.s.
56	900.6203	DEEP ROW BALL BEARING 40/17/12 6203 DIN 625	
57	901.3827	SEAL RING A 40/22/7 DIN 3760	} for crankshaft mounting r.h.s.
58	900.6219	DEEP ROW BALL BEARING 40/17/12 Steyr 6203 NR	

2. CYLINDER, DECOMPRESSOR, ENGINE PARTS

Ref. No.	Part-No.	Description	Repub. No.
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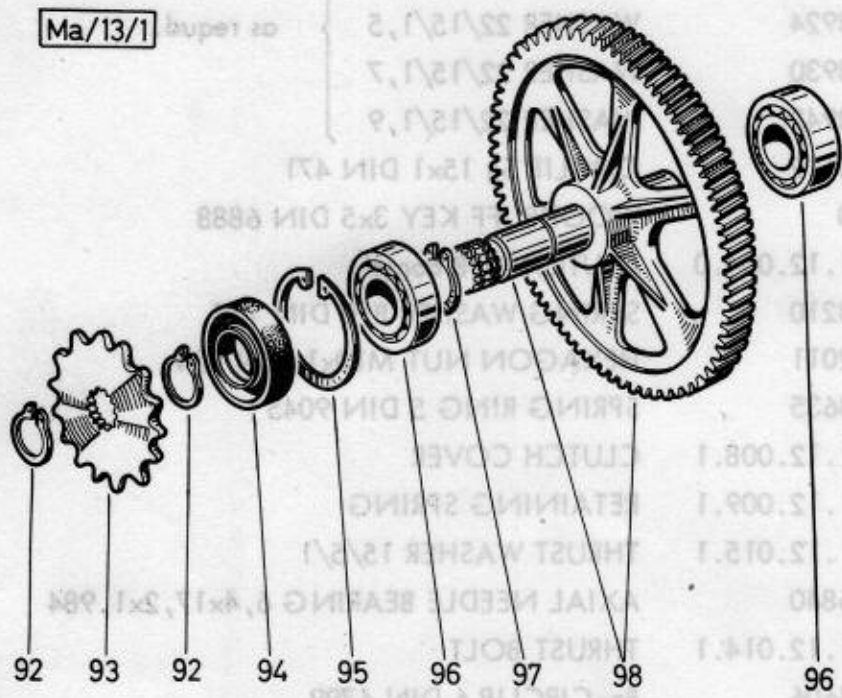
3. CLUTCH

Ref. No.	Part-No.	Description	Requd. No.
61	900.4617	CIRCLIP Sg 17x1 DIN 471	N 1
62	901.3927	WASHER 24/17/1,3	1
62	901.3923	WASHER 24/17/1,5	1
62	901.3928	WASHER 24/17/1,7	1
63	349.1.12.011.1	BEARING BUSHING 17/15/22	1
64	349.1.12.002.2	CLUTCH DRUM (21 teeth)	1
65	901.3943	WASHER 22/15/1,1	1
65	901.3929	WASHER 22/15/1,3	1
65	901.3924	WASHER 22/15/1,5	1
65	901.3930	WASHER 22/15/1,7	1
65	901.3942	WASHER 22/15/1,9	1
66	900.4619	CIRCLIP Sg 15x1 DIN 471	N 1
67	23340	WOODRUFF KEY 3x5 DIN 6888	N 1
68	349.1.12.004.0	CLUTCH HUB compl.	1
69	900.3210	SPRING WASHER B10 DIN 137	N 1
70	900.2011	HEXAGON NUT M10x1 DIN 934	N 1
71	900.4635	SPRING RING 5 DIN 9045	N 1
72	349.1.12.008.1	CLUTCH COVER	1
73	349.1.12.009.1	RETAINING SPRING	1
74	349.1.12.015.1	THRUST WASHER 15/5/1	1
75	900.6840	AXIAL NEEDLE BEARING 6,4x17,2x1,984	1
76	349.1.12.014.1	THRUST BOLT	1
77	900.4606	Bz-CIRCLIP 6 DIN 6799	N 1
78	349.1.12.031.1	DECLUTCHING LEVER	1
79	349.2.12.022.1	RETURN SPRING	1
80	900.3883	RUBBER SEAL RS 6-9-1,5	1
81	349.1.12.028.1	DECLUTCHING SHAFT	1
82	900.4693	C-RING Sg H 10x1	1

3. CLUTCH

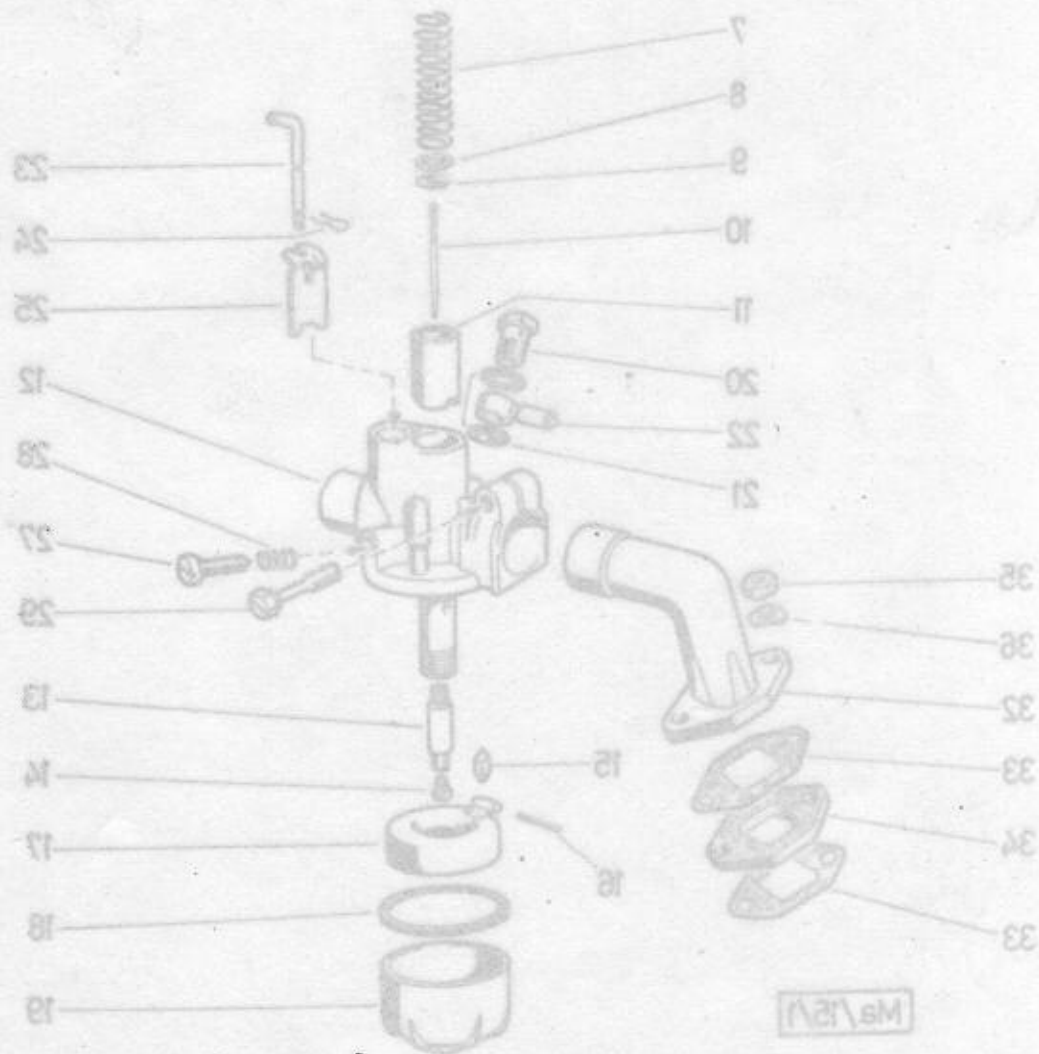
Ref. No.	Part-No.	Description	Repub. No.
61	900 4617	CIRCLIP 26 17x1 DIN 471	N 1
62	901 3927	WASHER 24/17/1,3	1
63	901 3923	WASHER 24/17/1,5	1
64	901 3928	WASHER 24/17/1,7	1
65	349 1.12.011.1	BEARING BUSHING 17/15/22	1
66	349 1.12.002.2	CLUTCH DRUM (21 teeth)	1
67	901 3943	WASHER 22/15/1,1	1
68	901 3929	WASHER 22/15/1,3	1
69	901 3924	WASHER 22/15/1,5	1
70	901 3930	WASHER 22/15/1,7	1
71	901 3920	WASHER 22/15/1,9	1
72	900 4615	CIRCLIP 15x1 DIN 471	N 1
73	23340	KEY 3x5 DIN 6888	N 1
74	349 1.12.001.1	RETAINING SPRING	1
75	900 3218	WASHER 22/15/1,1	N 1
76	900 3011	WASHER 22/15/1,3	N 1
77	900 4615	CIRCLIP 15x1 DIN 471	N 1
78	349 1.12.008.1	CLUTCH COVER	1
79	349 1.12.009.1	RETAINING SPRING	1
80	349 1.12.012.1	THRUST WASHER 15/1	1
81	900 6810	AXIAL NEEDLE BEARING 14x17,2x1,984	1
82	349 1.12.014.1	THRUST WASHER 15/1	1
83	900 4615	CIRCLIP 15x1 DIN 471	N 1
84	349 1.12.031.1	DECLUTCHING LEVER	1
85	349 2.12.021.1	RETURN SPRING	1
86	900 3883	RUBBER SEAL RS 6-9-1,5	1
87	349 1.12.028.1	DECLUTCHING SHAFT	1
88	900 4623	C-RING 26 H 10x1	1

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4. GEARBOX

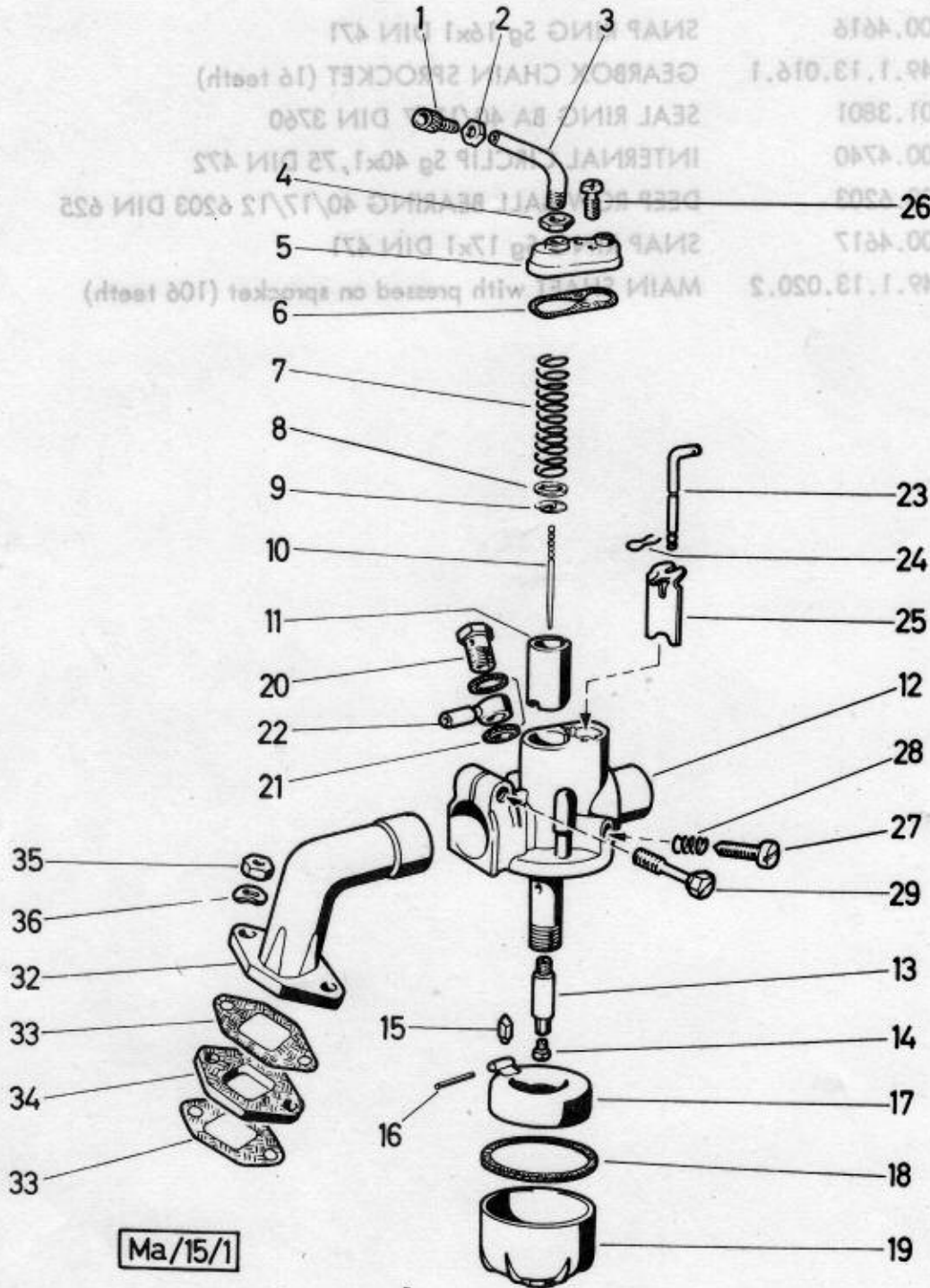
Ref. No.	Part-No.	Description	Requd. No.
92	900.4616	SNAP RING Sg 16x1 DIN 471	N 2
93	349.1.13.016.1	GEARBOX CHAIN SPROCKET (16 teeth)	1
94	901.3801	SEAL RING BA 40/17/7 DIN 3760	N 1
95	900.4740	INTERNAL CIRCLIP Sg 40x1,75 DIN 472	N 1
96	900.6203	DEEP ROW BALL BEARING 40/17/12 6203 DIN 625	N 2
97	900.4617	SNAP RING Sg 17x1 DIN 471	N 1
98	349.1.13.020.2	MAIN SHAFT with pressed on sprocket (106 teeth)	1



4. GEARBOX

Ref. No.	Part-No.	Description	Ref. No.
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92	900.4618	SNAP RING 26x1 DIN 471	1
93	349.1.13.016.1	GEARBOX CHAIN SPROCKET (16 teeth)	2
94	901.3801	SEAL RING BA 40x1,75 DIN 3760	3
95	900.4740	INTERNAL CLIP 29 40x1,75 DIN 472	4
96	900.4509	DEEP BALL BEARING 40/17/12 6203 DIN 625	5
97	900.4617	SNAP RING 17x1 DIN 471	6
98	349.1.13.020.2	MAIN SPROCKET with pressed on sprocket (106 teeth)	7



5. CARBURETOR

Ref. No.	Part-No.	Description	Requd. No.
--	349.1.15.000.0/70	CARBURETOR compl. Bing 1/14/118, jet no. 70	1
1	050.1520	BOWDEN CABLE ADJUSTING SCREW (M5)	1
2	900.2115	NUT BM5 DIN 439 for bowden cable adjusting screw	N 1
3	350.1.15.018.1	PIPE ELBOW	1
4	26779	NUT BM6x0,75 similar to DIN 934 for pipe elbow	1
5	349.1.15.019.1	CARBURETOR COVER	1
6	349.1.15.029.1	GASKET to carburetor cover	1
7	362.2.15.031.1	THRUST SPRING for throttle slide (strengthened)	1
8	362.1.15.014.1	DISC 13 mm dia., 0,5 strong	1
9	362.1.15.013.1	CLAMP SPRING	1
10	364.4.15.516.1	JET NEEDLE (36,5 long)	1
11	349.1.15.015.1	THROTTLE SLIDE	1
12	349.1.15.001.2	CARBURETOR HOUSING	1
13	349.1.15.008.1	NEEDLE JET	1
14	362.1.15.009.1/70	MAIN JET No. 70	1
14	362.1.15.009.1/.. ^x	MAIN JET No. .. ^x	-
15	362.1.15.026.1	FLOAT NEEDLE	1
16	362.1.15.027.1	PIN for ring float	1
17	362.1.15.025.2	RING FLOAT	1
18	362.1.15.028.1	GASKET 45/41/1,5 for float	1
19	362.1.15.024.1	FLOAT	1
20	320.1.15.039.1	FIXING SCREW	1
21	900.3702	FIBRE WASHER A8x12 DIN 7603	N 2
22	320.1.15.038.1	HOSE SWIVEL CONNECTOR	1
23	349.1.15.063.1	THRUST PIN for start slide	1
24	362.1.15.064.1	CLAMP SPRING for thrust pin	1
25	349.1.15.065.1	START SLIDE	1
26	050.1535	HEAD SCREW to carburetor cover	2
27	349.1.15.011.1	ADJUSTING SCREW for throttle piston	1
28	349.1.15.012.1	THRUST SPRING for adjusting screw	1
29	349.1.15.013.1	CLAMP SCREW (M6)	1
32	349.1.15.030.1	CARBURETOR CONNECTING SLEEVE	1
33	349.1.15.022.1	PAPER GASKET	2
34	349.1.15.021.1	GASKET (3 mm thick)	1
35	24773	HEXAGON NUT M6 DIN 934	N 2
36	900.3212	CURVED WASHER A6 DIN 137	N 2

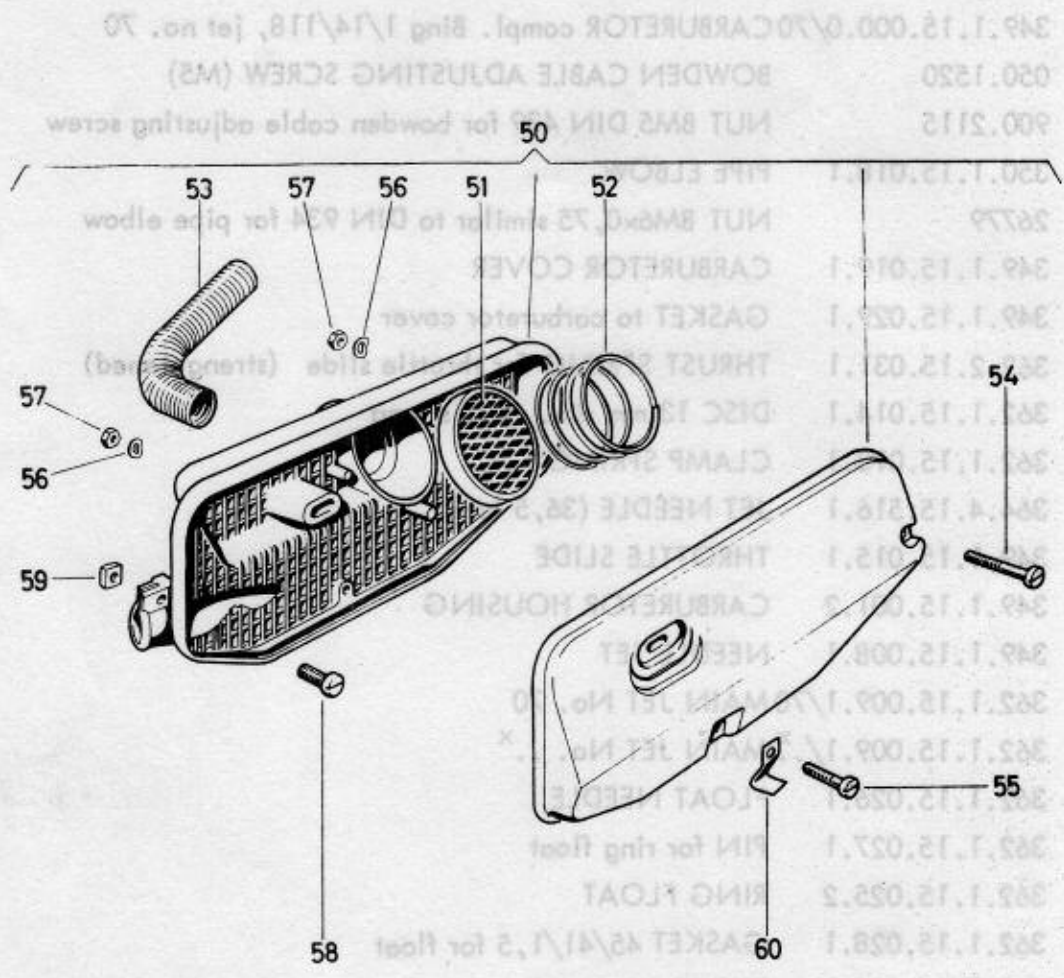
3. CARBURETOR

Part No.

Description

Part No.

Qty

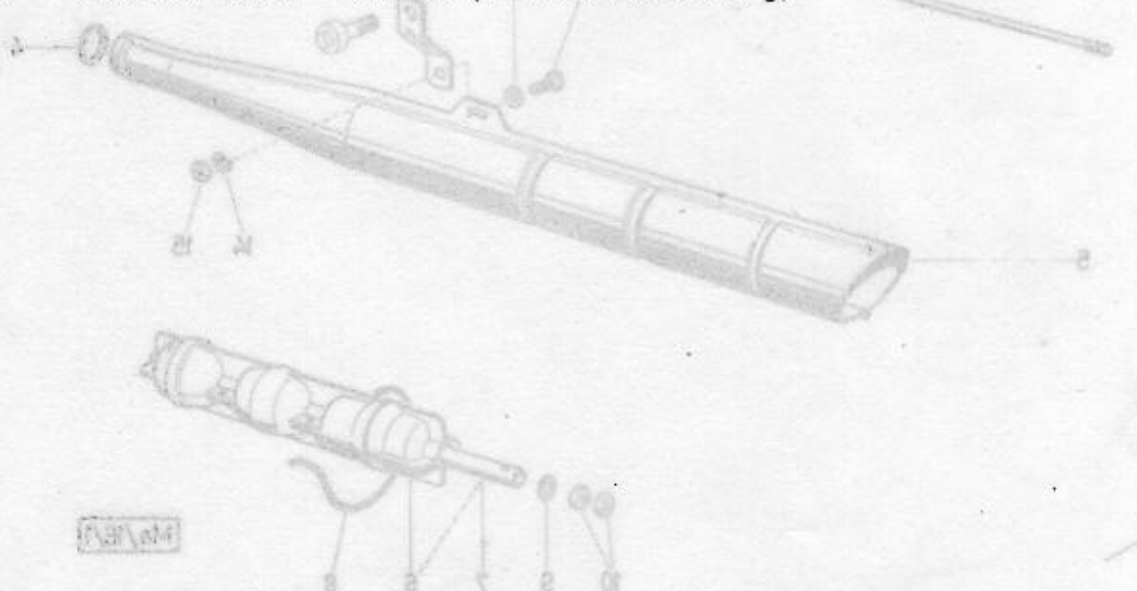


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Part No.	Description	Part No.	Qty
349.1.15.000	CARBURETOR compl. Bing 1/4/18, jet no. 70	349.1.15.012.1	1
050.1520	BOWDEN CABLE ADJUSTING SCREW (M5)	349.1.15.013.1	1
900.2115	NUT M5x DIN 934 for bowden cable adjusting screw	349.1.15.014.1	2
		349.1.15.015.1	3
		349.1.15.016.1	4
		349.1.15.017.1	5
		349.1.15.018.1	6
		349.1.15.019.1	7
		349.1.15.020.1	8
		349.1.15.021.1	9
		349.1.15.022.1	10
		349.1.15.023.1	11
		349.1.15.024.1	12
		349.1.15.025.1	13
		349.1.15.026.1	14
		349.1.15.027.1	15
		349.1.15.028.1	16
		349.1.15.029.1	17
		349.1.15.030.1	18
		349.1.15.031.1	19
		349.1.15.032.1	20
		349.1.15.033.1	21
		349.1.15.034.1	22
		349.1.15.035.1	23
		349.1.15.036.1	24
		349.1.15.037.1	25
		349.1.15.038.1	26
		349.1.15.039.1	27
		349.1.15.040.1	28
		349.1.15.041.1	29
		349.1.15.042.1	30
		349.1.15.043.1	31
		349.1.15.044.1	32
		349.1.15.045.1	33
		349.1.15.046.1	34
		349.1.15.047.1	35
		349.1.15.048.1	36

6. INTAKE SILENCER

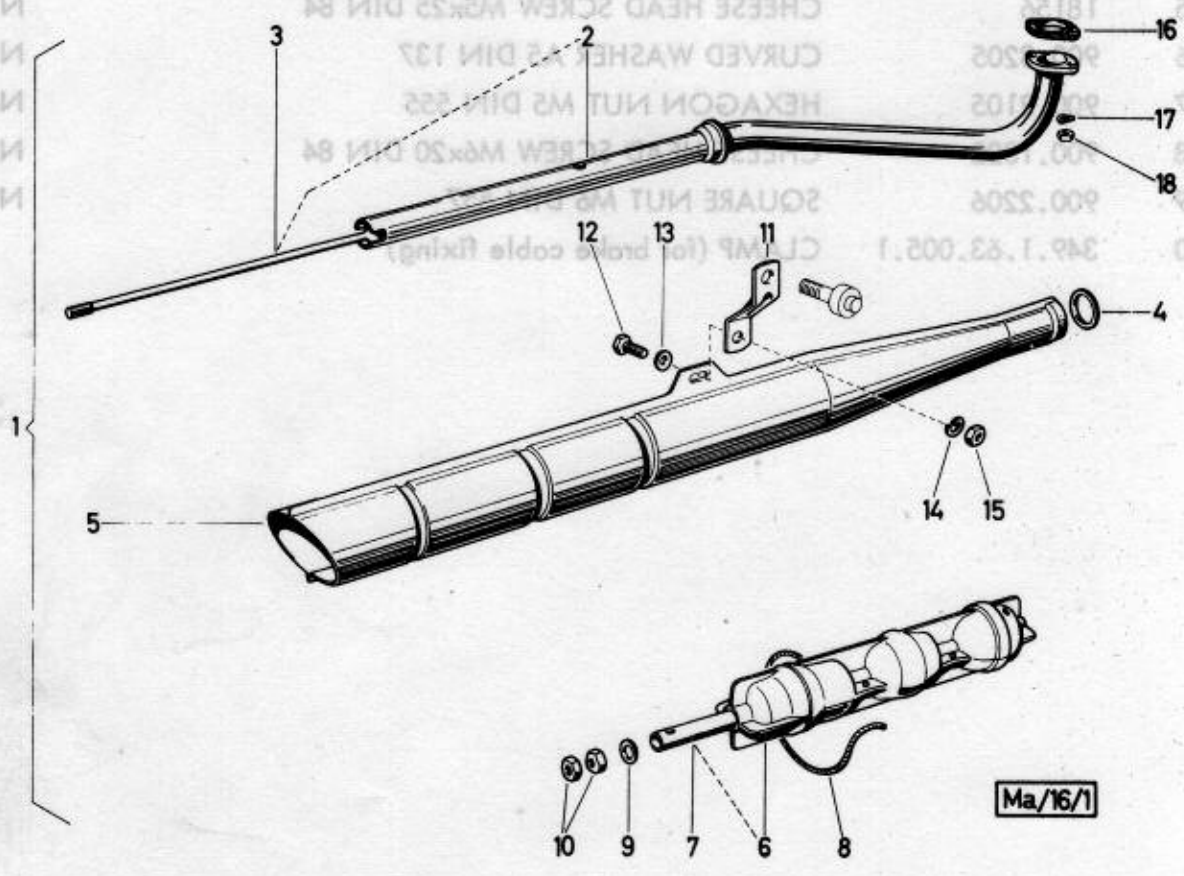
Ref. No.	Part-No.	Description	Requd.No.
50	349.1.15.070.0	INTAKE SILENCER compl. (with parts 51 - 60)	1
51	050.1540.2	AIR FILTER	1
52	250.1327	THRUST SPRING	1
53	349.1.15.073.1	DAMPER PIPE (Flex-hose 19 mm dia./15 mm dia., 110 mm long)	1
54	900.1330	CHEESE HEAD SCREW M5x30 DIN 84	N 1
55	18156	CHEESE HEAD SCREW M5x25 DIN 84	N 1
56	900.3205	CURVED WASHER A5 DIN 137	N 2
57	900.2105	HEXAGON NUT M5 DIN 555	N 2
58	900.1322	CHEESE HEAD SCREW M6x20 DIN 84	N 1
59	900.2206	SQUARE NUT M6 DIN 557	N 1
60	349.1.63.005.1	CLAMP (for brake cable fixing)	1



6. INTAKE SILENCER

Ref. No.	Part-No.	Description	Repub. No.
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50	349.1.15.070.0	INTAKE SILENCER compl. (with parts 51 - 60)	1
51	050.1540.2	AIR FILTER	1
52	250.1327	THRUST SPRING	1
53	349.1.15.073.1	DAMPER PIPE (Flex-hose 19 mm dia. 110 mm long)	1
54	900.1330	CHEESE HEAD SCREW Mx30 DIN 84	N 1
55	18154	CHEESE HEAD SCREW Mx25 DIN 84	N 1
56	900.205	CURVED WASHER 15 DIN 137	N 2
57	900.105	HEXAGON NUT M5 DIN 934	N 2
58	900.105	CHEESE HEAD SCREW Mx20 DIN 84	N 1
59	900.2306	SQUARE NUT M5 DIN 934	N 1
60	349.1.63.005.1	CLAMP (to probe coyle fixings)	1



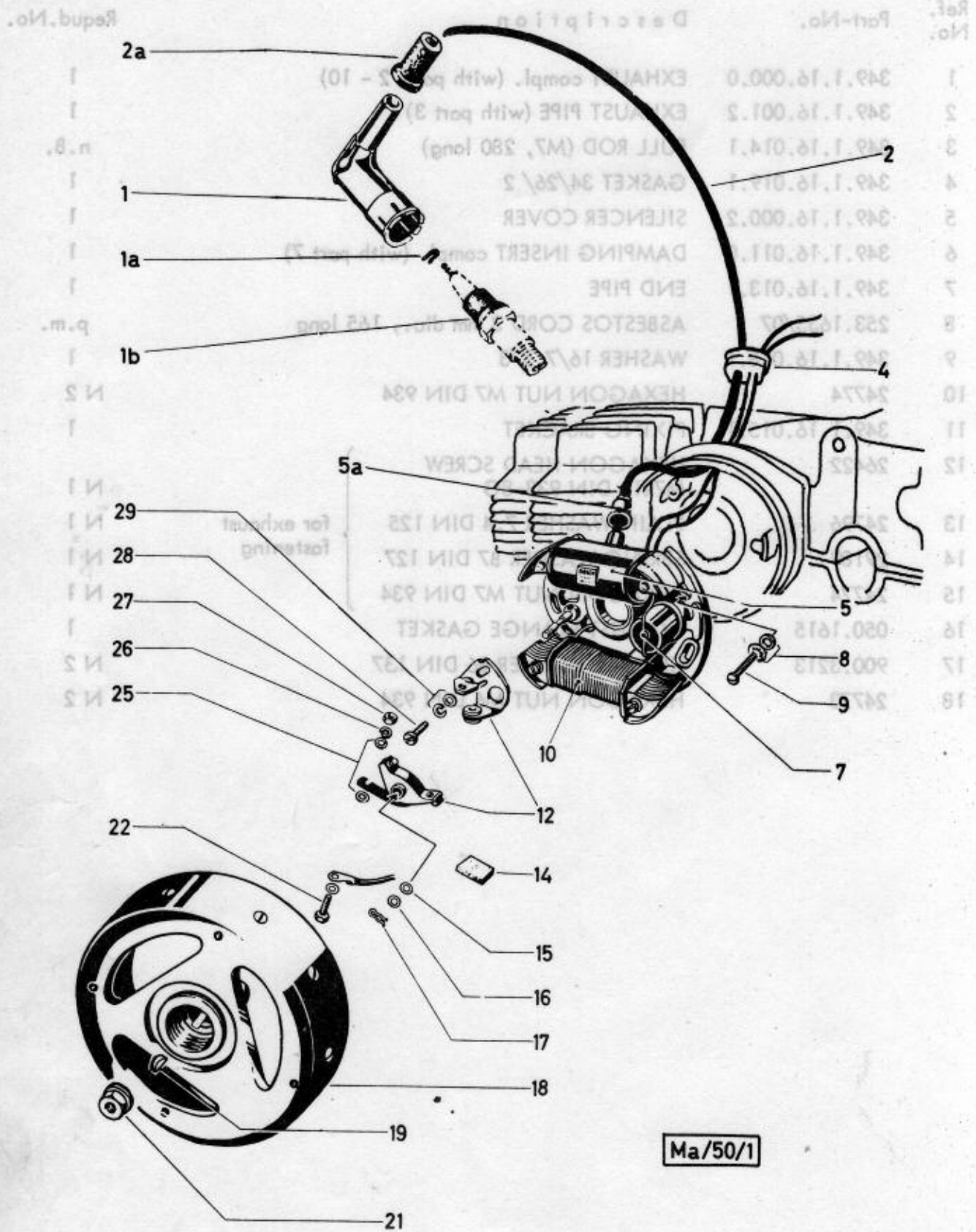
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7. EXHAUST

Ref. No.	Part-No.	Description	Requid. No.
1	349.1.16.000.0	EXHAUST compl. (with parts 2 - 10)	1
2	349.1.16.001.2	EXHAUST PIPE (with part 3)	1
3	349.1.16.014.1	PULL ROD (M7, 280 long)	n.B.
4	349.1.16.019.1	GASKET 34/26/ 2	1
5	349.1.16.000.2	SILENCER COVER	1
6	349.1.16.011.0	DAMPING INSERT compl. (with part 7)	1
7	349.1.16.013.1	END PIPE	1
8	253.1635/07	ASBESTOS CORD 3 mm dia., 165 long	p.m.
9	349.1.16.018.1	WASHER 16/7,5/3	1
10	24774	HEXAGON NUT M7 DIN 934	N 2
11	349.1.16.015.1	FIXING BRACKET	1
12	26422	HEXAGON HEAD SCREW M7x16 DIN 933-8G	N 1
13	24796	PLAIN WASHER 7,4 DIN 125	N 1
14	29189	SPRING WASHER B7 DIN 127	N 1
15	24774	HEXAGON NUT M7 DIN 934	N 1
16	050.1615	EXHAUST FLANGE GASKET	1
17	900.3213	CRINKLE WASHER B6 DIN 137	N 2
18	24773	HEXAGON NUT M6 DIN 934	N 2



7. EXHAUST



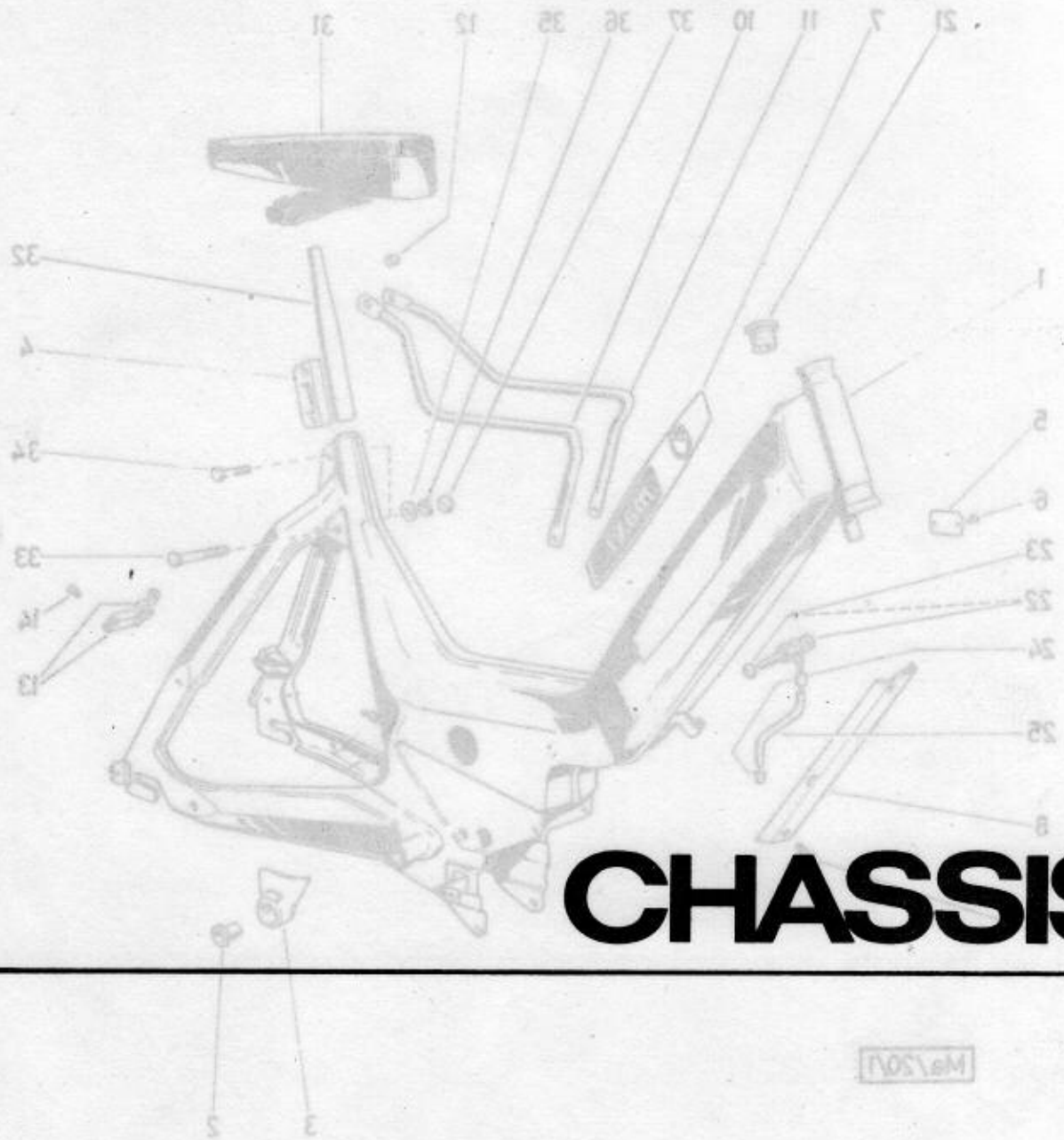
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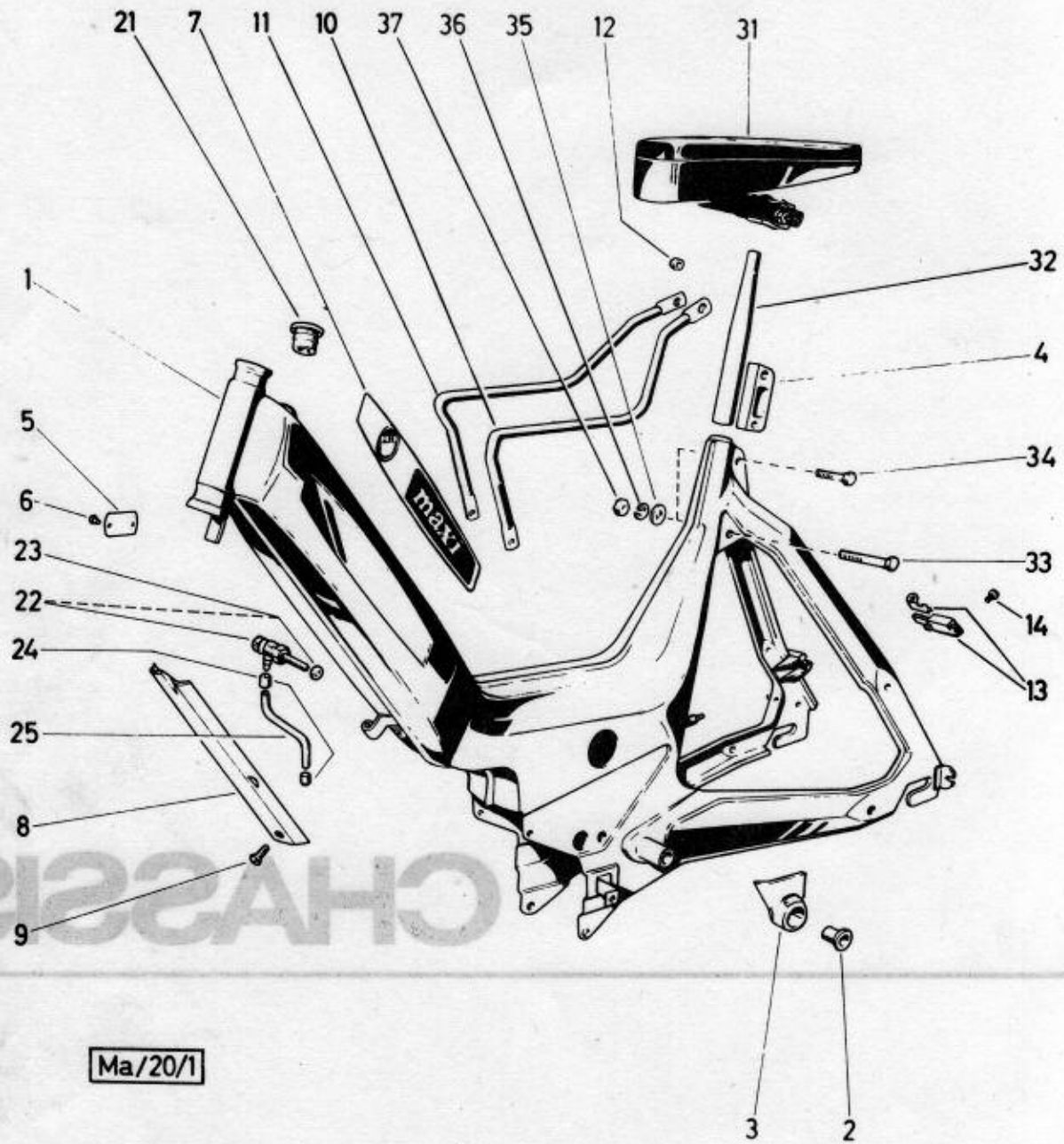
8. GENERATOR

Ref. No.	Part-No.	Description	Requd.No.
--	349.1.50.000.0	FLYWHEEL MAGNETO GENERATOR compl. (Bosch 0 212 112 061 RB1 - 6V 17W)	1
1	350.3.52.005.0	SUPPRESSOR CABLE PLUG compl. (Bosch, ignition cable 5 mm dia.)	1
1a	050.5206	SECURING SPRING	1
1b	350.1.52.006.1	RUBBER COVER for spark plug	1
2	050.5207	IGNITION CABLE 5 mm dia.(530 mm long) per meter	-
2a	350.1.52.007.1	RUBBER CAP	1
4	349.1.10.010.1	RUBBER SOCKET	1
5	331.1.50.012.2	IGNITION ARMATURE	1
5a	360.2.50.019.1	RUBBER CAP	1
7	364.4.50.513.2	CONDENSER	1
8	900.3951	WASHER 10/4,3/1	3
8	900.3253	SERRATED STAR WASHER J4,3 DIN 6798	N 3
9	27458	LENS HEAD SCREW AM4x15 DIN 85	N 3
10	360.2.50.011.2	LIGHT ARMATURE	1
12	302.2.50.015.0	SET OF CONTACTS compl.	1
14	364.4.50.618.1	LUBRICATOR FELT PAD	1
15	24802	WASHER 4,3 DIN 433	N 2
16	900.3946	SPACER SHIM 8/4,3/0,1	} as requd.
16	900.3946.2	SPACER SHIM 8/4,3/0,2	
17	100.5599	SECURING SPRING	1
18	349.1.50.010.2	FLYWHEEL	1
19	900.4503	WOODRUFF KEY (cotter) 3x3,7 DIN 6888	N 1
21	901.2943	HEXAGON NUT M10x1-8G	1
22	900.1133	HEXAGON HEAD SCREW M3x10 DIN 933	N 1
25	900.3003	PLAIN WASHER 3,7 DIN 125	N 3
26	900.3203	SPRING WASHER B3 DIN 127	N 1
27	24770	HEXAGON NUT M3 DIN 934	N 1
28	28881	CHEESE HEAD SCREW M4x10 DIN 84	N 1
29	22796	SPRING WASHER B4 DIN 127	N 1
29	24793	PLAIN WASHER 4,3 DIN 125	N 1

B. GENERATOR

Ref. No.	Part-No.	Description	Redub. No.
--	349.1.50.000.0	FLYWHEEL MAGNETO GENERATOR compl. (Booth D 212 112 081 RBT - 8V 17W)	1
1	350.3.52.005.0	SUPPRESSOR CABLE PLUG compl. (Booth, ignition cable 5 mm dia.)	1
1a	050.5205	SECURING SPRING	1
1b	350.1.52.006.1	RUBBER COVER for spark plug	1
2	050.5207	IGNITION CABLE 5 mm dia. (530 mm long) per motor	-
2a	350.1.52.007.1	RUBBER CAP	1
4	349.1.10.010.1	RUBBER SOCKET	1
5	331.1.50.012.2	IGNITION ARMATURE	1
5a	350.2.50.019.1	RUBBER CAP	1
7	354.4.50.513.2	CONDENSER	1
8	900.3921	WASHER 10x4, 3/1	3
8	900.3523	SERRATED STAR WASHER 14, 3 DIN 6798	N 3
9	27458	LENS HEAD SCREW AMx15 DIN 85	N 3
10	350.2.50.011.2	LIGHT ARMATURE	1
12	302.2.50.015.0	SET OF CONTACTS compl.	1
14	354.4.50.518.1	LUBRICATOR FELT PAD	1
15	24802	WASHER 4, 3 DIN 433	N 2
16	900.3946	SPACER SHIM 8x4, 3/0, 1	-
16	900.3946.2	SPACER SHIM 8x4, 3/0, 2	-
17	100.5299	SECURING SPRING	1
18	349.1.50.010.2	FLYWHEEL	1
19	900.4503	WOODRUFF KEY (cotter) 3x3, 7-DIN 6888	N 1
21	901.2943	HEXAGON NUT M10x1-BG	1
22	900.1133	HEXAGON HEAD SCREW Mx10 DIN 933	N 1
25	900.3003	PLAIN WASHER 3, 7 DIN 125	N 3
26	900.3503	SPRING WASHER B3 DIN 127	N 1
27	24720	HEXAGON NUT M3 DIN 934	N 1
28	28881	CHEESE HEAD SCREW Mx10 DIN 84	N 1
29	22796	SPRING WASHER B4 DIN 127	N 1
29	24723	PLAIN WASHER 4, 3 DIN 125	N 1

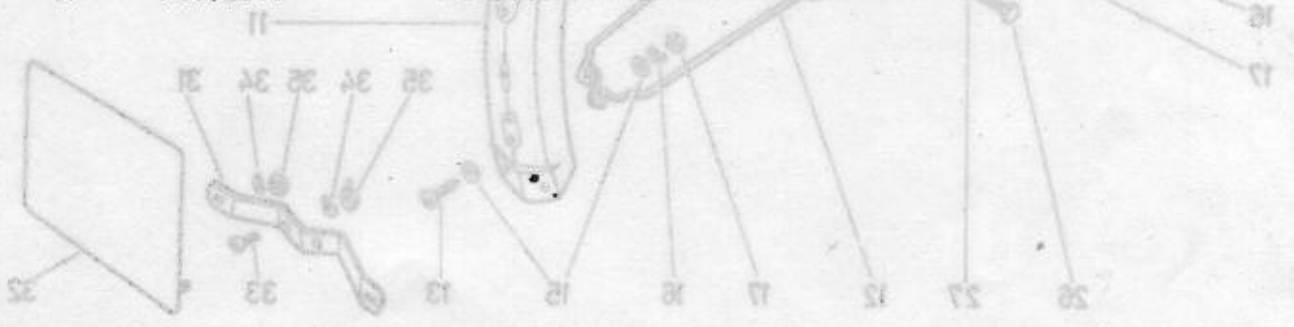




Ma/20/1

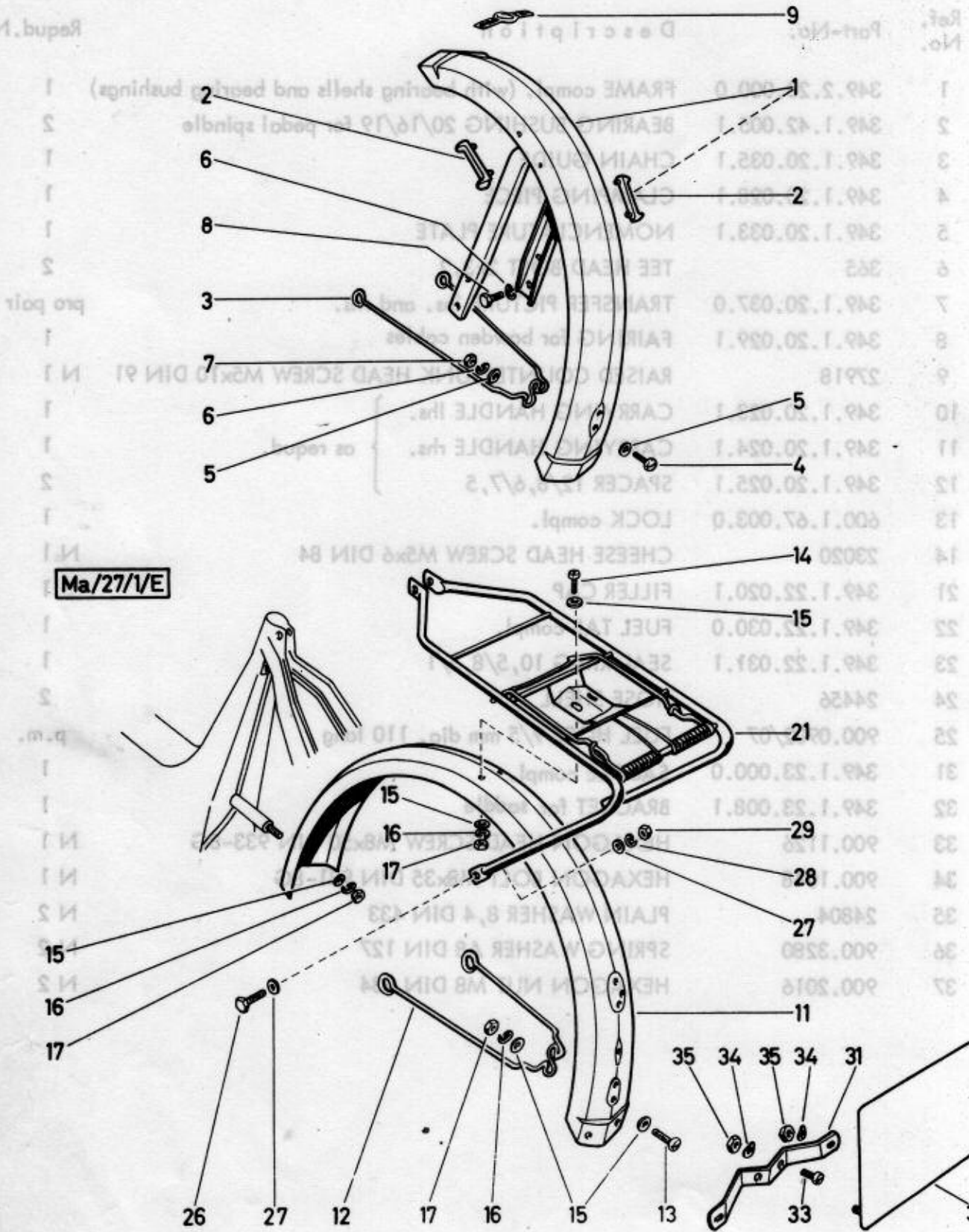
11. FRAME, FUEL TAB, SADDLE

Ref. No.	Part-No.	Description	Requd. No.
1	349.2.20.000.0	FRAME compl. (with bearing shells and bearing bushings)	1
2	349.1.42.005.1	BEARING BUSHING 20/16/19 for pedal spindle	2
3	349.1.20.035.1	CHAIN GUIDE	1
4	349.1.20.028.1	CLAMPING PIECE	1
5	349.1.20.033.1	NOMENCLATURE PLATE	1
6	365	TEE HEAD BOLT 2x3,2	2
7	349.1.20.037.0	TRANSFER PICTURE lhs. and rhs.	pro pair
8	349.1.20.029.1	FAIRING for bowden cables	1
9	27918	RAISED COUNTERSUNK HEAD SCREW M5x10 DIN 91	N 1
10	349.1.20.023.1	CARRYING HANDLE lhs.	} as requd.
11	349.1.20.024.1	CARRYING HANDLE rhs.	
12	349.1.20.025.1	SPACER 12/8,6/7,5	
13	600.1.67.003.0	LOCK compl.	1
14	23020	CHEESE HEAD SCREW M5x6 DIN 84	N 1
21	349.1.22.020.1	FILLER CAP	1
22	349.1.22.030.0	FUEL TAB compl.	1
23	349.1.22.031.1	SEAL RING 10,5/8,5/1	1
24	24456	HOSE SHELL	2
25	900.0902/07	FUEL HOSE 9/5 mm dia. 110 long	p.m.
31	349.1.23.000.0	SADDLE compl.	1
32	349.1.23.008.1	BRACKET for saddle	1
33	900.1126	HEXAGON HEAD SCREW M8x50 DIN 933-8G	N 1
34	900.1048	HEXAGON BOLT M8x35 DIN 931-8G	N 1
35	24804	PLAIN WASHER 8,4 DIN 433	N 2
36	900.3280	SPRING WASHER A8 DIN 127	N 2
37	900.2016	HEXAGON NUT M8 DIN 934	N 2



11. FRAME, FUEL TANK, SADDLE

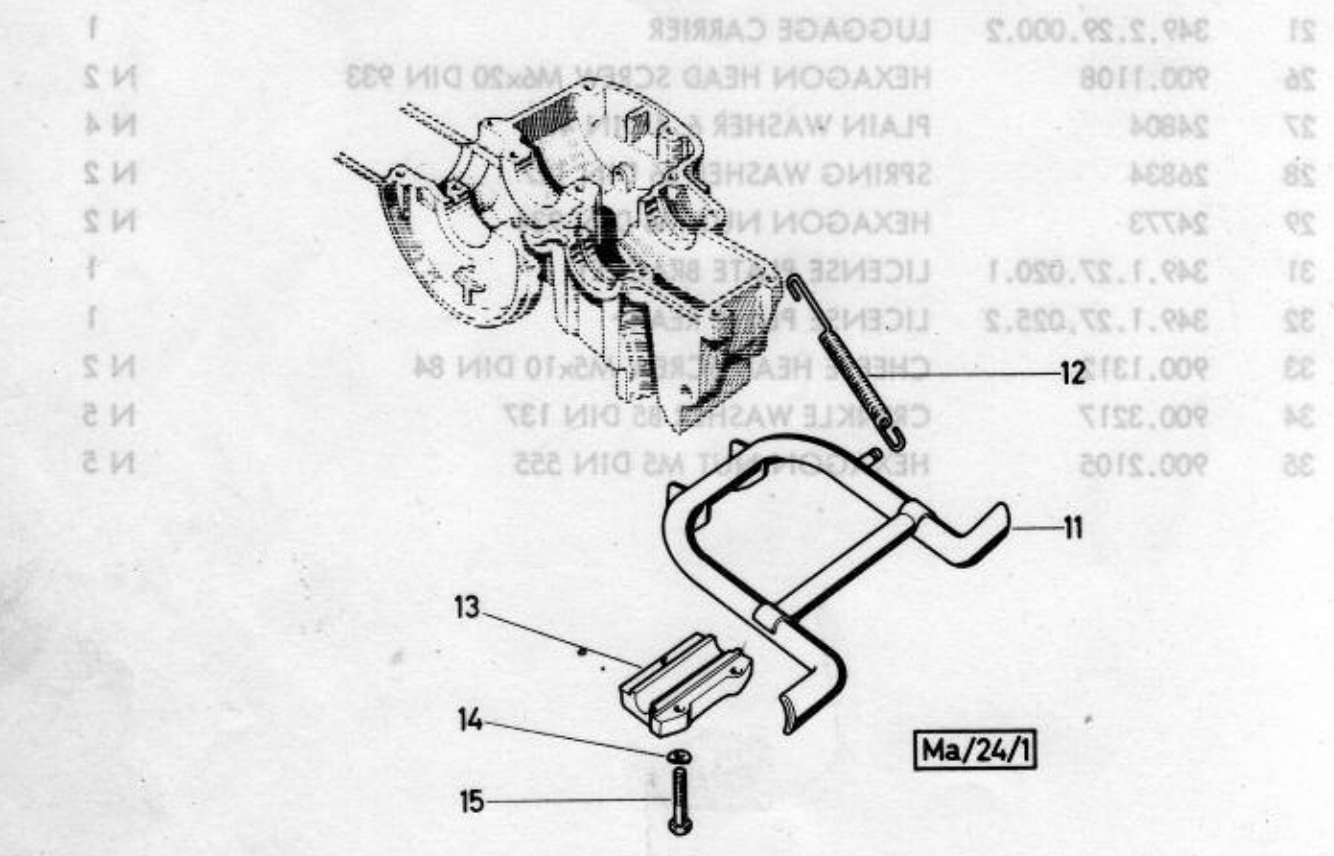
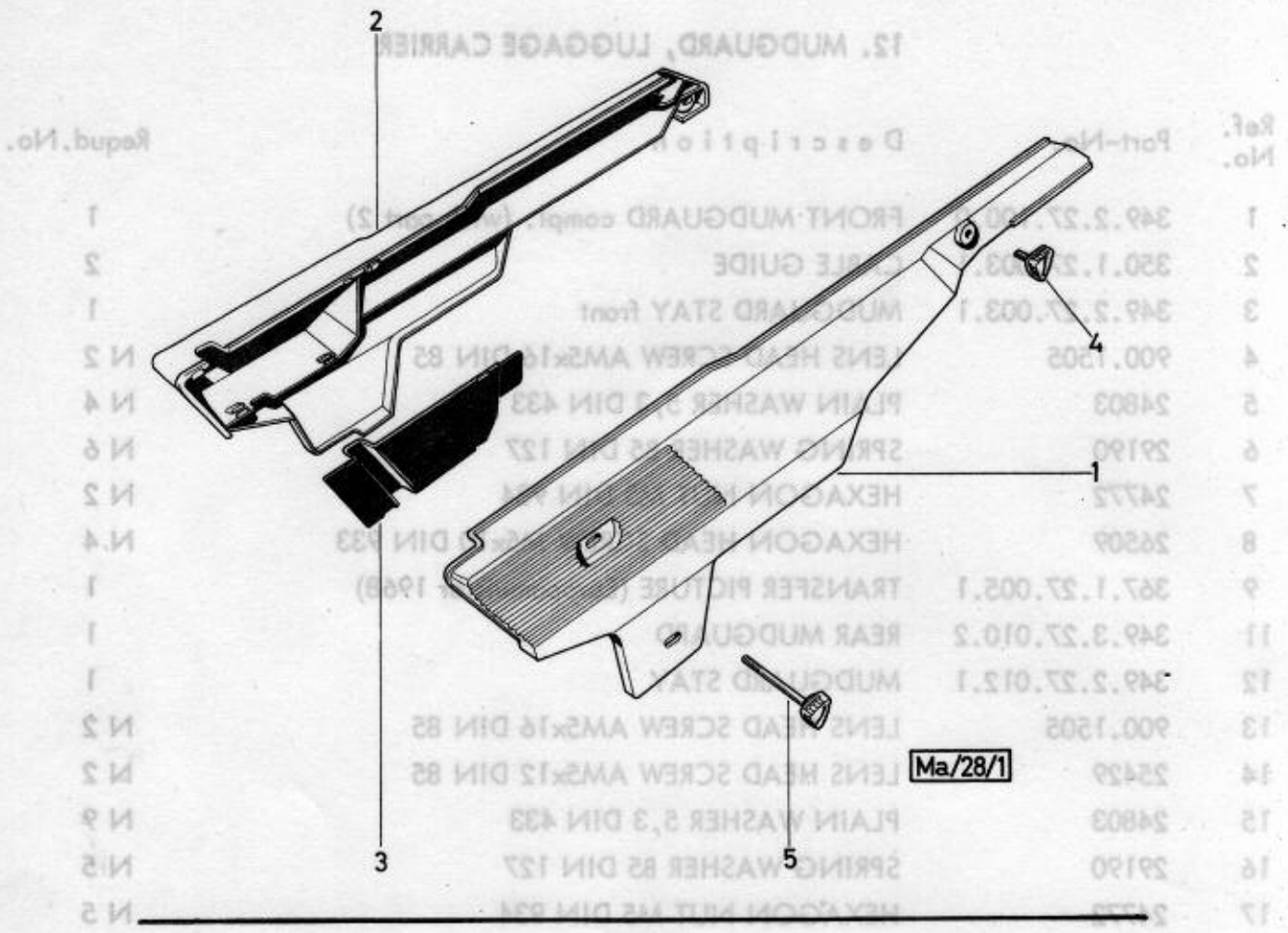
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Ma/27/VE

12. MUDGUARD, LUGGAGE CARRIER

Ref. No.	Part-No.	Description	Requd.No.
1	349.2.27.100.0	FRONT MUDGUARD compl. (with part 2)	1
2	350.1.27.003.1	CABLE GUIDE	2
3	349.2.27.003.1	MUDGUARD STAY front	1
4	900.1505	LENS HEAD SCREW AM5x16 DIN 85	N 2
5	24803	PLAIN WASHER 5,3 DIN 433	N 4
6	29190	SPRING WASHER B5 DIN 127	N 6
7	24772	HEXAGON NUT M5 DIN 934	N 2
8	26509	HEXAGON HEAD SCREW M5x10 DIN 933	N 4
9	367.1.27.005.1	TRANSFER PICTURE (Europameister 1968)	1
11	349.3.27.010.2	REAR MUDGUARD	1
12	349.2.27.012.1	MUDGUARD STAY	1
13	900.1505	LENS HEAD SCREW AM5x16 DIN 85	N 2
14	25429	LENS HEAD SCREW AM5x12 DIN 85	N 2
15	24803	PLAIN WASHER 5,3 DIN 433	N 9
16	29190	SPRING WASHER B5 DIN 127	N 5
17	24772	HEXAGON NUT M5 DIN 934	N 5
21	349.2.29.000.2	LUGGAGE CARRIER	1
26	900.1108	HEXAGON HEAD SCREW M6x20 DIN 933	N 2
27	24804	PLAIN WASHER 6,4 DIN 433	N 4
28	26834	SPRING WASHER B6 DIN 127	N 2
29	24773	HEXAGON NUT M6 DIN 934	N 2
31	349.1.27.020.1	LICENSE PLATE BRACKET	1
32	349.1.27.025.2	LICENSE PLATE REAR	1
33	900.1312	CHEESE HEAD SCREW M5x10 DIN 84	N 2
34	900.3217	CRINKLE WASHER B5 DIN 137	N 5
35	900.2105	HEXAGON NUT M5 DIN 555	N 5



13. CHAIN GUARD (fairings)

Ref. No.	Part-No.	Description	Requd. No.
1	349.1.28.002.2	CHAIN GUARD l.h.s.	1
2	349.1.28.003.1	CHAIN GUARD r.h.s.	1
3	349.1.28.004.1	COVER for chain guard r.h.s.	1
4	349.1.28.006.2	CLAMPING SCREW (M5, 13 long)	4
5	349.1.28.007.2	CLAMPING SCREW (M5, 47 long)	1



14. PROP STAND

11	349.2.24.000.2	PROP STAND	1
12	128.2410	PROP STAND SPRING	1
13	349.1.24.006.1	PROP STAND BEARING CUP	1
14	900.3212	SPRING WASHER A6 DIN 137	N 3
15	26427	HEXAGON BOLT M6x35 DIN 931	N 3

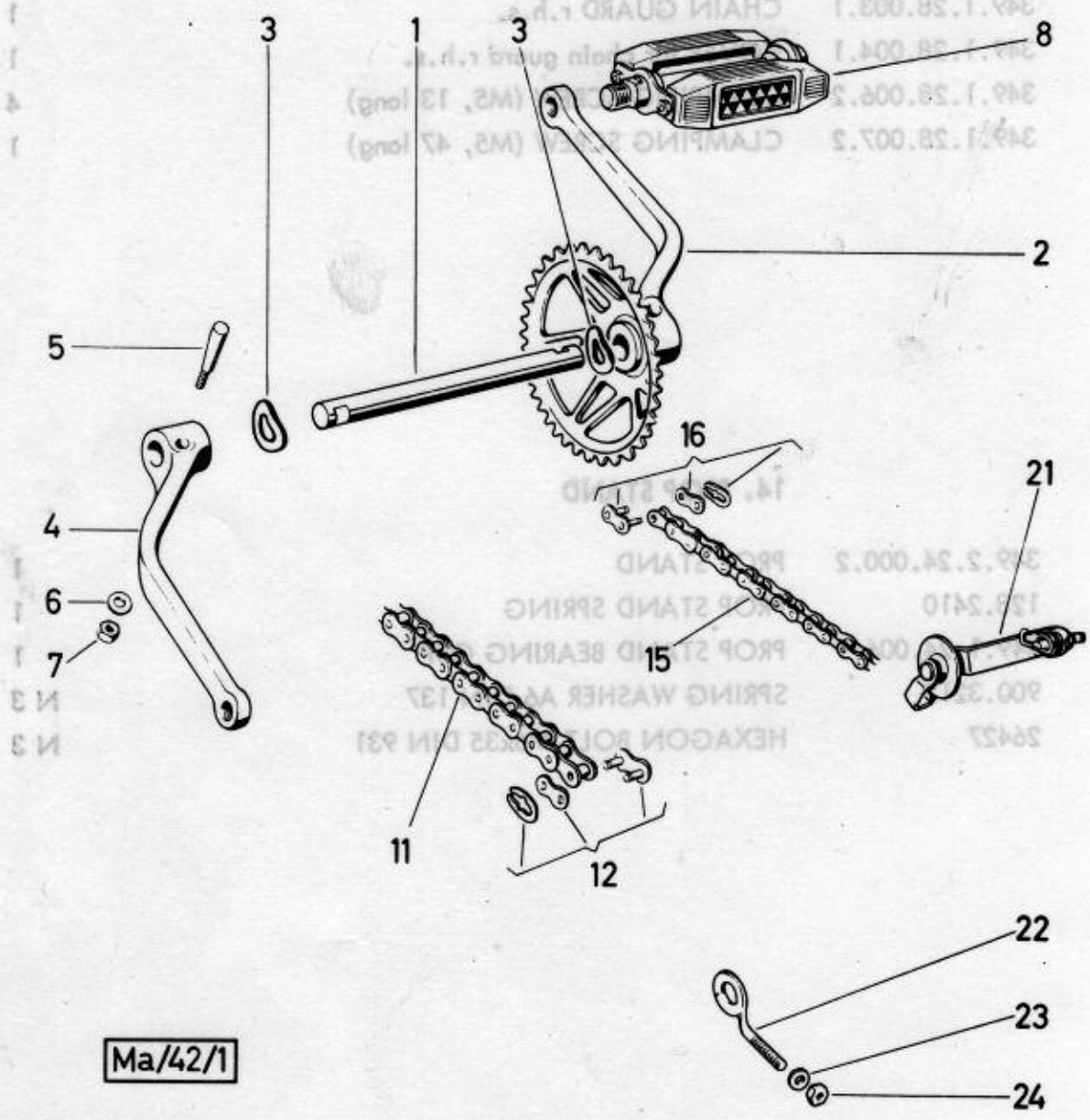


NSA/EM

13. CHAIN GUARD (Zylinder)

Ref. No.	Part-No.	Description	Repub. No.
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1	349.1.28.002.2	CHAIN GUARD L.H.S.	1
2	349.1.28.003.1	CHAIN GUARD R.H.S.	1
3	349.1.28.004.1	CHAIN GUARD R.H.S. (MS, 13 long)	1
4	349.1.28.006.2	CHAIN GUARD R.H.S. (MS, 47 long)	4
5	349.1.28.007.2	CHAIN GUARD R.H.S. (MS, 47 long)	1



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15. PEDALS, CHAINS, CHAIN TENSIONER

Ref. No.	Part-No.	Description	Requd. No.
1	349.1.42.001.1	PEDAL SPINDLE (196 long)	1
2	349.2.42.003.2	CRANK r.h.s. (36 teeth)	1
3	900.3994	SPRING WASHER 30/17/0,5	2
4	320.2.42.002.1	CRANK l.h.s.	1
5	605.1313	COTTER	2
6	900.3926	WASHER 14/6,5/2	2
7	900.2909	HEXAGON NUT 1/4" 26 gear/inch.	2
8	600.1.18.054.0	PEDAL compl. (with rear reflector)	pro pair
11	907.1.28.106.0	DRIVING CHAIN compl. (1/2" x 3/16" x 7,75) 106 rollers	1
12	907.1.28.001.0	CHAIN MASTER LINK compl.	1
15	600.6.15.088.0	CHAIN for pedals (1/2" x 1/8") 88 rollers	1
16	1140.0	CHAIN MASTER LINK compl.	1
21	349.1.28.020.0	CHAIN TENSIONER compl. for chain for pedals	1
22	349.1.41.011.1	CHAIN TENSIONER	2
23	24804	PLAIN WASHER 6,4 DIN 433	N 2
24	900.2014	HEXAGON NUT M6 DIN 934	N 2

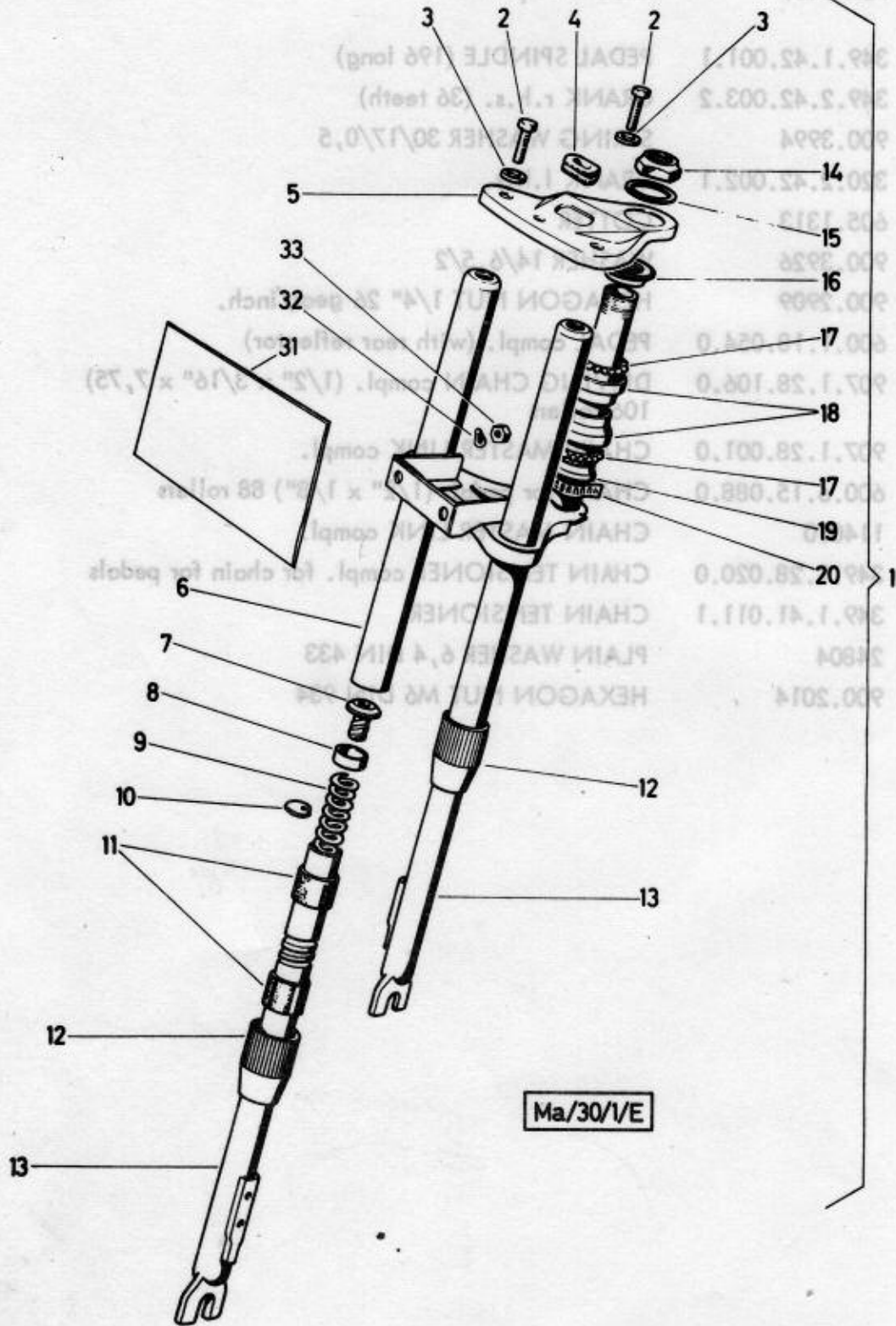


REMOVE

15. PEDALS, CHAINS, CHAIN TENSIONER

Part No.

Ref. No.



Ma/30/VE

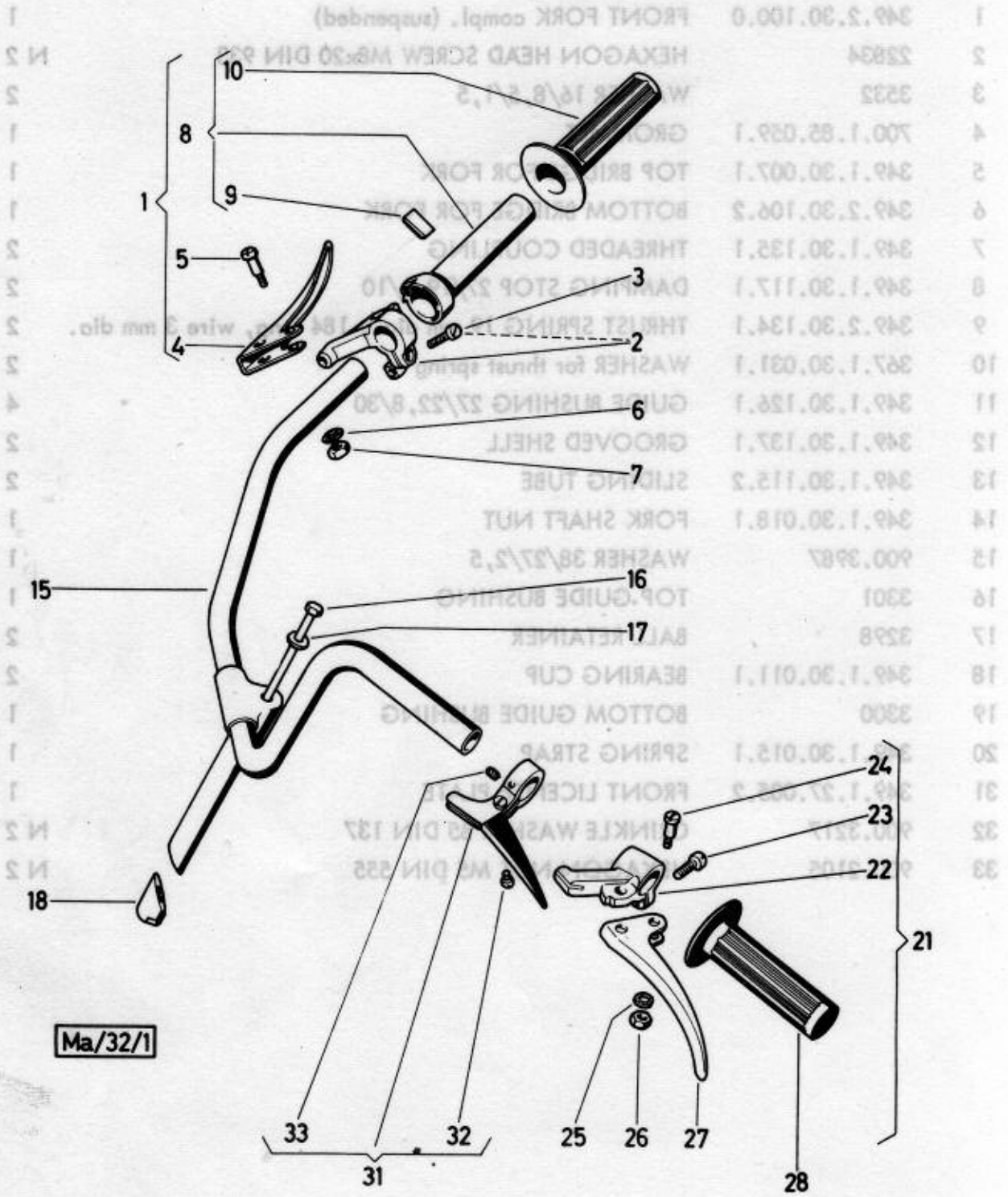
16. FRONT FORK WITH STEERING (suspended)

Ref. No.	Part-No.	Description	Requd. No.
1	349.2.30.100.0	FRONT FORK compl. (suspended)	1
2	22834	HEXAGON HEAD SCREW M8x20 DIN 933	N 2
3	3532	WASHER 16/8,5/1,5	2
4	700.1.85.059.1	GROMMET	1
5	349.1.30.007.1	TOP BRIDGE FOR FORK	1
6	349.2.30.106.2	BOTTOM BRIDGE FOR FORK	1
7	349.1.30.135.1	THREADED COUPLING	2
8	349.1.30.117.1	DAMPING STOP 27/19,2/10	2
9	349.2.30.134.1	THRUST SPRING 19 mm dia., 184 long, wire 3 mm dia.	2
10	367.1.30.031.1	WASHER for thrust spring	2
11	349.1.30.126.1	GUIDE BUSHING 27/22,8/30	4
12	349.1.30.137.1	GROOVED SHELL	2
13	349.1.30.115.2	SLIDING TUBE	2
14	349.1.30.018.1	FORK SHAFT NUT	1
15	900.3987	WASHER 38/27/2,5	1
16	3301	TOP GUIDE BUSHING	1
17	3298	BALL RETAINER	2
18	349.1.30.011.1	BEARING CUP	2
19	3300	BOTTOM GUIDE BUSHING	1
20	349.1.30.015.1	SPRING STRAP	1
31	349.1.27.005.2	FRONT LICENSE PLATE	1
32	900.3217	CRINKLE WASHER B5 DIN 137	N 2
33	900.2105	HEXAGON NUT M5 DIN 555	N 2



16. FRONT FORK WITH STEERING (suspended)

Ref. No.	Part-No.	Description	Repub. No.
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Ma/32/1

17. HANDLEBAR AND THROTTLE CONTROL

Ref. No.	Part-No.	Description	Requd. No.
1	349.1.32.005.0	<u>THROTTLE TWIST GRIP compl.</u> (with parts 2 - 10)	1
2	349.1.32.007.0	HOUSING for throttle twist grip compl. (with part 3)	1
3	050.3222	LENS HEAD SCREW (M6x15)	1
4	349.1.32.006.1	BRAKE LEVER	1
5	050.3227	LEVER BOLT (M5)	1
6	22803	TOOTHED LOCK WASHER J5,3 DIN 6797	N 1
7	24772	HEXAGON NUT M5 DIN 934	N 1
8	349.1.32.008.0	THROTTLE TWIST GRIP TUBE compl. (with parts 9 and 10)	1
9	349.1.32.009.1	BRAKE SPRING	1
10	360.2.32.016.1	TWIST GRIP COVER 24 mm dia. (black)	1
15	349.2.32.000.0	<u>HANDLEBAR compl.</u>	1
16	349.1.32.051.1	CLAMPING SPINDLE (M8x1) 184 long - 8G	1
17	186	WASHER 20/8,4/3,5	1
18	349.1.32.022.1	CLAMP WEDGE	1
21	349.1.32.017.0	<u>BRAKE LEVER compl.</u> (with parts 22 - 27)	1
22	357.1.32.018.1	JOINT	1
23	050.3222	LENS HEAD SCREW (M6x15)	1
24	050.3227	LEVER BOLT (M5)	1
25	22803	INTERNAL TOOTHED WASHER J5,3 DIN 6797	N 1
26	24772	HEXAGON NUT M5 DIN 934	N 1
27	349.1.32.017.1	HAND LEVER for brake	1
28	350.3.32.016.1	DUMMY RUBBER GRIP 22 mm dia. (black)	1
31	349.1.32.030.0	<u>ACTUATING LEVER compl.</u> (with parts 32 and 33) for starter clutch and decompressor	1
32	349.1.32.031.1	CABLE CLAMPING SCREW (M4x10)	1
33	901.1941	GRUB SCREW M5x6 (similar DIN 533)	2

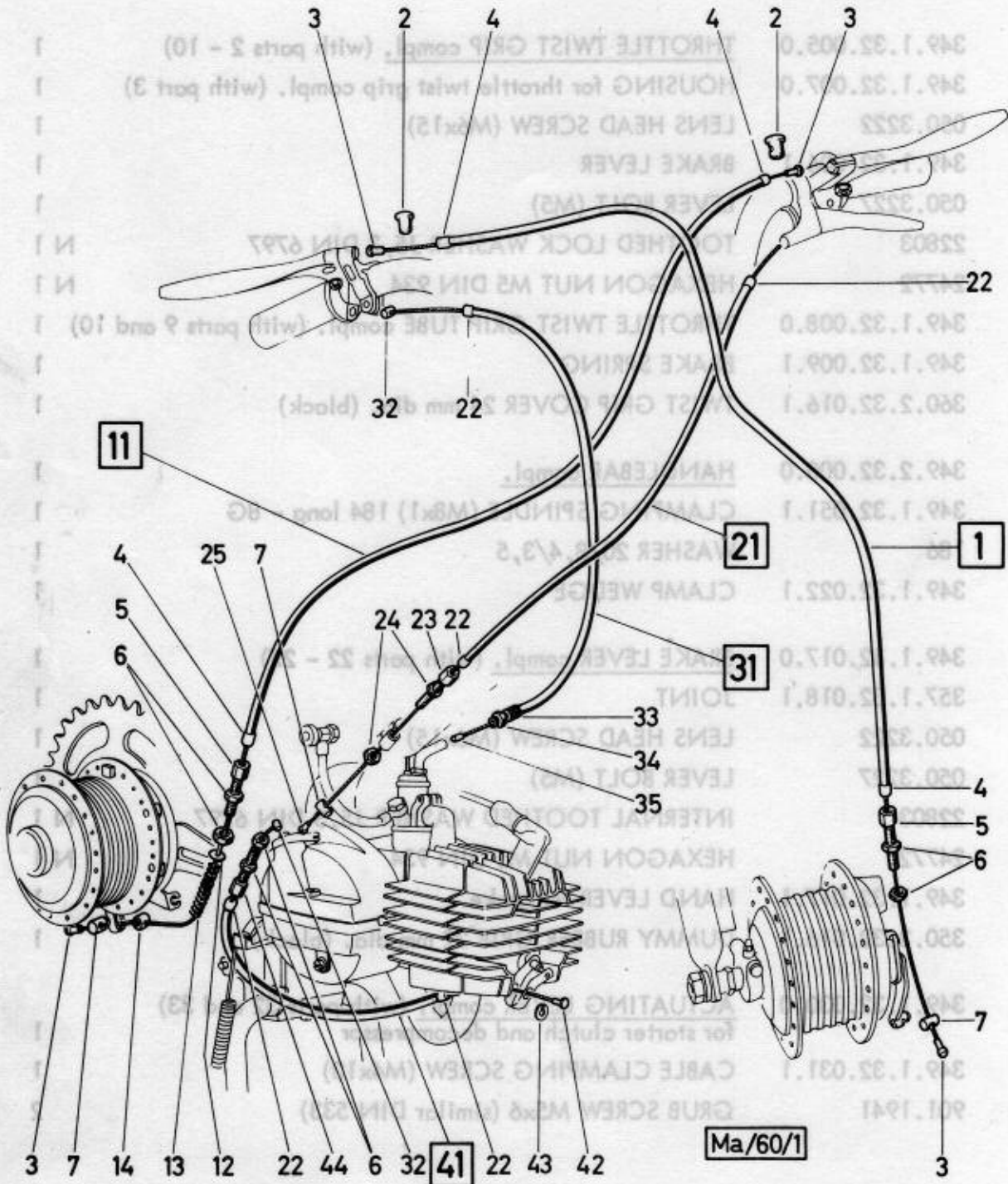
17. HANDLEBAR AND THROTTLE CONTROL

Ref. No.

Description

Part-No.

Ref. No.



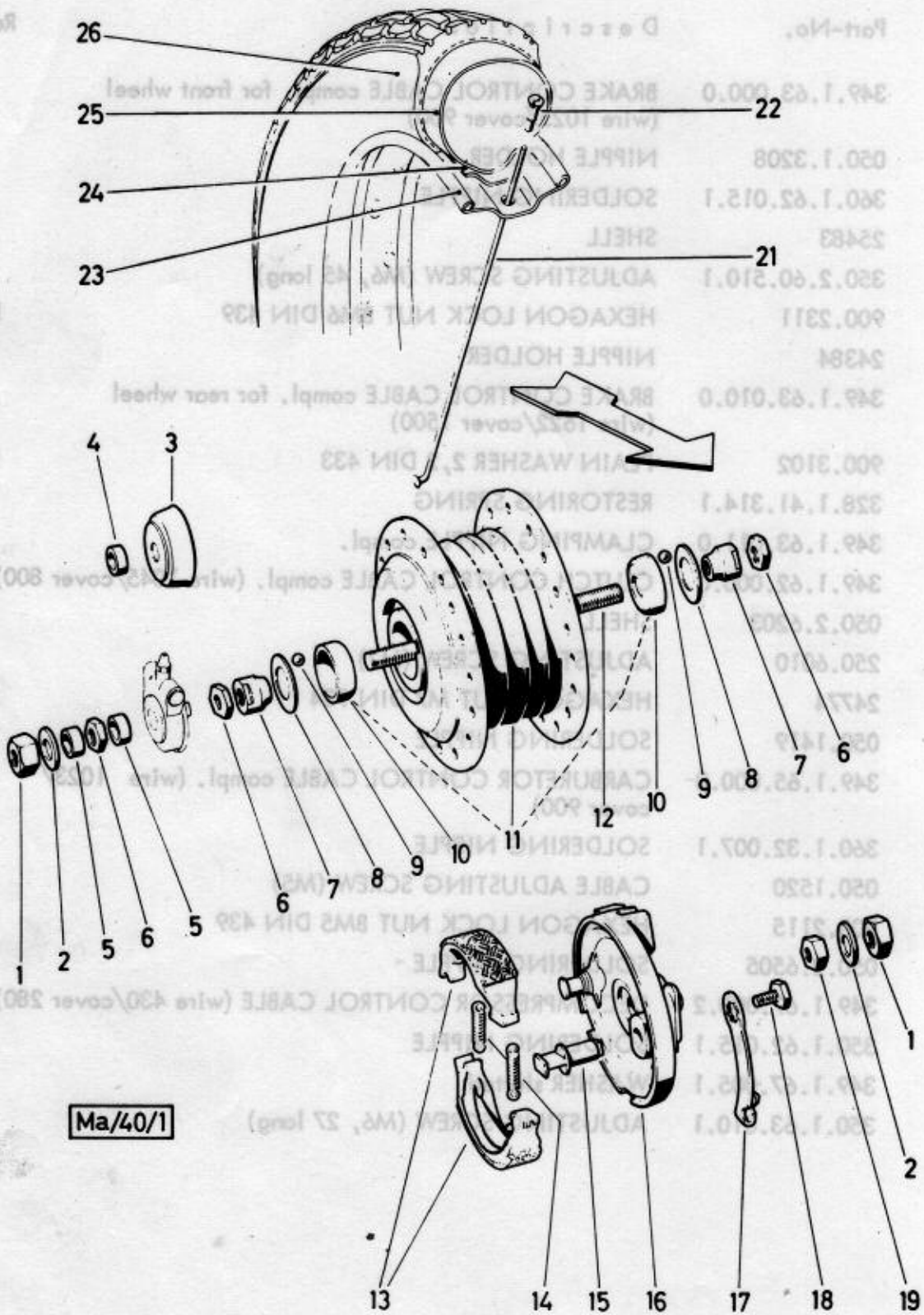
18. BOWDEN CABLES

Ref. No.	Part-No.	Description	Reqd. No.
1	349.1.63.000.0	BRAKE CONTROL CABLE compl. for front wheel (wire 1025/cover 900)	1
2	050.1.3208	NIPPLE HOLDER	2
3	360.1.62.015.1	SOLDERING NIPPLE	4
4	25483	SHELL	4
5	350.2.60.510.1	ADJUSTING SCREW (M6, 45 long)	2
6	900.2311	HEXAGON LOCK NUT BM6 DIN 439	N 6
7	24384	NIPPLE HOLDER	3
11	349.1.63.010.0	BRAKE CONTROL CABLE compl. for rear wheel (wire 1622/cover 1500)	1
12	900.3102	PLAIN WASHER 2,2 DIN 433	N 1
13	328.1.41.314.1	RESTORING SPRING	1
14	349.1.63.011.0	CLAMPING NIPPLE compl.	1
21	349.1.62.000.0	CLUTCH CONTROL CABLE compl. (wire 1045/cover 800)	1
22	050.2.6203	SHELL	5
23	250.6010	ADJUSTING SCREW (M7)	1
24	24774	HEXAGON NUT M7 DIN 934	N 2
25	050.1419	SOLDERING NIPPLE	1
31	349.1.65.000.0	CARBURETOR CONTROL CABLE compl. (wire 1023/cover 900)	1
32	360.1.32.007.1	SOLDERING NIPPLE	2
33	050.1520	CABLE ADJUSTING SCREW (M5)	1
34	900.2115	HEXAGON LOCK NUT BM5 DIN 439	N 1
35	050.2.6505	SOLDERING NIPPLE	1
41	349.1.67.000.2	DECOMPRESSOR CONTROL CABLE (wire 430/cover 280)	1
42	350.1.62.015.1	SOLDERING NIPPLE	1
43	349.1.67.005.1	WASHER slotted	1
44	350.1.63.010.1	ADJUSTING SCREW (M6, 27 long)	1

18. BOWDEN CABLES

Repub. No.

Ref. No.



Ma/40/1

19. FRONT WHEEL

Ref. No.	Part-No.	Description	Reqd. No.
--	349.2.40.000.0	FRONT WHEEL compl. (without tire)	1
--	349.1.40.002.0	FRONT WHEEL FULL HUB compl. (Leleu 80 mm dia.)	1
1	349.1.40.016.1	HEXAGON NUT (axle nut)(M11x1, 10 mm high, 19 SW)	2
2	100.3033	WASHER 19/11/1,5	2
3	349.1.40.017.1 ^x	COVER CAP	1
4	349.1.40.005.1 ^x	SPACER RING 16/11,2/4,1	1
5	349.1.40.004.1	SPACER RING 16/11,2/4,7	2
6	349.1.40.008.1	HEXAGON NUT (M11x1, 5 mm high, 16 SW)	3
7	349.1.40.010.1	CONE 18 mm dia., 13 long	2
8	349.1.40.011.1	COVER DISC 29,2/18,5/0,4	2
9	22757	BALL 7/32"	22
10	349.1.40.006.1	BEARING CUP 29 mm dia., 10,5 high	2
11	349.1.40.003.2	FRONT WHEEL BRAKE HUB (with pressed-in bearing cups)	1
12	349.1.40.026.1	FRONT WHEEL AXLE, 156 long	1
13	349.1.40.015.0	PAIR OF BRAKE SHOES with glued lining	1
14	349.1.40.019.1	BRAKE SHOE SPRING	2
15	349.1.40.009.1	BRAKE CAM	1
16	349.1.40.007.2	BRAKE COVER PLATE	1
17	349.1.40.013.1	BRAKE LEVER	1
18	349.1.40.012.1	HEXAGON BOLT (M6, total length 10,5, SW 14)	1
19	349.1.40.014.1	HEXAGON NUT (M11x1, 7 mm high, SW 16)	1
21	349.2.40.030.1	SPOKE 2,6 mm dia., 188 long	36
22	365.1.40.031.1	NIPPLE M3	36
23	349.1.40.033.1	RIM 17"	1
24	900.0840	CHAFING STRIP	1
25	901.0863	INNER TUBE 21" x 2"	1
26	901.0862	TIRE 21" x 2"	1

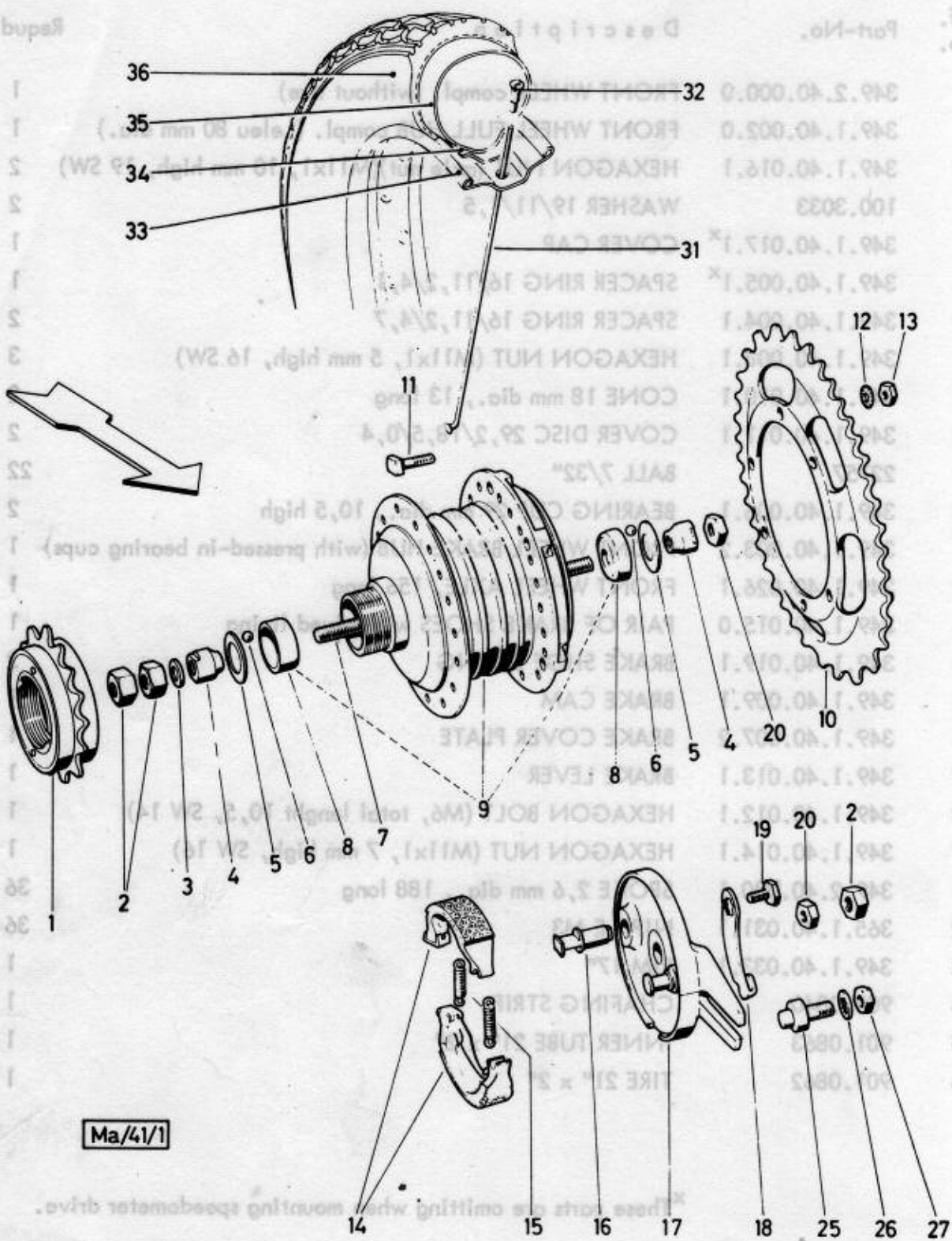
^xThese parts are omitting when mounting speedometer drive.

19. FRONT WHEEL

Repub.No.

Part-No.

Ref. No.



Ma/41/1

20. REAR WHEEL

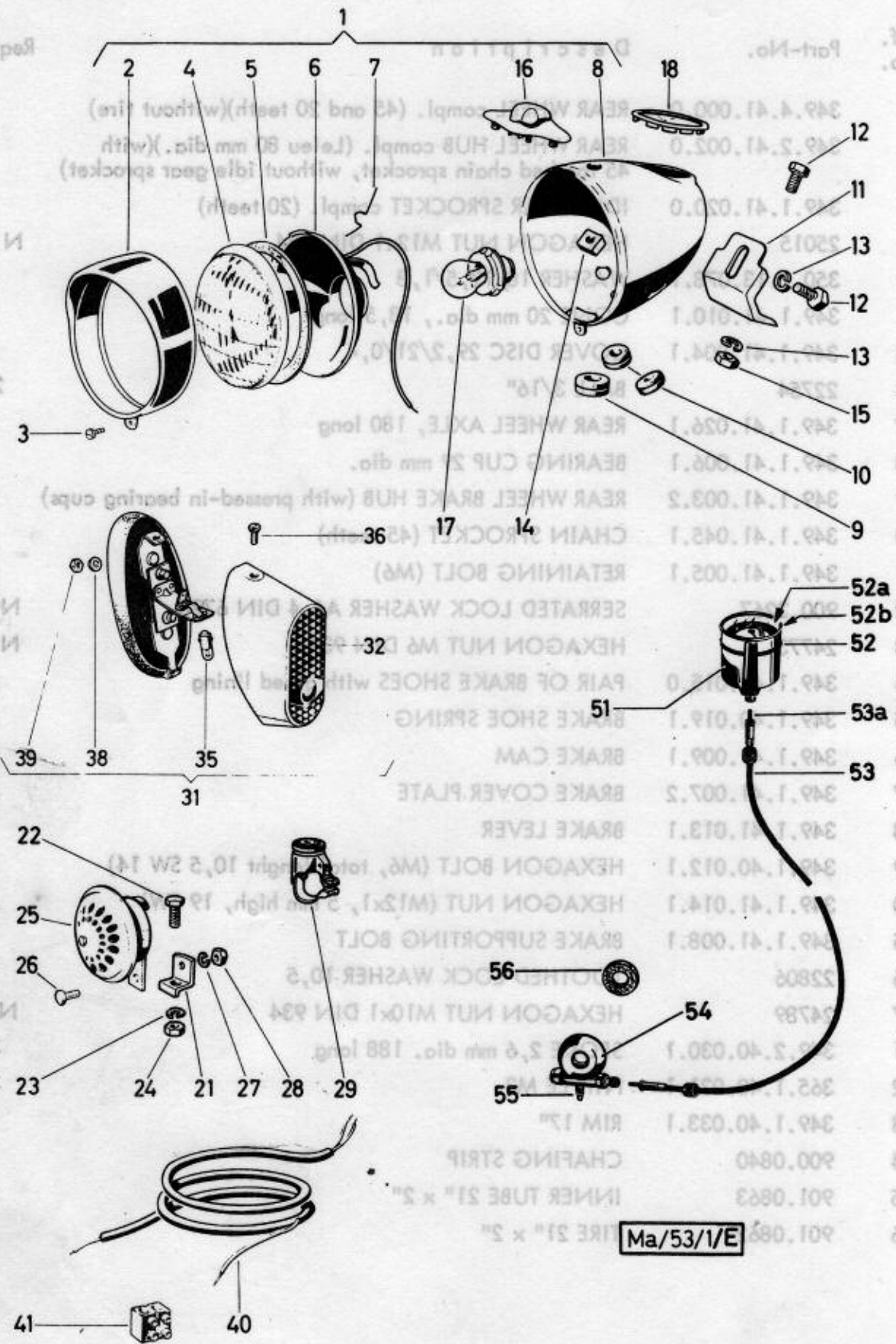
Ref. No.	Part-No.	Description	Requd. No.
--	349.4.41.000.0	REAR WHEEL compl. (45 and 20 teeth)(without tire)	1
--	349.2.41.002.0	REAR WHEEL HUB compl. (Leleu 80 mm dia.)(with 45 toothed chain sprocket, without idle gear sprocket)	1
1	349.1.41.020.0	IDLE GEAR SPROCKET compl. (20 teeth)	1
2	25015	HEXAGON NUT M12x1 DIN 934	N 3
3	350.1.13.078.1	WASHER 18/12,5/1,8	1
4	349.1.41.010.1	CONE 20 mm dia., 13,5 long	2
5	349.1.41.004.1	COVER DISC 29,2/21/0,4	2
6	22754	BALL 3/16"	26
7	349.1.41.026.1	REAR WHEEL AXLE, 180 long	1
8	349.1.41.006.1	BEARING CUP 29 mm dia.	2
9	349.1.41.003.2	REAR WHEEL BRAKE HUB (with pressed-in bearing cups)	1
10	349.1.41.045.1	CHAIN SPROCKET (45 teeth)	1
11	349.1.41.005.1	RETAINING BOLT (M6)	6
12	900.3267	SERRATED LOCK WASHER A6,4 DIN 6798	N 6
13	24773	HEXAGON NUT M6 DIN 934	N 6
14	349.1.40.015.0	PAIR OF BRAKE SHOES with glued lining	1
15	349.1.40.019.1	BRAKE SHOE SPRING	2
16	349.1.41.009.1	BRAKE CAM	1
17	349.1.41.007.2	BRAKE COVER PLATE	1
18	349.1.41.013.1	BRAKE LEVER	1
19	349.1.40.012.1	HEXAGON BOLT (M6, total lenght 10,5 SW 14)	1
20	349.1.41.014.1	HEXAGON NUT (M12x1, 5 mm high, 19 SW)	2
25	349.1.41.008.1	BRAKE SUPPORTING BOLT	1
26	22806	TOOTHED LOCK WASHER 10,5	1
27	24789	HEXAGON NUT M10x1 DIN 934	N 1
31	349.2.40.030.1	SPOKE 2,6 mm dia. 188 long	36
32	365.1.40.031.1	NIPPLE M3	36
33	349.1.40.033.1	RIM 17"	1
34	900.0840	CHAFING STRIP	1
35	901.0863	INNER TUBE 21" x 2"	1
36	901.0862	TIRE 21" x 2"	1

20. REAR WHEEL

Ref. No.

Part-No.

Ref. No.



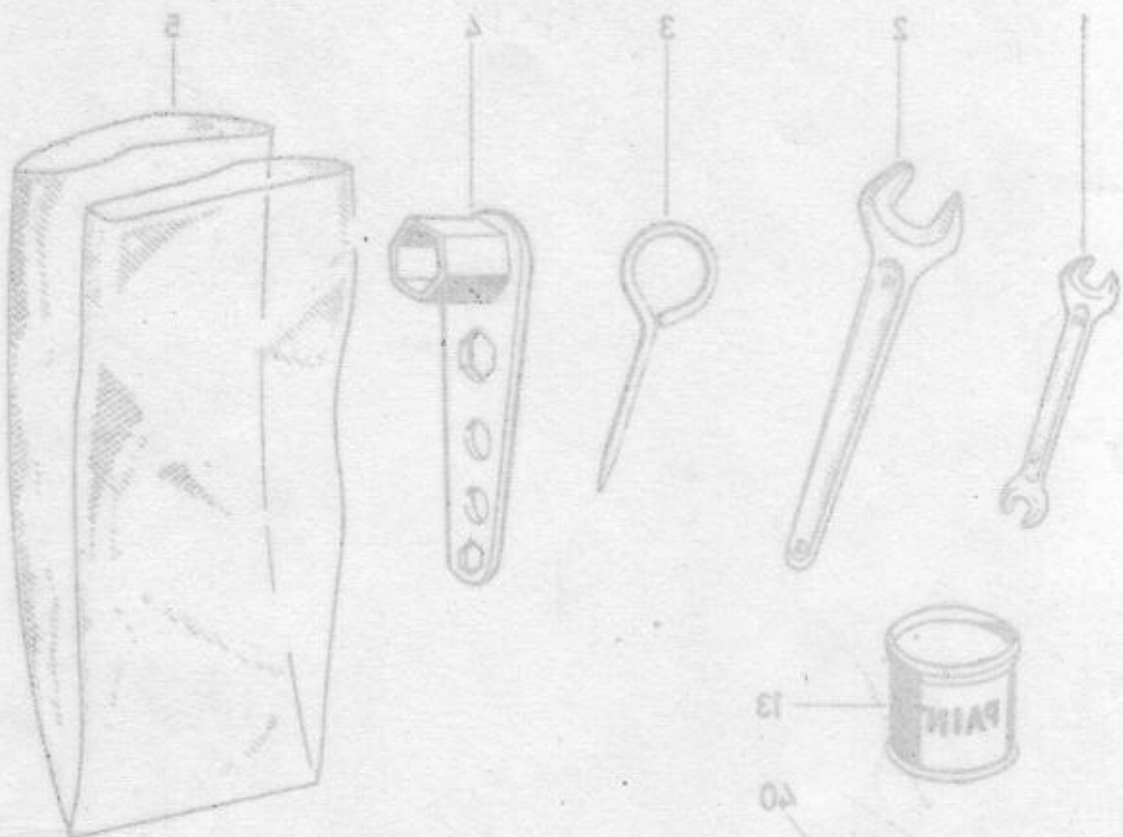
Ma/53/1/E

(cont.) 21. HEADLAMP, TAIL-STOP-LIGHT, RATTLE, SPEEDOMETER WITH DRIVE

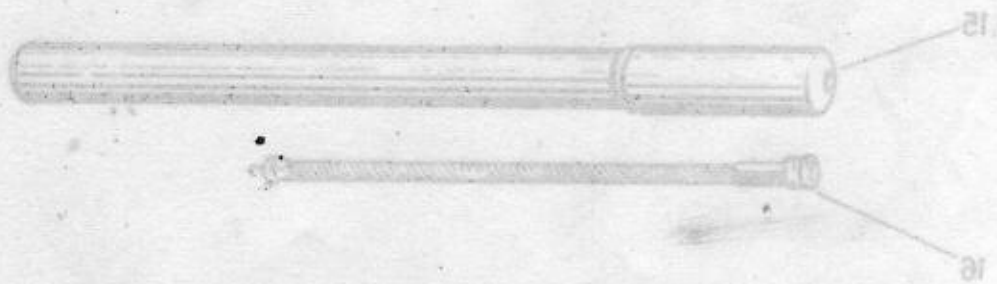
Ref. No.	Part-No.	Description	Requd. No.
1	349.1.53.000.0	HEADLAMP compl. (ZKW M 1311 M IX, with perpetually tipped head lamp)	1
2	320.2.53.103.2	HEADLAMP RIM	1
3	900.1540	RAISED CHEESE HEAD SCREW M3,5x10 DIN 85	N 1
4	349.1.53.004.1	HEADLAMP GLASS	1
5	050.5306	RUBBER PACKING 95/85/1	1
6	349.1.53.008.2	REFLECTOR	1
7	320.2.53.107.1	SPRING for reflector	4
8	349.1.53.001.2	HEADLAMP BODY	1
9	320.5.53.005.1	GROMMET	1
10	320.2.53.105.1	GROMMET	2
11	349.1.53.010.1	HEADLAMP BRACKET	1
12	25585	HEXAGON HEAD SCREW M8x16 DIN 933	N 2
13	26819	SPRING WASHER B8 DIN 127	N 2
14	900.2208	SQUARE NUT M8 DIN 557	N 1
15	24775	HEXAGON NUT M8 DIN 934	N 1
16	050.5317.0	COMBINED SWITCH compl.	1
17	902.0769	BULB T 6V 15W DIN 72601 socket P 26s	N 1
18	050.3045	COVER for speedometer opening	as requd.
21	349.1.56.001.1	RATTLE BRACKET	1
22	25585	HEXAGON HEAD SCREW M8x16 DIN 933	N 1
23	26819	SPRING WASHER B8 DIN 127	N 1
24	900.2108	HEXAGON NUT M8 DIN 555	N 1
25	902.0772	RATTLE (Hella with fastoon plug connector)	1
26	24927	HEXAGON HEAD SCREW M6x12 DIN 933	N 1
27	26834	SPRING WASHER B6 DIN 127	N 1
28	900.2106	HEXAGON NUT M6 DIN 555	N 1
29	349.1.56.010.0	PRESS BUTTON compl. for rattle	1
31	349.3.55.000.0	TAIL-STOP-LIGHT compl. (ZKW M 1378 M IV K)	1
32	349.3.55.000.2	HOUSING for tail-stop-light	1
35	901.0765	BULB H 6V 2W Ba 9s	1
38	900.3255	SERRATED LOCK WASHER A5,3 DIN 6798	N 2
39	24772	HEXAGON NUT M5 DIN 934	N 2

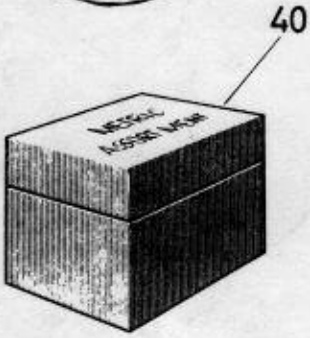
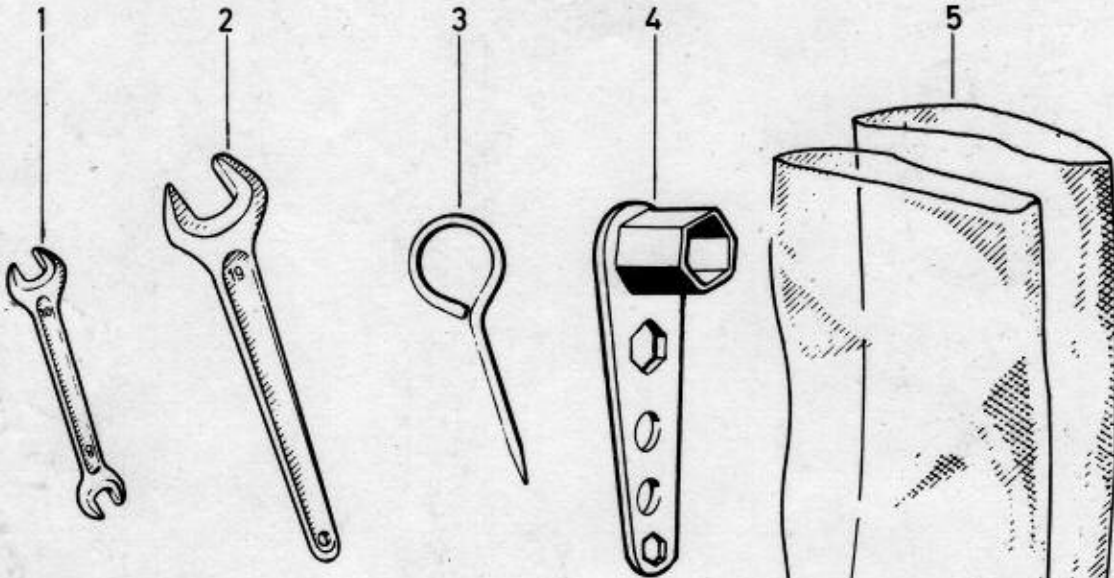
21. HEADLAMP, TAIL-STOP-LIGHT, RATTLE, SPEEDOMETER WITH DRIVE (cont.)

Ref. No.	Part-No.	Description	Requd. No.
40	349.2.57.000.0	HARNES compl.	1
41	51.1.5703	SOFT RUBBER TERMINAL (2 rows)	1
51	050.2.5324	SPEEDOMETER 48 mm dia. (45 miles)	1
52	050.5327	RUBBER RING 49/44/1,5 for outside of speedometer	1
52a	050.1.5322	SPEEDOMETER GLASS 51 mm dia.	1
52b	050.1.5323	RUBBER RING 1,3 $\frac{1}{2}$ x 40 for inside of speedometer glass	1
53	360.1.53.525.0	DRIVING SHAFT compl., 600 long (black)	1
53a	050.1.5325	DRIVING SHAFT alone (core)	1
54	349.2.40.050.0	SPEEDOMETER DRIVE compl.	1
55	26821	GREASE NIPPLE	1
56	050.3.4051	SEALING RING (Moltopren) 36/18/5	1
		HEADLAMP BRACKET	11
		HEXAGON HEAD SCREW M8x18 DIN 933	12
		SPRING WASHER 88 DIN 127	13
		SQUARE NUT M8 DIN 934	14
		HEXAGON NUT M8 DIN 934	15
		COMBINED SWITCH compl.	16
		BULB T 6V 15W DIN 75801 socket P 20a	17
		COVER for speedometer opening	18
		RATTLE BRACKET	21
		HEXAGON HEAD SCREW M8x18 DIN 933	22
		SPRING WASHER 88 DIN 127	23
		HEXAGON NUT M8 DIN 934	24
		RATTLE (Hella with fastoon plug connector)	25
		HEXAGON HEAD SCREW M8x12 DIN 933	26
		SPRING WASHER 88 DIN 127	27
		HEXAGON NUT M8 DIN 934	28
		PRESS BUTTON compl. for rattle	29
		TAIL-STOP-LIGHT compl. (ZKW M 1378 M IV K)	31
		HOUSING for tail-stop-light	32
		BULB H 6V 2W B2	33
		SEPARATED LOCK WASHER A2,3 DIN 6798	38
		HEXAGON NUT M8 DIN 934	39

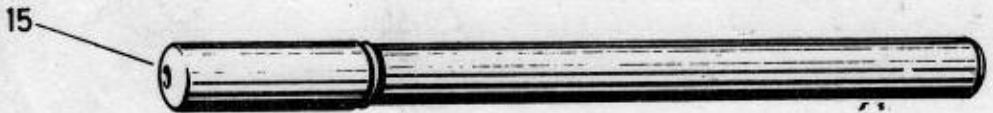


MA/20/1E





Ma/70/1/E



STEYR-DAIMLER-PUCH
(Great Britain) Ltd.

6 Trinity - Square
Nottingham NG 1 4AF
ENGLAND
Tel.: Nottingham 424 82

Dear customer!

Enclosed we send you the sheets to replace in your spare-parts catalogue "Maxi" England, in which you will find all new and corrected spare-parts.

The sheets marked with "▲ Edition January 1970" we ask you to replace. This are the pages:

11/12	27/28
13/14	33/34
15/16	35/36
17/18	47/48
25/26	49/-

On the new pages the alterations will be indicated by a number of symbols. Their meaning is explained below.

- Newly added spare-part
- New spare-part to replace old one (the two being interchangeable)
- This spare-part is no longer required
- X This spare-part is no longer supplied
- < For text-correction, required number of items-correction, or spare-part number-correction
- ▲ Symbol of new sheets which take the place of old ones

2. CYLINDER, DECOMPRESSOR, ENGINE PARTS

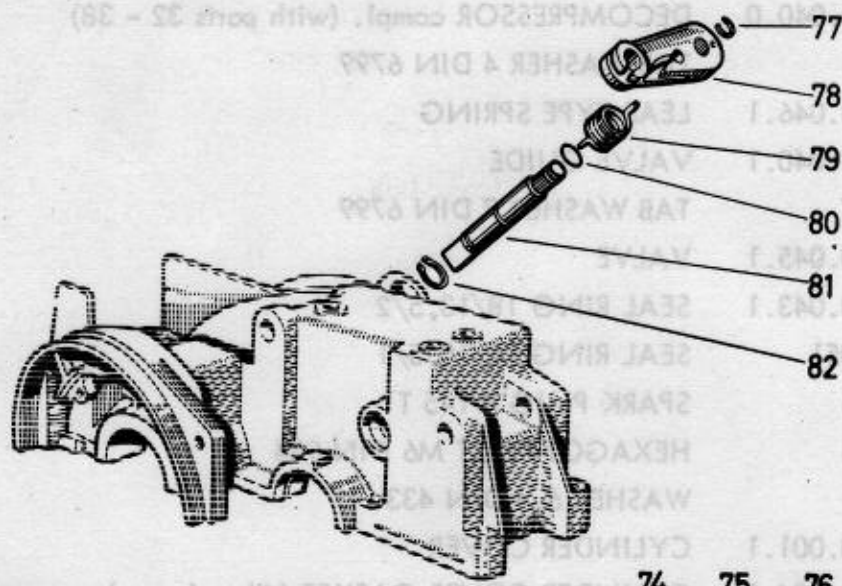
Ref. No.	Part-No.	Description	Requd. No.
31	349.1.10.040.0	DECOMPRESSOR compl. (with parts 32 - 38)	1
32	900.4604	TAB WASHER 4 DIN 6799	N 1
33	349.1.10.046.1	LEAF TYPE SPRING	1
34	349.1.10.040.1	VALVE GUIDE	1
35	900.4607	TAB WASHER 7 DIN 6799	N 1
36	349.1.10.045.1	VALVE	1
37	349.1.10.043.1	SEAL RING 18/13,5/2	1
38	050.6.1051	SEAL RING 14/10,5/1	1
41	902.0726	SPARK PLUG W145 T1	1
42	900.2014	HEXAGON NUT M6 DIN 934	N 4
43	24804	WASHER 6,4 DIN 433	N 4
44	349.1.10.001.1	CYLINDER COVER	1
45	349.1.10.004.1	CYLINDER COVER GASKET (Alu, 4 rows)	1
46	< 349.1.10.013.1	CYLINDER BASE FLANGE GASKET (1 mm thick)	1
47	349.1.10.005.0	CYLINDER compl. (with piston, wrist pin and wire circlip)	1
47a	902.1968	FIXING STUD M6x18 DIN 835-8G (for exhaust- and carburetor fastening)	N 4
48	349.1.10.106.0/21	PISTON compl. 38 mm dia., sort 1	1
48	349.1.10.106.0/22	PISTON compl. 38 mm dia., sort 2	1
48	349.1.10.106.0/23	PISTON compl. 38 mm dia., sort 3	1
48	349.1.10.106.0/24	PISTON compl. 38 mm dia., sort 4	1
48	349.1.10.106.0/25	PISTON compl. 38 mm dia., sort 5	1
49	331.1.10.160.1	PISTON RING (square ring FS2 - 38/34,5x2 fz ki kz Pt DIN 24910)	N 2
50	900.4855	NOTCHED LOCKING PIN 2x6 DIN 1473	N 2
51	331.1.10.011.1/12	WRIST PIN 12 mm dia., 31 long sort 2	1
52	901.4701	WIRE LOCK WASHER B12 DIN 73123	N 2
53	< 349.1.10.015.0 ^x	CRANKSHAFT compl. with connecting rod, 12 mm dia. with bevel 1 : 5	} until ma. } 9,606.164
53	o 349.2.10.015.0 ^{xx}	CRANKSHAFT compl. with connecting rod, 12 mm dia. with bevel 1 : 5	
54	349.1.10.021.1	BUSH for connecting rod 14/11,6/12	1
55	901.3801	SEAL RING BA 40/17/7 DIN 3760	} for crankshaft mounting l.h.s.
56	900.6203	DEEP ROW BALL BEARING 40/17/12 6203 DIN 625	
57	901.3827	SEAL RING A 40/22/7 DIN 3760	} for crankshaft mounting r.h.s.
58	900.6219	DEEP ROW BALL BEARING 40/17/12 Steyr 6203 NR	

^xFor flywheel magneto generator 349.1.50.000.0 (Bosch 0212 112 061 RB1-6V 17W).

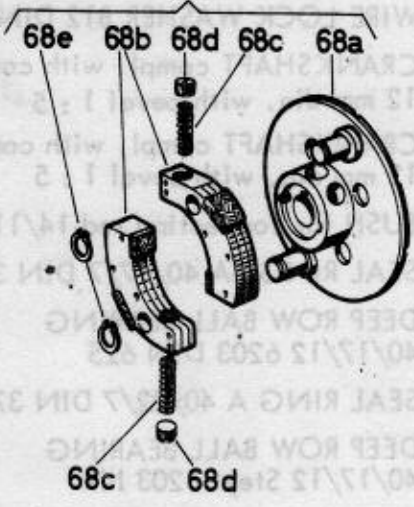
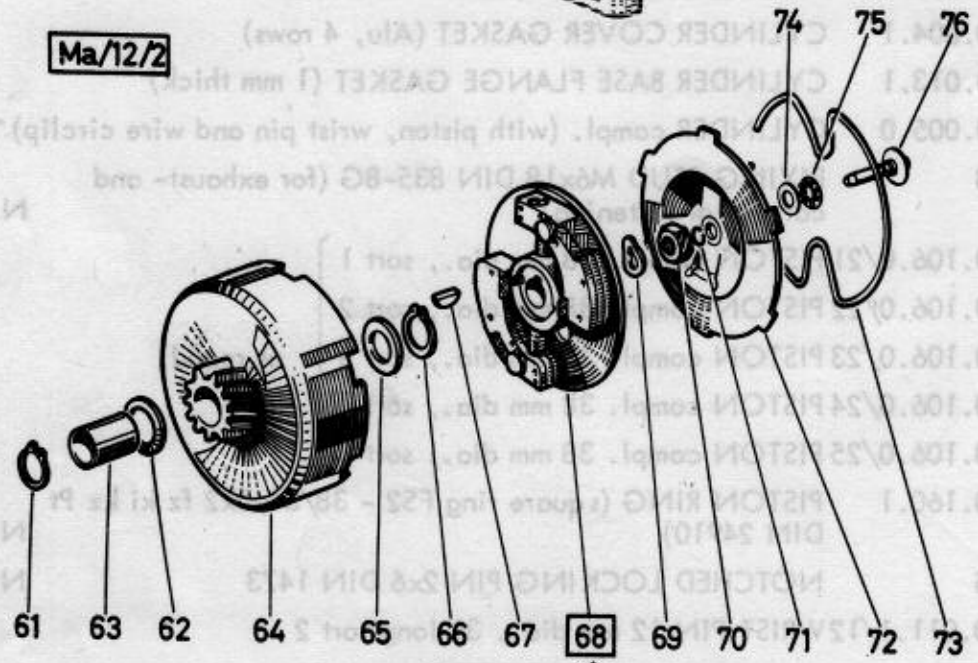
^{xx}For flywheel magneto generator 349.2.50.000.0 (Bosch 0212 112 062 RB1-6V 17W).

3. CYLINDER, DECOMPRESSOR, ENGINE PARTS

Part No.	Description	Part No.	Ref. No.
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Ma/12/2



SHEET TO REPLACE IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"

SHEET TO BE KEPT IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"

3. CLUTCH

Ref. No.	Part-No.	Description	Requd.No.
61	900.4617	CIRCLIP Sg 17x1 DIN 471	N 1
62	901.3927	WASHER 24/17/1,3	1
62	901.3923	WASHER 24/17/1,5	1
62	901.3928	WASHER 24/17/1,7	1
63	349.1.12.011.1	BEARING BUSHING 17/15/22	1
64	-----	CLUTCH DRUM ✓ will not more to give off loose! see-primary drive compl. group 4. gearbox	
65	901.3943	WASHER 22/15/1,1	1
65	901.3929	WASHER 22/15/1,3	1
65	901.3924	WASHER 22/15/1,5	1
65	901.3930	WASHER 22/15/1,7	1
65	901.3942	WASHER 22/15/1,9	1
66	900.4619	CIRCLIP Sg 15x1 DIN 471	N 1
67	23340	WOODRUFF KEY 3x5 DIN 6888	N 1
68	349.1.12.004.0	CLUTCH HUB compl.	1
68a	○ 349.1.12.004.2	CLUTCH HUB loose	1
68b	○ 349.1.12.005.0	PAIR OF CLUTCH SHOE with glued lining	pro pair
68c	○ 349.1.12.006.1	THRUST SPRING for clutch shoe	2
68d	○ 349.1.12.007.1	ADJUSTING SCREW (M10x1x7,5)	2
68e	○ 900.4610	SNAP RING Sg 10x1 DIN 471	N 2
69	900.3210	SPRING WASHER B10 DIN 137	N 1
70	900.2011	HEXAGON NUT M10x1 DIN 934	N 1
71	900.4635	SPRING RING 5 DIN 9045	N 1
72	349.1.12.008.1	CLUTCH COVER	1
73	349.1.12.009.1	RETAINING SPRING	1
74	349.1.12.015.1	THRUST WASHER 15/5/1	1
75	900.6840	AXIAL NEEDLE BEARING 6,4x17,2x1,984	1
76	349.1.12.014.1	THRUST BOLT	1
77	900.4606	Bz-CIRCLIP 6 DIN 6799	N 1
78	349.1.12.031.1	DECLUTCHING LEVER	1
79	349.2.12.022.1	RETURN SPRING	1
80	900.3883	RUBBER SEAL RS 6-9-1,5	1
81	349.1.12.028.1	DECLUTCHING SHAFT	1
82	900.4693	C-RING Sg H 10x1	1

SHEET TO REPLACE IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"

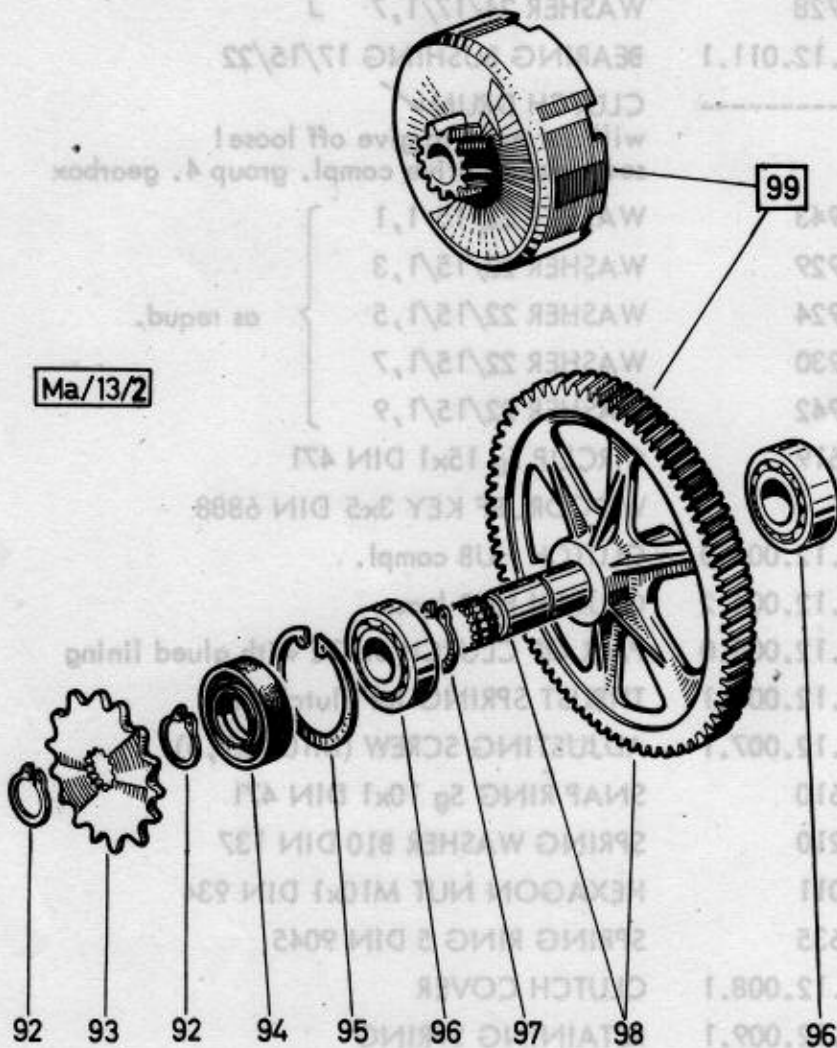
3. CLUTCH

Repub. No.

Description

Part-No.

Ref. No.

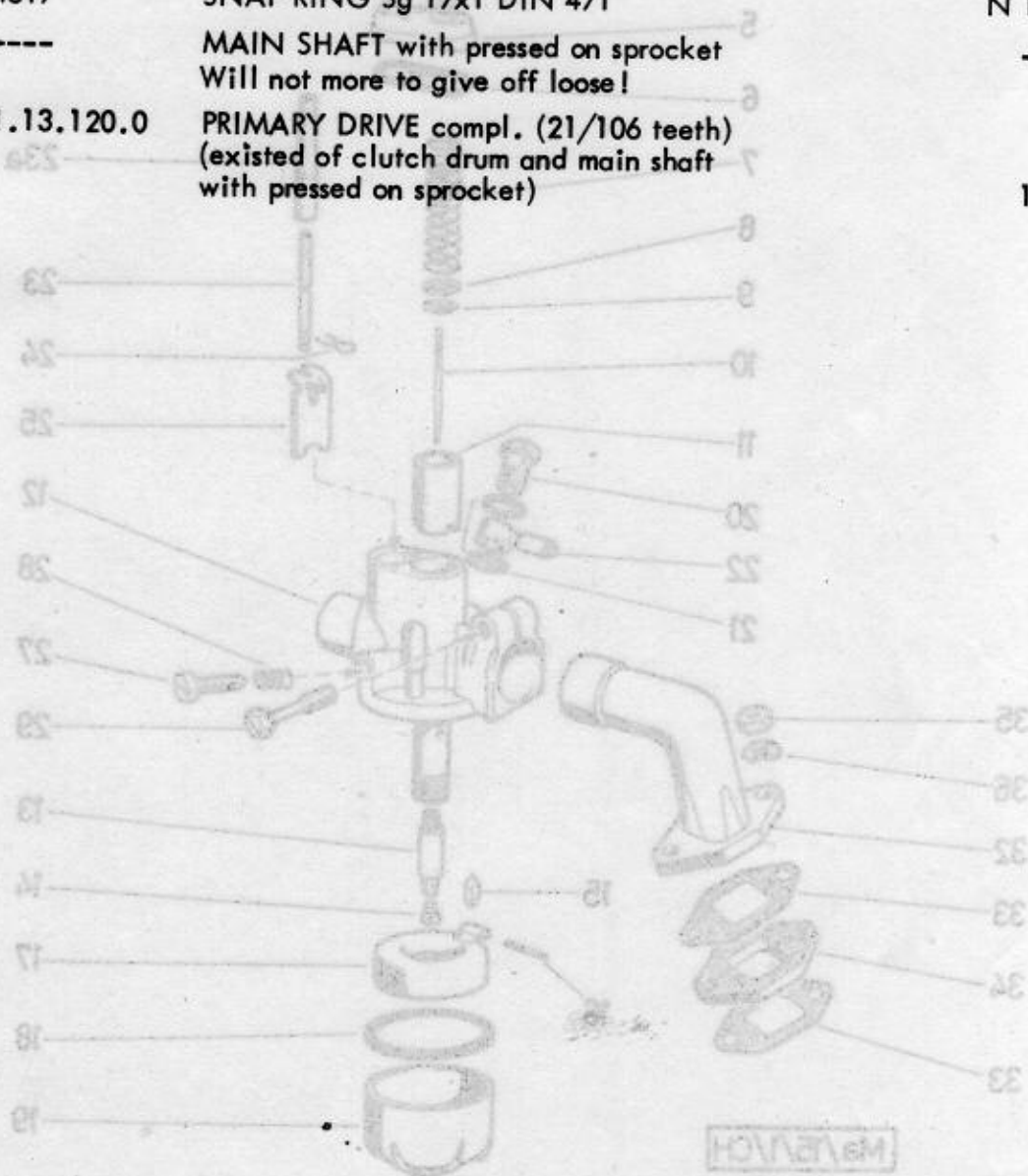


SHEET TO REPLACE IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"

4. GEARBOX

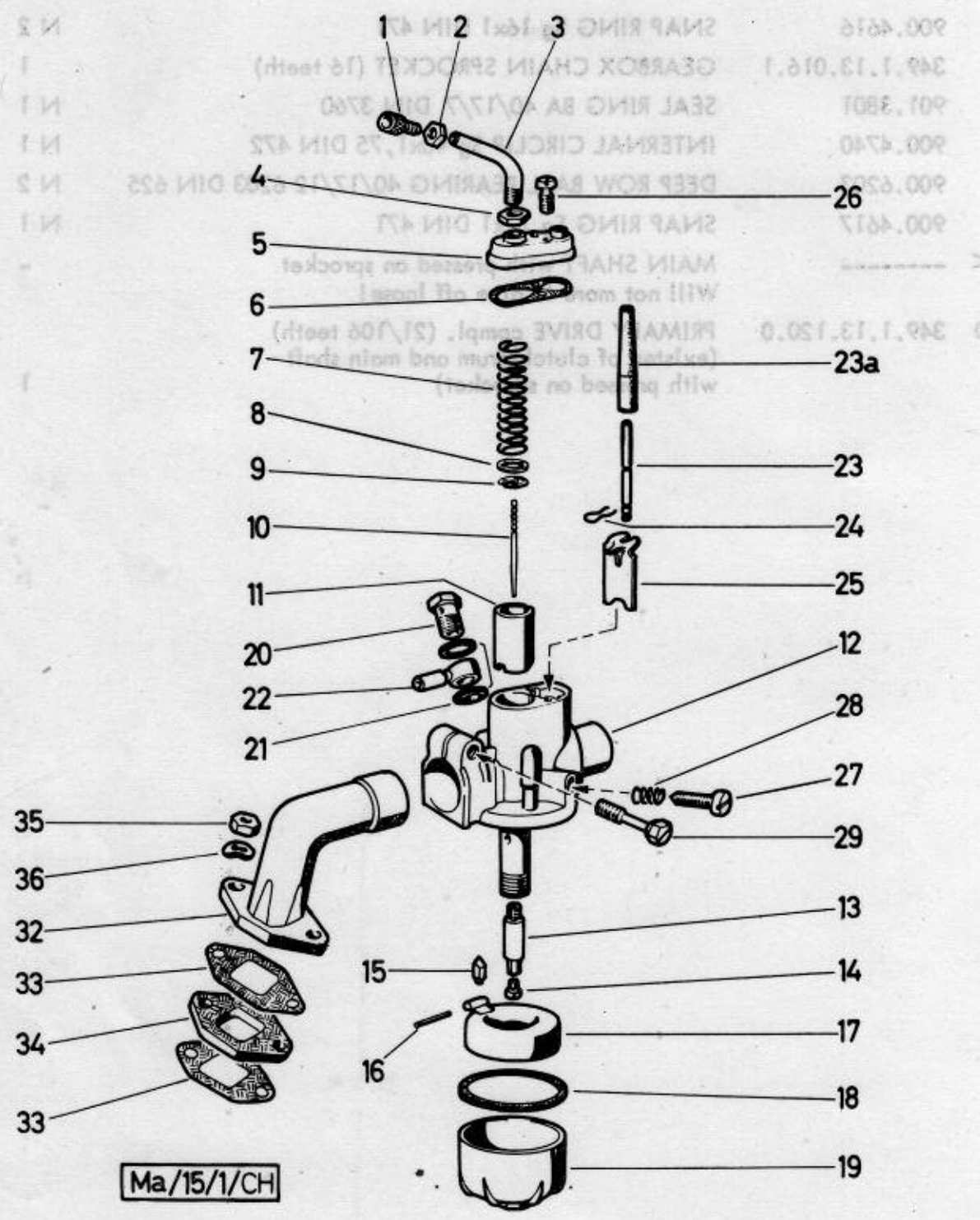
Ref. No.	Part-No.	Description	Requd. No.
92	900.4616	SNAP RING Sg 16x1 DIN 471	N 2
93	349.1.13.016.1	GEARBOX CHAIN SPROCKET (16 teeth)	1
94	901.3801	SEAL RING BA 40/17/7 DIN 3760	N 1
95	900.4740	INTERNAL CIRCLIP Sg 40x1,75 DIN 472	N 1
96	900.6203	DEEP ROW BALL BEARING 40/17/12 6203 DIN 625	N 2
97	900.4617	SNAP RING Sg 17x1 DIN 471	N 1
98	^ -----	MAIN SHAFT with pressed on sprocket Will not more to give off loose!	-
99	○ 349.1.13.120.0	PRIMARY DRIVE compl. (21/106 teeth) (existed of clutch drum and main shaft with pressed on sprocket)	1

SHEET TO REPLACE IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"



4. GEARBOX

Ref. No.	Part-No.	Description	Ref. No.
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SHEET TO REPLACE IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"

SHEET TO REPLACE IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"

5. CARBURETOR

Ref. No.	Part-No.	Description	Requd.No.
--	349.1.15.000.0/70	CARBURETOR compl. Bing 1/14/118, jet no. 70	1
1	050.1520	BOWDEN CABLE ADJUSTING SCREW (M5)	1
2	900.2115	NUT BM5 DIN 439 for bowden cable adjusting screw	N 1
3	350.1.15.018.1	PIPE ELBOW	1
4	26779	NUT BM6x0,75 similar to DIN 934 for pipe elbow	1
5	349.1.15.019.1	CARBURETOR COVER	1
6	349.1.15.029.1	GASKET to carburetor cover	1
7	● 362.2.15.031.1	THRUST SPRING for throttle slide (increased) (replacement for 362.1.15.031.1)	1
8	362.1.15.014.1	DISC 13 mm dia., 0,5 strong	1
9	362.1.15.013.1	CLAMP SPRING	1
10	364.4.15.516.1	JET NEEDLE (36,5 long)	1
11	349.1.15.015.1	THROTTLE SLIDE	1
12	349.1.15.001.2	CARBURETOR HOUSING	1
13	< 349.1.15.008.1/20	NEEDLE JET 2,20	1
14	362.1.15.009.1/70	MAIN JET No. 70	1
14	362.1.15.009.1/. ^x	MAIN JET No. ... ^x	-
15	362.1.15.026.1	FLOAT NEEDLE	1
16	362.1.15.027.1	PIN for ring float	1
17	362.1.15.025.2	RING FLOAT	1
18	362.1.15.028.1	GASKET 45/41/1,5 for float	1
19	362.1.15.024.1	FLOAT	1
20	320.1.15.039.1	FIXING SCREW	1
21	900.3702	FIBRE WASHER A8x12 DIN 7603	N 2
22	320.1.15.038.1	HOSE SWIVEL CONNECTOR	1
23	349.1.15.063.1	THRUST PIN for start slide	1
23a	○ 349.1.15.047.1	EXTENDING for thrust pin	1
24	362.1.15.064.1	CLAMP SPRING for thrust pin	1
25	349.1.15.065.1	START SLIDE	1
26	050.1535	HEAD SCREW to carburetor cover	2
27	349.1.15.011.1	ADJUSTING SCREW for throttle piston	1
28	349.1.15.012.1	THRUST SPRING for adjusting screw	1
29	349.1.15.013.1	CLAMP SCREW (M6)	1
32	349.1.15.030.1	CARBURETOR CONNECTING SLEEVE	1
33	349.1.15.022.1	PAPER GASKET	2
34	349.1.15.021.1	GASKET (3 mm thick)	1
35	24773	HEXAGON NUT M6 DIN 934	N 2
36	900.3212	CURVED WASHER A6 DIN 137	N 2

SHEET TO REPLACE IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"

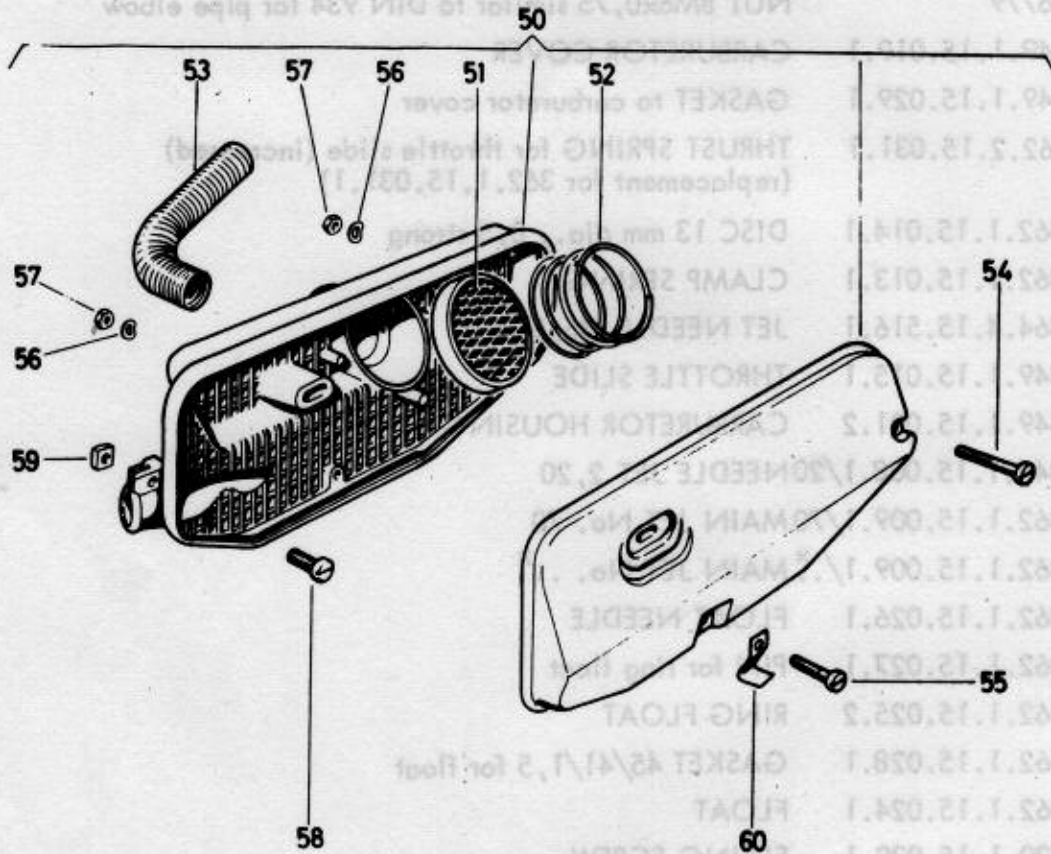
2. CARBURATOR

Radub. No.

Description

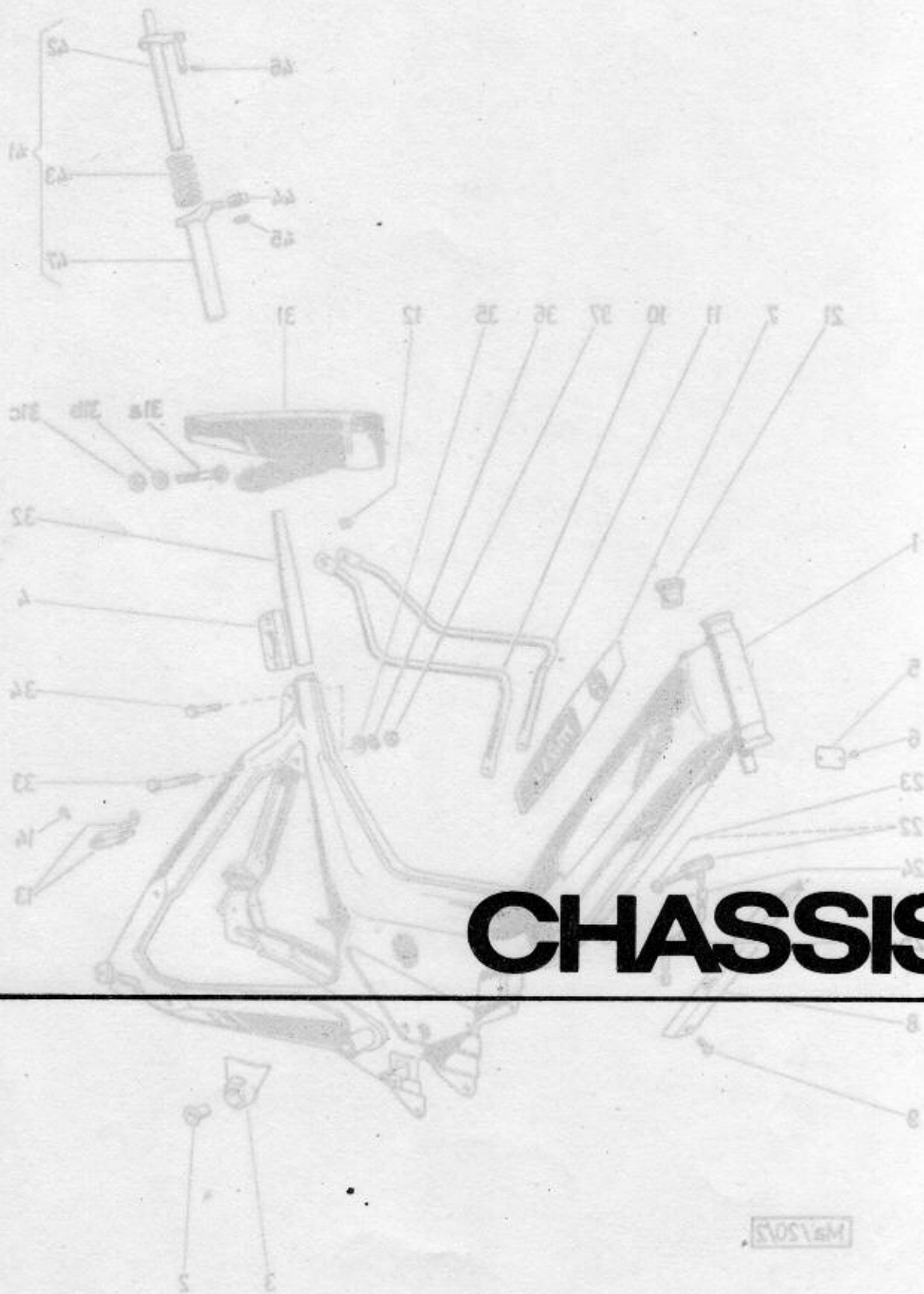
Part-No.

Ref. No.



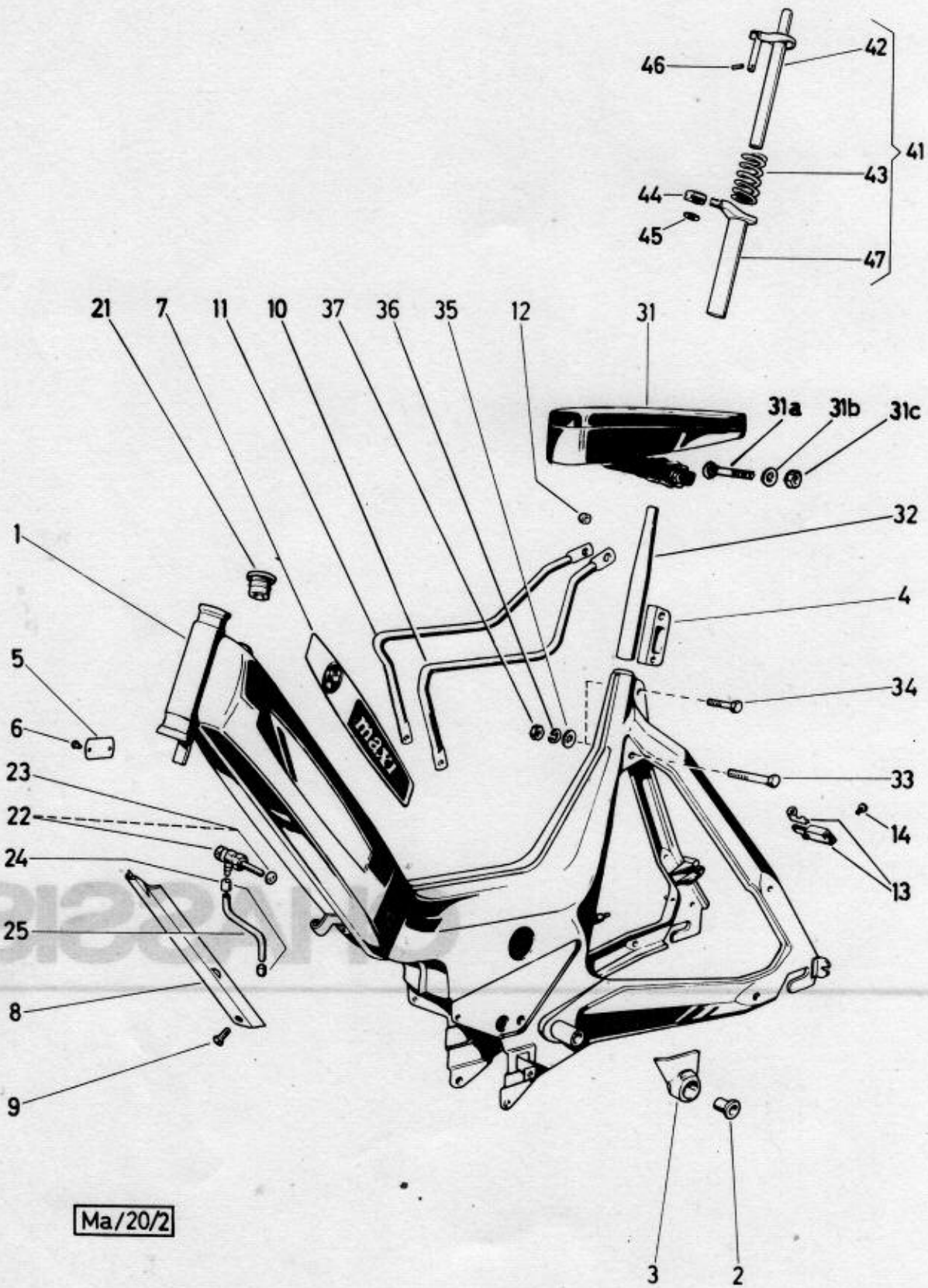
Ma/15/2

SHEET TO REMITANCE IN YOUR SERVICE CENTER - PUCH MAXI



CHASSIS

MAVSOVS



Ma/20/2

SHEET TO REPLACE IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"

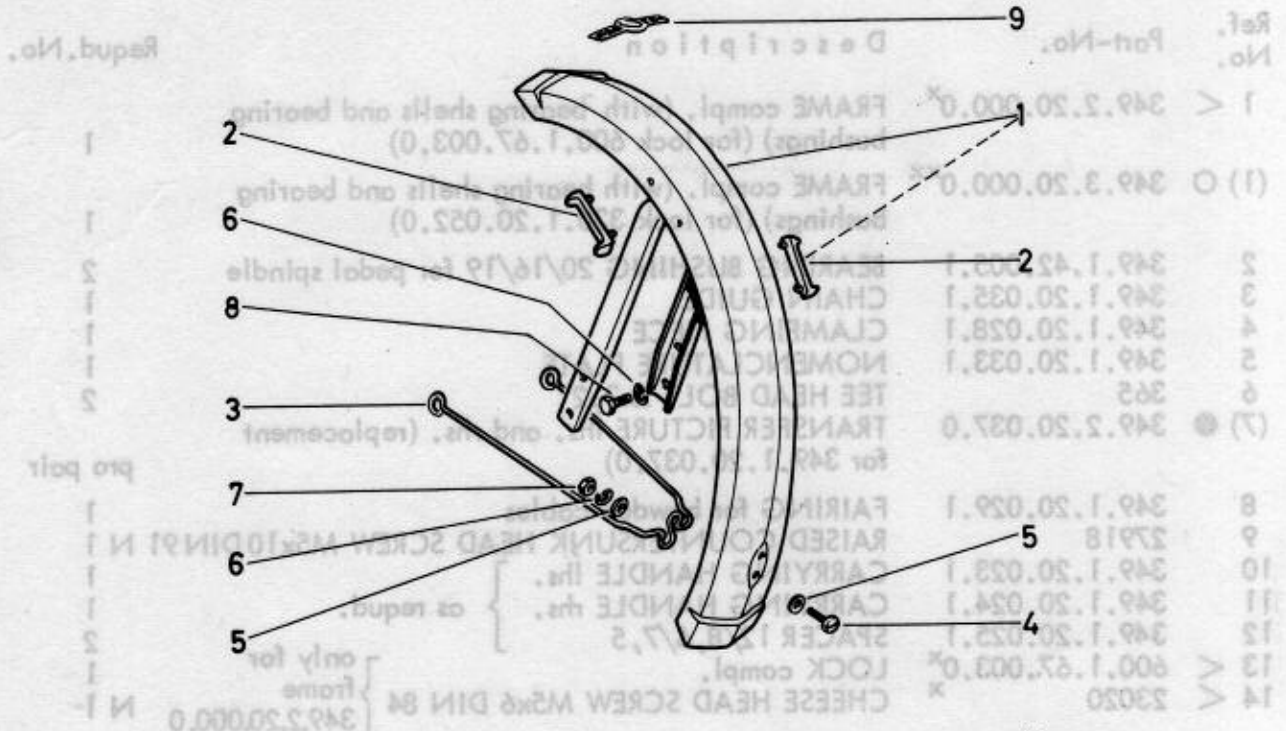
11. FRAME, FUEL TAB, SADDLE

SHEET TO REPLACE IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"

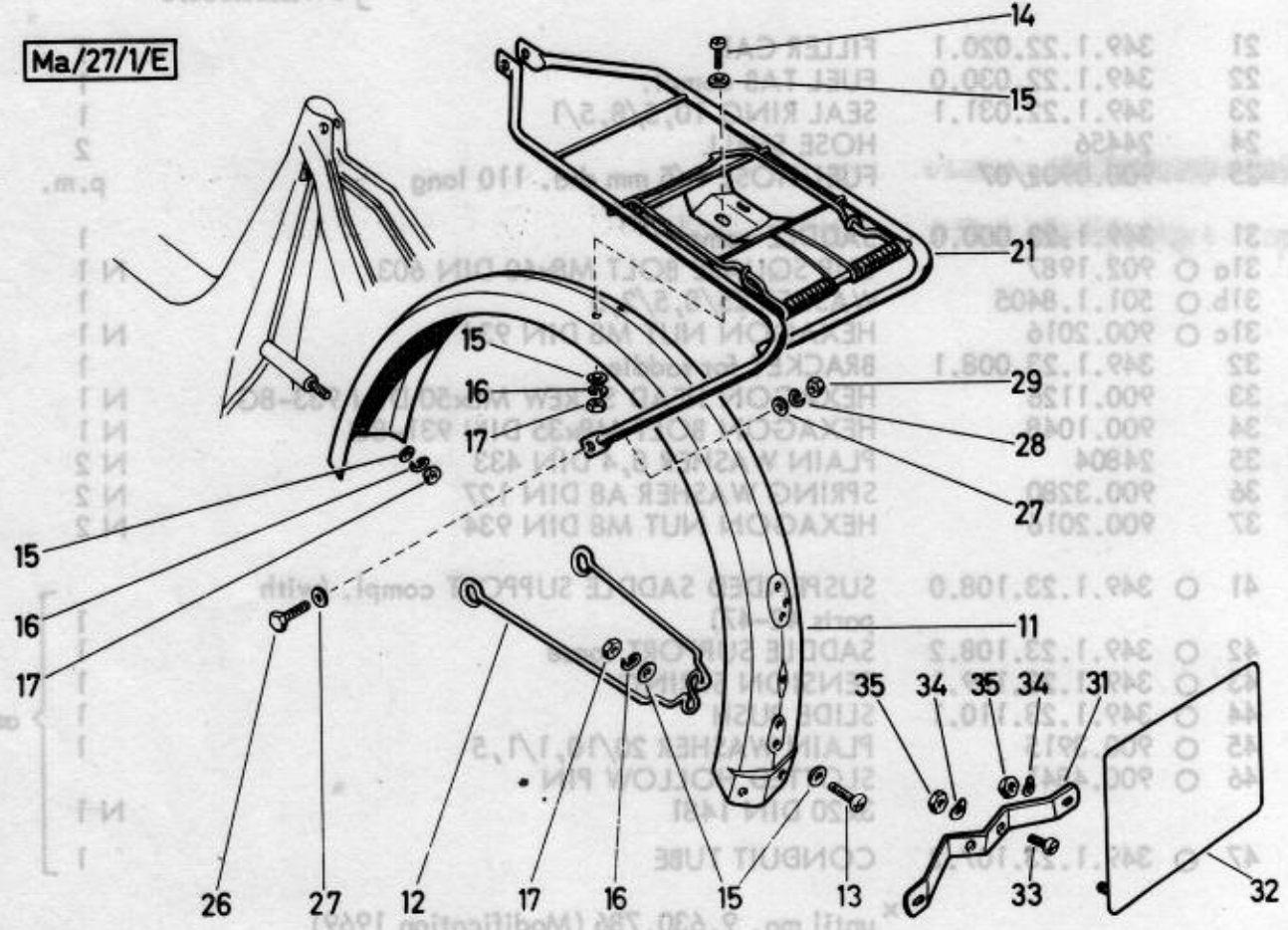
Ref. No.	Part-No.	Description	Requd. No.
1 <	349.2.20.000.0 ^x	FRAME compl. (with bearing shells and bearing bushings) (for lock 600.1.67.003.0)	1
(1) O	349.3.20.000.0 ^{xx}	FRAME compl. (with bearing shells and bearing bushings) (for lock 330.1.20.052.0)	1
2	349.1.42.005.1	BEARING BUSHING 20/16/19 for pedal spindle	2
3	349.1.20.035.1	CHAIN GUIDE	1
4	349.1.20.028.1	CLAMPING PIECE	1
5	349.1.20.033.1	NOMENCLATURE PLATE	1
6	365	TEE HEAD BOLT 2x3,2	2
(7) ●	349.2.20.037.0	TRANSFER PICTURE lhs. and rhs. (replacement for 349.1.20.037.0)	pro pair
8	349.1.20.029.1	FAIRING for bowden cables	1
9	27918	RAISED COUNTERSUNK HEAD SCREW M5x10 DIN 91 N	1
10	349.1.20.023.1	CARRYING HANDLE lhs.	1
11	349.1.20.024.1	CARRYING HANDLE rhs.	1
12	349.1.20.025.1	SPACER 12/8,6/7,5	2
13 <	600.1.67.003.0 ^x	LOCK compl.	1
14 <	23020	CHEESE HEAD SCREW M5x6 DIN 84	1
		only for frame 349.2.20.000.0	N 1
21	349.1.22.020.1	FILLER CAP	1
22	349.1.22.030.0	FUEL TAB compl.	1
23	349.1.22.031.1	SEAL RING 10,5/8,5/1	1
24	24456	HOSE SHELL	2
25	900.0902/07	FUEL HOSE 9/5 mm dia. 110 long	p.m.
31	349.1.23.000.0	SADDLE compl.	1
31a O	902.1987	CUP SQUARE BOLT M8x60 DIN 603	N 1
31b O	501.1.8405	WASHER 25/8,5/2,5	1
31c O	900.2016	HEXAGON NUT M8 DIN 934	N 1
32	349.1.23.008.1	BRACKET for saddle	1
33	900.1126	HEXAGON HEAD SCREW M8x50 DIN 933-8G	N 1
34	900.1048	HEXAGON BOLT M8x35 DIN 931-8G	N 1
35	24804	PLAIN WASHER 8,4 DIN 433	N 2
36	900.3280	SPRING WASHER A8 DIN 127	N 2
37	900.2016	HEXAGON NUT M8 DIN 934	N 2
41 O	349.1.23.108.0	SUSPENDED SADDLE SUPPORT compl. (with parts 42-47)	1
42 O	349.1.23.108.2	SADDLE SUPPORT loose	1
43 O	349.1.23.109.1	TENSION SPRING	1
44 O	349.1.23.110.1	SLIDE BUSH	1
45 O	900.3915	PLAIN WASHER 20/10,1/1,5	1
46 O	900.4841	SLOTTED-HOLLOW PIN 3x20 DIN T481	N 1
47 O	349.1.23.107.2	CONDUIT TUBE	1

^x until ma. 9,630.786 (Modification 1969)
^{xx} from ma. 9,630.787 (Modification 1970)

11. FRAME, FUEL TANK, SADDLE



Ma/27/1/E



SHEET TO REPLACE IN YOUR 250cc-300cc CYCLOTOGNE - FUCH MAXI

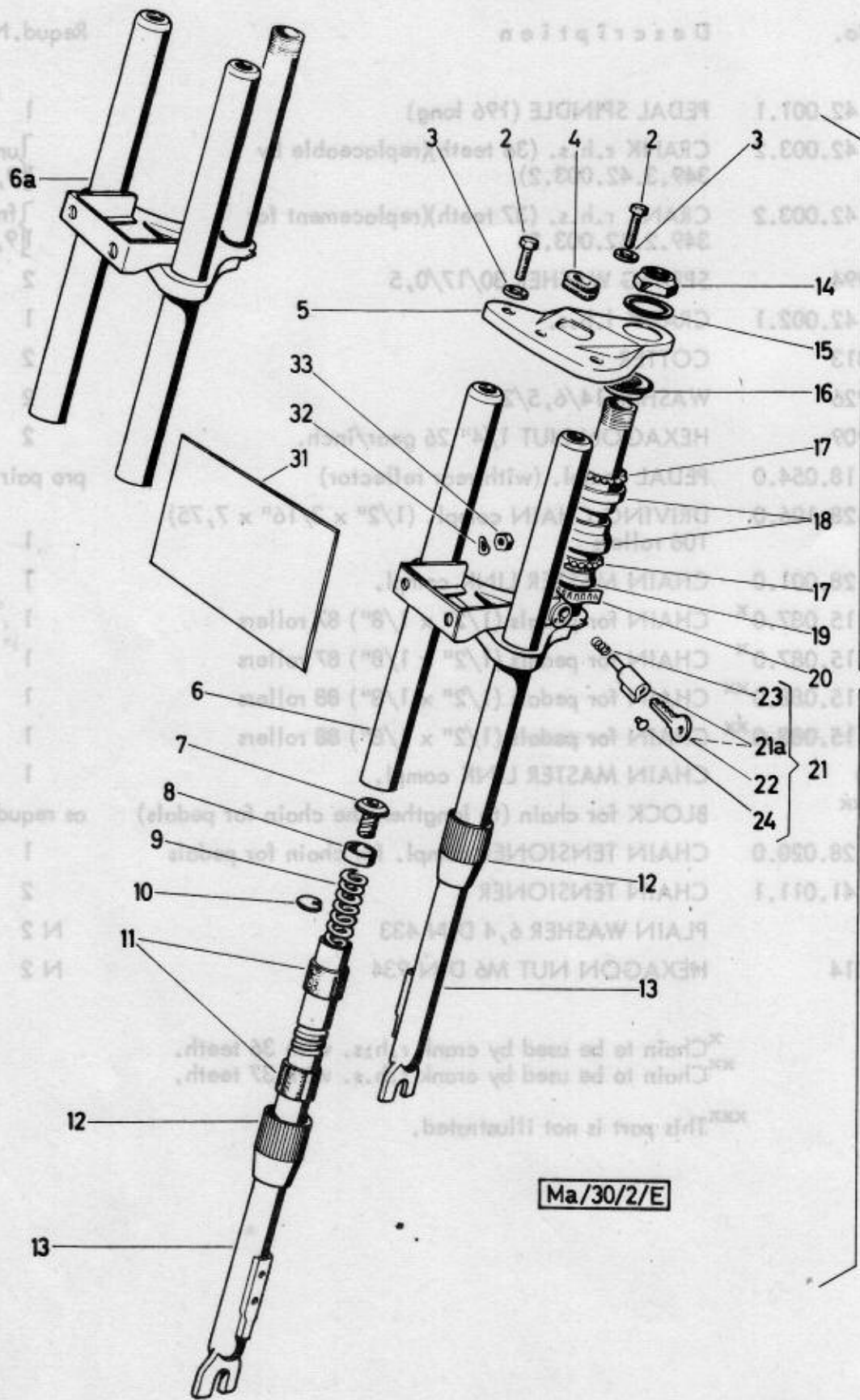
15. PEDALS, CHAINS, CHAIN TENSIONER

Ref. No.	Part-No.	Description	Requd. No.
1	349.1.42.001.1	PEDAL SPINDLE (196 long)	1
2	X 349.2.42.003.2	CRANK r.h.s. (36 teeth)(replaceable by 349.3.42.003.2)	} until ma. } 9,610.282 } from ma. } 9,610.283
2	● 349.3.42.003.2	CRANK r.h.s. (37 teeth)(replacement for 349.2.42.003.2)	
3	900.3994	SPRING WASHER 30/17/0,5	2
4	320.2.42.002.1	CRANK l.h.s.	1
5	605.1313	COTTER	2
6	900.3926	WASHER 14/6,5/2	2
7	900.2909	HEXAGON NUT 1/4" 26 gear/inch.	2
8	600.1.18.054.0	PEDAL compl. (with rear reflector)	pro pair
11	907.1.28.106.0	DRIVING CHAIN compl. (1/2" x 3/16" x 7,75) 106 rollers	1
12	907.1.28.001.0	CHAIN MASTER LINK compl.	1
15	○ 600.1.15.087.0 ^x	CHAIN for pedals (1/2" x 1/8") 87 rollers	1
or	○ 600.6.15.087.0 ^x	CHAIN for pedals (1/2" x 1/8") 87 rollers	1
15	○ 600.1.15.088.0 ^{xx}	CHAIN for pedals (1/2" x 1/8") 88 rollers	1
or	< 600.6.15.088.0 ^{xx}	CHAIN for pedals (1/2" x 1/8") 88 rollers	1
16	1140.0	CHAIN MASTER LINK compl.	1
17	○ 1141 ^{xxx}	BLOCK for chain (to lengthen the chain for pedals)	as requd.
21	349.1.28.020.0	CHAIN TENSIONER compl. for chain for pedals	1
22	349.1.41.011.1	CHAIN TENSIONER	2
23	24804	PLAIN WASHER 6,4 DIN 433	N 2
24	900.2014	HEXAGON NUT M6 DIN 934	N 2

^xChain to be used by crank r.h.s. with 36 teeth.

^{xx}Chain to be used by crank r.h.s. with 37 teeth.

^{xxx}This part is not illustrated.



Ma/30/2/E

SHEET TO REPLACE IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"

SHEET TO REPLACE IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"

16. FRONT FORK WITH STEERING (suspended)

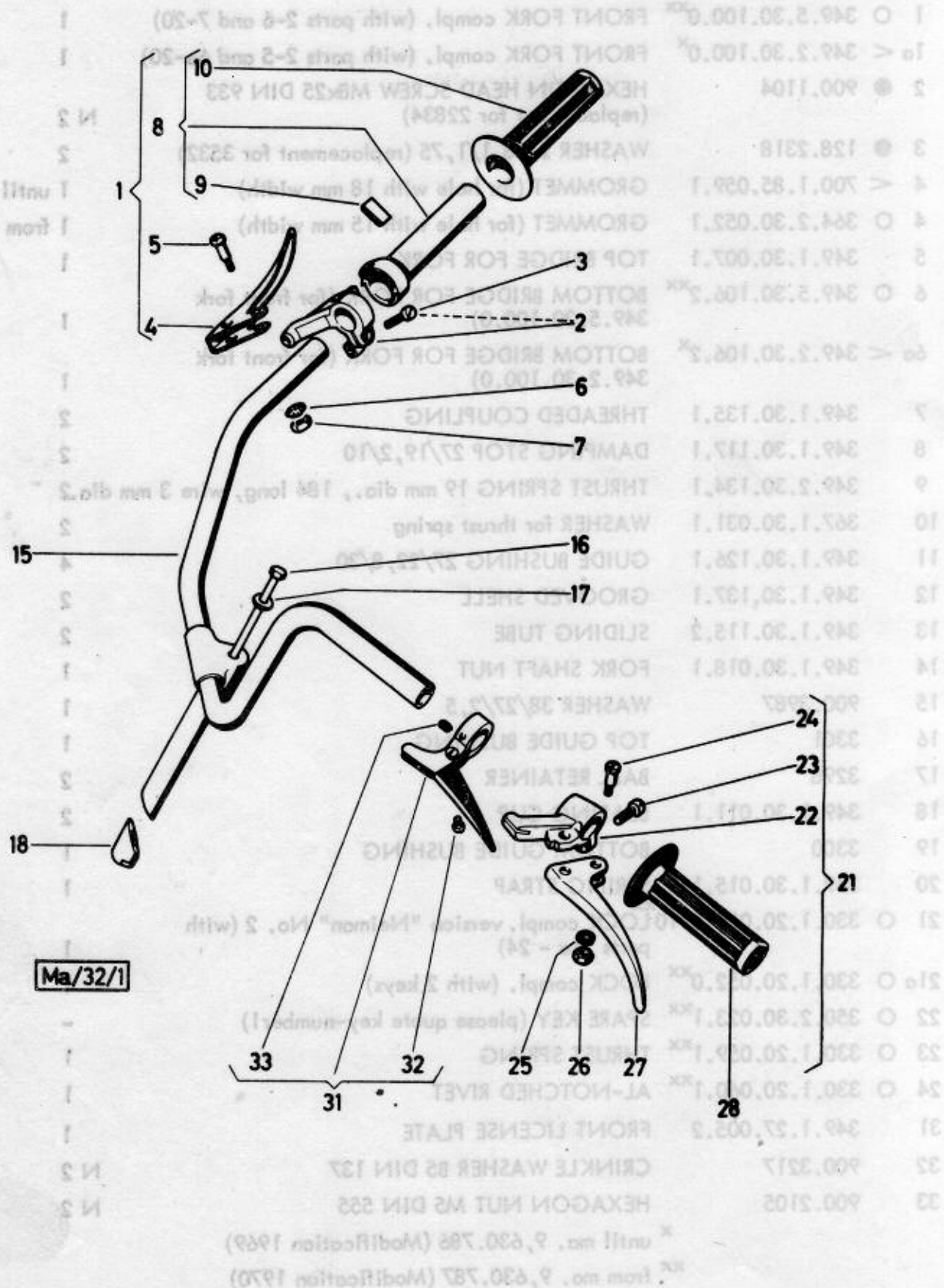
Ref. No.	Part-No.	Description	Requd. No.
1	○ 349.5.30.100.0 ^{xx}	FRONT FORK compl. (with parts 2-6 and 7-20)	1
1a	< 349.2.30.100.0 ^x	FRONT FORK compl. (with parts 2-5 and 6a-20)	1
2	● 900.1104	HEXAGON HEAD SCREW M8x25 DIN 933 (replacement for 22834)	N 2
3	● 128.2318	WASHER 21/8, 1/1, 75 (replacement for 3532)	2
4	< 700.1.85.059.1	GROMMET (for hole with 18 mm width)	1 until ma.....
4	○ 364.2.30.052.1	GROMMET (for hole with 15 mm width)	1 from ma.....
5	349.1.30.007.1	TOP BRIDGE FOR FORK	1
6	○ 349.5.30.106.2 ^{xx}	BOTTOM BRIDGE FOR FORK (for front fork 349.5.30.100.0)	1
6a	< 349.2.30.106.2 ^x	BOTTOM BRIDGE FOR FORK (for front fork 349.2.30.100.0)	1
7	349.1.30.135.1	THREADED COUPLING	2
8	349.1.30.117.1	DAMPING STOP 27/19, 2/10	2
9	349.2.30.134.1	THRUST SPRING 19 mm dia., 184 long, wire 3 mm dia.	2
10	367.1.30.031.1	WASHER for thrust spring	2
11	349.1.30.126.1	GUIDE BUSHING 27/22, 8/30	4
12	349.1.30.137.1	GROOVED SHELL	2
13	349.1.30.115.2	SLIDING TUBE	2
14	349.1.30.018.1	FORK SHAFT NUT	1
15	900.3987	WASHER 38/27, 2, 5	1
16	3301	TOP GUIDE BUSHING	1
17	3298	BALL RETAINER	2
18	349.1.30.011.1	BEARING CUP	2
19	3300	BOTTOM GUIDE BUSHING	1
20	349.1.30.015.1	SPRING STRAP	1
21	○ 330.1.20.052.0/10 ^{xx}	LOCK compl. version "Neiman" No. 2 (with parts 21a - 24)	1
21a	○ 330.1.20.052.0 ^{xx}	LOCK compl. (with 2 keys)	1
22	○ 350.2.30.023.1 ^{xx}	SPARE KEY (please quote key-number!)	-
23	○ 330.1.20.059.1 ^{xx}	THRUST SPRING	1
24	○ 330.1.20.060.1 ^{xx}	AL-NOTGHED RIVET	1
31	349.1.27.005.2	FRONT LICENSE PLATE	1
32	900.3217	CRINKLE WASHER B5 DIN 137	N 2
33	900.2105	HEXAGON NUT M5 DIN 555	N 2

SHEET TO REPLACE IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"

^x until ma. 9,630.786 (Modification 1969)
^{xx} from ma. 9,630.787 (Modification 1970)

16. FRONT FORK WITH STEERING (unpainted)

Part No.	Description	Ref. No.
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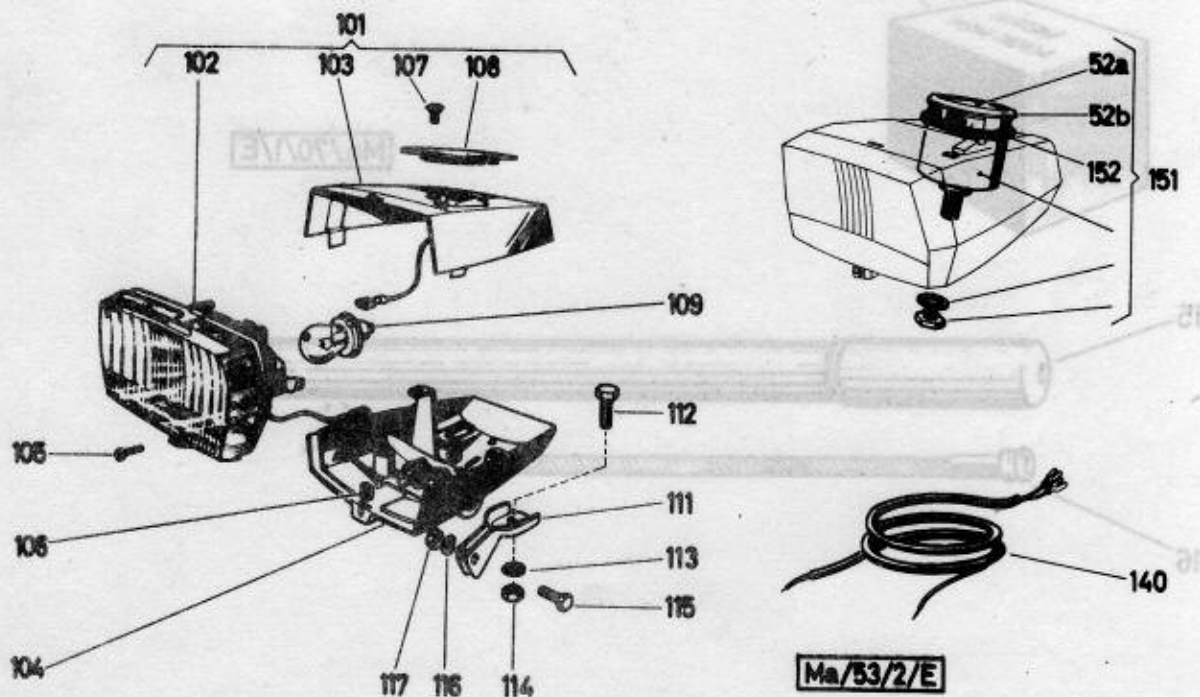
Ma/32/1

SHEET TO REPLACE IN YOUR 2500-2502 CYCLOTONE "FUCH MAXI"

21. HEADLAMP, TAIL-STOP-LIGHT, RATTLE, SPEEDOMETER WITH DRIVE (cont.)
 (Modification 1970, from Ma. 9,630.787)

Ref. No.	Part-No.	Description	Requd. No.
101	○ 349.3.53.000.0	HEADLAMP compl.(Aprilia with perpetually tipped head lamp)	1
102	○ 349.3.53.002.2	HEADLAMP INSERT	1
103	○ 349.3.53.003.2	TOP HEADLAMP PART	1
104	○ 349.3.53.004.2	UNDER HEADLAMP PART	1
105	○ 901.1311	CHEESE HEAD SCREW AM3x12 DIN 84	N 1
106	○ 900.2203	SQUARE NUT M3 DIN 562	N 1
107	○ 900.9108	RAISED CHEESE HEAD SCREW AM4x6 DIN 7985	N 1
108	○ 349.3.53.005.1	COVER for speedometer opening	as requd.
109	902.0769	BULB T 6V 15W DIN 72601 socket P 26 s	N 1
111	○ 349.2.53.010.1	HEADLAMP BRACKET	1
112	25585	HEXAGON SCREW M8x16 DIN 933	N 1
113	900.3265	SERRATED LOCK WASHER A8,5 DIN 6798	N 1
114	24775	HEXAGON NUT M8 DIN 934	N 1
115	24928	HEXAGON SCREW M6x16 DIN 933	N 1
116	○ 900.3213	SPRING WASHER B6 DIN 137	N 1
117	24773	HEXAGON NUT M6 DIN 934	N 1
140	○ 349.6.57.000.0	HARNES compl.	1
151	○ 349.2.53.024.9	SPEEDOMETER 48 mm dia. (45 miles)	1
152	○ 367.2.30.040.1	SPACER 39/31,5/3,7	1

SHEET TO REPLACE IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"

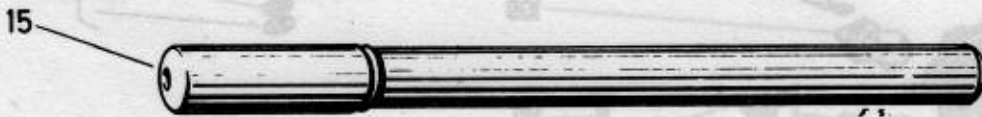
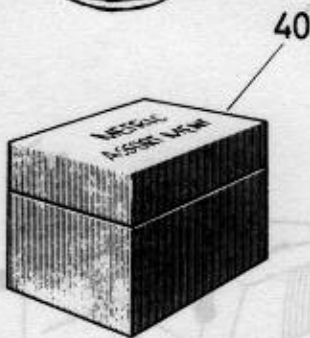
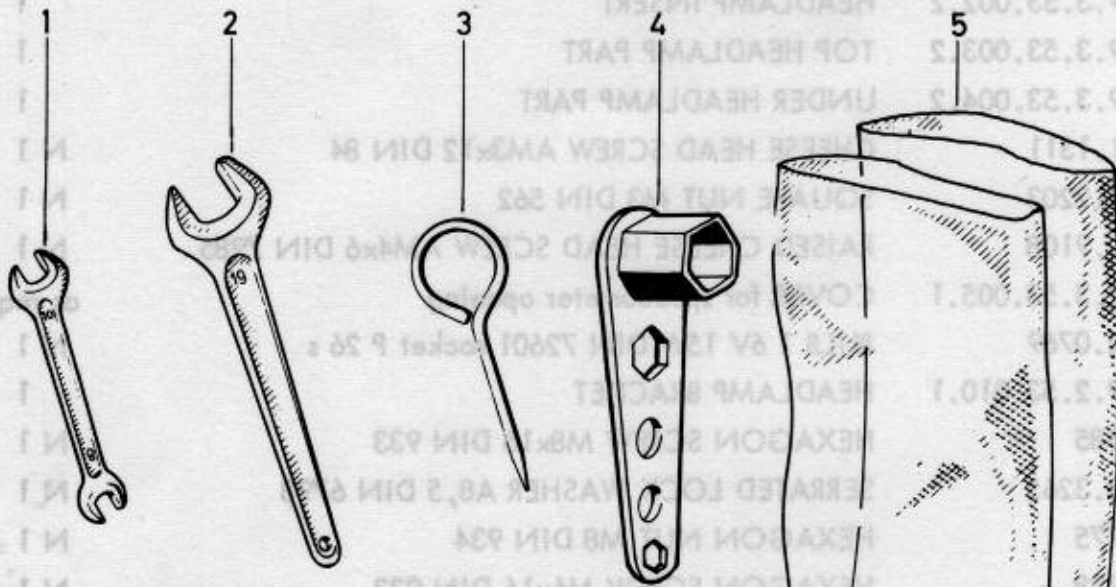


Ma/53/2/E

21. HEADLAMP, TAIL-STOP-LIGHT, RATTLE, SPEEDOMETER WITH DRIVE (cont.)
(Modification 197D, from No. 9, 630, 787)

Ref. No.	Part-No.	Description
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101	349.3.53.000.0	HEADLAMP compl. (Applie with partially fitted head lamp)
102	349.3.53.002.5	HEADLAMP INSERT
103	349.3.53.002.2	TOP HEADLAMP PART
104	349.3.53.002.2	UNDER HEADLAMP PART
105	901.3.11.001.1	HEATER HEAD CREW AMX 2 DIN 84
106	901.3.11.001.1	HEATER HEAD CREW AMX 2 DIN 84
107	901.3.11.001.1	HEATER HEAD CREW AMX 2 DIN 84
108	901.3.11.001.1	HEATER HEAD CREW AMX 2 DIN 84
109	901.3.11.001.1	HEATER HEAD CREW AMX 2 DIN 84
110	901.3.11.001.1	HEATER HEAD CREW AMX 2 DIN 84
111	349.3.53.002.1	HEADLAMP PART
112	349.3.53.002.1	HEADLAMP PART
113	901.3.11.001.1	HEATER HEAD CREW AMX 2 DIN 84
114	349.3.53.002.1	HEADLAMP PART
115	349.3.53.002.1	HEADLAMP PART
116	901.3.11.001.1	HEATER HEAD CREW AMX 2 DIN 84
117	349.3.53.002.1	HEADLAMP PART
140	349.3.53.000.0	HEADLAMP compl.
151	349.3.53.024.9	SPEEDOMETER 48 mm dia. (42 mm dia.)
152	367.2.11.001.1	SPACER 39/31 5/3,7



Ma/70/1/E

SHEET TO BE PLACED IN YOUR DRAWING CASE - SUCH WAY

22. TOOLS, PUMP

SHEET TO REPLACE IN YOUR SPARE-PARTS CATALOGUE "PUCH MAXI"

Ref. No.	Part-No.	Description	Requd. No.			
--	349.1.70.000.0	SET OF TOOLS compl.	1			
1	10181	WRENCH 8/10 DIN 895	N 1			
2	900.7010	SINGLE ENDED SPANNER 19 DIN 894	N 1			
3	050.2.7021	SCREW DRIVER	1			
4	050.7001.2	SOCKET WRENCH for spark plug	1			
5	330.1.70.003.1	TOOL BAG (plastic sack)	1			
13 O	900.0212/10	TOUCH-UP PAINT, poppy-red (RAL 3002)(0,276 lbs)	} not included	as requd.		
	900.0260/10				TOUCH-UP PAINT, blue (RAL 5010)(0,276 lbs)	as requd.
	900.0261/10				TOUCH-UP PAINT, silver (RAL 9006)(0,276 lbs)	as requd.
15	050.7024.0	TIRE PUMP compl.	1			
16	050.7023.2	TIRE PUMP TUBE 200 long	1			
40	810.000	METRIC ASSORTIMENT (nut, bolt and screw assortment) not included	as requd.			
41	349.1.10.110.0	SET OF GASKET compl.(this part is not illustrated)	as requd. ^x			

^xnot included



Spare parts - Modification notice



Service Graz

Order No. 2.60.00/001

DISTRIBUTOR

DATE May 1972

PAGE 1

Spare parts catalogue (model)				Re:			Group front fork with steering	
MAXI				Alteration of steering bearing				
Line	Page Group	Ref.No. Pos.	Old spare part No.	O X	New spare part No.	Remarks As from	M	Designation
1		16	3530					Top guide bushing
2		18	349.1.30.011.1			→ 5218121		Bearing cup
3		19	3300			→ 9955613		Bottom guide bushing
4	Front Fork With Steering	16			600.1.33.007.1		1	Top guide bushing
5		18			600.2.33.005.5	5218122 →	1	Bearing cup
6		19			600.2.33.006.1	9955614 →	1	Bottom guide bushing
7		15a			901.3935		1	Washer 32/26/2,5

* If you use the parts common the new parts replace the old parts!

O = Old part to be used up, new part applicable to both types.

X = Part omitted, must no longer be used.

→ 5007 up to Engine-No.

5008 → from Engine-No.

→ 2480 up to Chassis-No.

2481 → from Chassis-No.

M = Motive of Modification: 1) New feature New part 2) Change in dimension
3) Change in quality 4) Change in shape 5) Change in part No. only

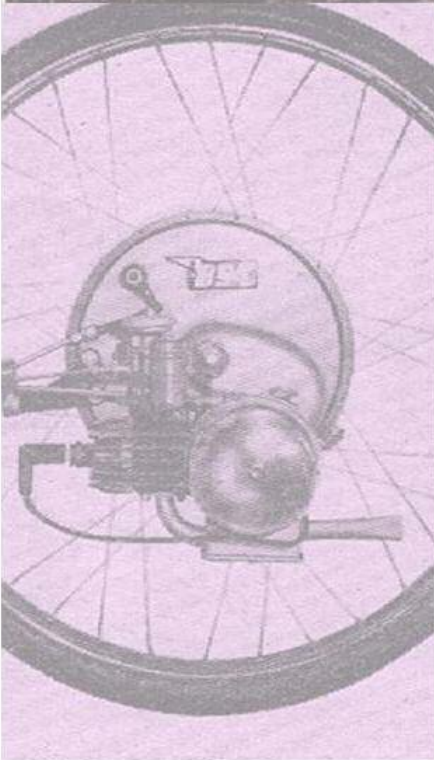
Signature

in spare parts catalogue

in spare parts index

in spare parts store

IceniCAM Information Service



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